



山东朗格环保工程有限公司
Shandong Langge Environmental Protection Engineering Co., Ltd.

4.5

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|----------|-------|------------|
| 1 | | 1-1 |
| 1.1 | | 1-1 |
| 1.2 | | 1-12 |
| 1.3 | | 1-10 |
| 1.4 | | 1-14 |
| 1.5 | | 1-19 |
| 1.6 | | 1-20 |
| 2 | | 2-1 |
| 2.1 | | 2-1 |
| 2.2 | | 2-7 |
| 2.3 | | 2-61 |
| 2.4 | | 2-68 |
| 3 | | 3-1 |
| 3.1 | | 3-1 |
| 3.2 | | 3-1 |
| 3.3 | | 3-31 |
| 3.4 | | 3-64 |
| 4 | | 4-1 |
| 4.1 | | 4-1 |
| 4.2 | | 4-1 |
| 4.3 | | 4-10 |
| 4.4 | | 4-10 |
| 4.5 | | 4-16 |
| 5 | | 5-1 |
| 5.1 | | 5-1 |
| 5.2 | | 5-7 |
| 5.3 | | 5-21 |

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| 5.4 | | 5-31 |
| 5.5 | | 5-48 |
| 5.6 | | 5-52 |
| 5.7 | | 5-63 |
| 6 | | 6-1 |
| 6.1 | | 6-1 |
| 6.2 | | 6-2 |
| 6.3 | | 6-5 |
| 6.4 | | 6-5 |
| 6.5 | " " | 6-7 |
| 6.6 | | 6-9 |
| 7 | | 7-1 |
| 7.1 | | 7-1 |
| 7.2 | | 7-1 |
| 7.3 | | 7-2 |
| 8 | | 8-1 |
| 8.1 | | 8-1 |
| 8.2 | | 8-3 |
| 8.3 | | 8-8 |
| 8.4 | | 8-9 |
| 8.5 | | 8-11 |
| 9 | | 9-1 |
| 9.1 | | 9-1 |
| 9.2 | | 9-10 |
| 9.3 | | 9-11 |
| 10 | | 10-1 |
| 10.1 | | 10-1 |
| 10.2 | | 10-9 |

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|----|-----------|---|-----------|
| 1 | | | |
| 2 | | | |
| 3 | | | |
| 4 | | | |
| 5 | 4.5 | 6 | / |
| 6 | 4.5 | 6 | / |
| 7 | 4.5 | 6 | / |
| 8 | | | |
| 9 | | | |
| 10 | | | |
| 11 | | | |
| 12 | | | |
| 13 | | | |
| 14 | 2× 130t/h | | |
| 15 | 5 | | |
| 16 | | 5 | |
| 17 | 2× 24MW | | |
| 18 | 2× 24MW | | |
| 19 | | | |
| 20 | | | |
| 21 | | | 1-2 |
| 22 | | | |
| 23 | | | |
| 24 | | | 3× 130t/h |

25 5× 130t/h

26 5× 130t/h

27

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2022 1

- HJ2.1-2016

4

2022 1 2022 5

(2019)

2201-371526-04-01-335282

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GB12348-2008 3

GB3096-2008

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1.1.1

1 2015 1 1
 2 2016 9 1 2018 12 29

3 2018 10 26

4 2017 6 27 2018 1

1

5 2022 6 5

6 2020 4 29

7 2019 1 1

8 2011 3 1

9 2012 7 1

10 2018 10 26

11 2018 10 26

12 2020 1 1

13 [2013]37 2013 9

10

14 645 2013 12 7

15 31 2015 1 1

16 [2015]4 <

> 2015 1 8

17 [2015]17 2015

4 2

| | | | | |
|-----------|------------|-----------|-----------|------------|
| 18 | 34 | | | 2015 6 5 |
| 19 | [2016]45 | | | |
| | 2016 4 15 | | | |
| 20 | [2016]31 | | | |
| 2016 5 28 | | | | |
| 21 | [2016]150 | | | |
| | 2016 10 26 | | | |
| 22 | [2016]81 | | | |
| | 2016 11 10 | | | |
| 23 | 42 | | | 2016 12 31 |
| 24 | | | | |
| | 2017 2 7 | | | |
| 25 | 682 | | | 2017 10 1 |
| 26 | [2017]84 | | | |
| | 2017 11 14 | | | |
| 27 | [2018]11 | | | |
| | 2018 1 25 | | | |
| 28 | [2018]266 | | | |
| | | 2018 5 10 | | |
| 29 | [2018]17 | | | |
| | 2018 6 16 | | | |
| 30 | 4 | | | 2019 1 1 |
| 31 | | 2019 4 | | |
| 2018 | 2019 1 23 | | | |
| 32 | 2019 8 | | < | |
| | 2019 > | | 2019 2 27 | |
| 33 | [2019]17 | | < | > |

2019 3 1
34 [2019]25 2019
3 28
35 [2019]56 < >
2019 7 9
36 2019 28
2019 7 23
37 [2019]719
2019 9 2
38 [2019]92
2019 10 15
39 29 2019 2019
10 30
40

49 > 2021 9 1
[2021]104

| | | | | | | |
|------|-----------|------|------|----|----|--------|
| | | 2015 | 12 | 31 | | |
| 4 | [2017]176 | | | | < | |
| | 2016-2020 | 2016 | 9 | 28 | | |
| 5 | [2016]141 | | | | | |
| | 2016 | 9 | 30 | | | |
| 6 | | | 2016 | 11 | 1 | |
| 7 | [2016]37 | | | | | |
| | 2016 | 12 | 31 | | | |
| 8 | | | 2017 | 5 | 1 | |
| 9 | [2017]561 | | | | | |
| | 2017 | 9 | 19 | | | |
| 10 | | | 67 | | | |
| | 2018 | 1 | 23 | | | |
| 11 | | | 47 | | < | |
| > | | 2018 | 1 | 23 | | |
| 12 | | | 105 | | | |
| | | 2018 | 1 | 23 | | |
| 13 | < | | | | > | 2018 1 |
| 23 | | | | | | |
| 14 | | | 107 | | | |
| 2018 | 1 | 23 | | | | |
| 15 | | | 227 | | | 2018 |
| 1 | 24 | | | | | |
| 16 | | | 248 | | | 2012 |
| 1 | 4 | 2018 | 1 | 24 | | |
| 17 | | | 311 | | < | |
| > | 33 | | 2018 | 1 | 24 | |
| 18 | [2018]90 | | | | | |
| | 2018 | 4 | 24 | | | |
| 19 | [2018]166 | | | | | |

| | | | | |
|------|-----------|------|------|---------|
| | 2018-2020 | 2018 | 8 | 2 |
| 20 | [2018]190 | | | < |
| | | > | 2018 | 8 6 |
| 21 | [2018]5 | | | < |
| | | > | 2018 | 11 8 |
| 22 | | 99 | | 2018 11 |
| 30 | | | | 2019 1 |
| 1 | | | | |
| 23 | [2019]29 | | | |
| | | | 2019 | 2 8 |
| 24 | [2019]58 | | | |
| | | 2019 | 3 | 24 |
| 25 | [2019]112 | | | |
| 2019 | 5 8 | | | |
| 26 | [2019]113 | | | |
| | 2019 | 5 | 28 | |
| 27 | [2019]126 | | | |
| 2019 | 8 2 | | | |
| 28 | [2019]132 | | | |
| | | | 2019 | 9 2 |
| 29 | [2019]66 | | | |
| | 2019 | 9 | 20 | |
| 30 | [2019]26 | | | |
| | | | | |
| 2019 | 10 | 16 | | |
| 31 | | | 83 | |
| | 2020 | 1 | 1 | |
| 32 | [2020]5 | | | |
| | | | 2020 | 1 16 |
| 33 | [2020]6 | | | |

| | | | | | |
|-----------|-----------|------|----|------|-----------|
| 48 | [2021]8 | | | | < |
| | | | > | 2021 | 11 13 |
| 49 | [2021]249 | | | | |
| | | 2021 | 11 | 19 | |
| 50 | [2021]9 | | | | 2021-2022 |
| | | 2021 | 11 | 25 | |
| 51 | [2022]1 | | | | |
| | | | | | 2022 4 3 |
| 52 | | | | 11 | |
| 2018.1.2 | | | | | |
| 53 | | | | 16 | |
| 2018.8.30 | | | | | |
| 54 | [2019]6 | | | | < |
| | | | > | | |
| 55 | [2019]7 | | | | < |
| | | | > | | |
| 56 | [2019]19 | | | | < |
| | | | > | | |
| 57 | [2019]39 | | | | < |
| > | 2019 | 7 | 17 | | |
| 58 | [2020]3 | | | | |
| | | 2020 | 01 | 17 | |
| 59 | [2020]8 | | | | |
| 2020 | | 2020 | 4 | 10 | |
| 60 | [2020]17 | | | | |
| 61 | [2020]49 | | | | |
| | | | | 2020 | 10 29 |
| 62 | [2020]65 | | | | |

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|----|----------|------------|----|------------|
| 63 | [2021]6 | | | |
| | | 2021 | 05 | 21 |
| 64 | [2022]2 | | | |
| | | 2022 | 01 | 21 |
| 65 | [2018]62 | | | |
| | | 2019.12.25 | | |
| 66 | [2019]30 | | | |
| | | 2019.10.18 | | |
| 67 | [2019]29 | | | |
| | | 2019.10.18 | | |
| 68 | [2021]34 | | | |
| | | | | 2020.11.11 |
| 69 | [2021]3 | | | |
| | | | | (2021.4.9) |

1.1.3

| | | | | |
|----|--|--|--|-------------|
| 1 | | | | HJ2.1-2016 |
| 2 | | | | HJ2.2-2018 |
| 3 | | | | HJ2.3-2018 |
| 4 | | | | HJ610-2016 |
| 5 | | | | HJ2.4-2009 |
| 6 | | | | HJ964-2018 |
| 7 | | | | HJ169-2018 |
| 8 | | | | HJ19-2011 |
| 9 | | | | HJ2000-2010 |
| 10 | | | | HJ2015-2012 |
| 11 | | | | HJ2035-2013 |
| 12 | | | | HJ2034-2013 |
| 13 | | | | HJ589-2010 |
| 14 | | | | HJ2042-2014 |
| 15 | | | | HJ 819-2017 |

| | | | | |
|-------|---|-----------|------------|----------|
| 16 | | | HJ942-2018 | |
| 17 | | 2021 | | |
| 18 | | | 2015.11 | |
| 19 | | | 2016.9.26 | |
| 20 | | | | |
| 21 | | 2018-2035 | | |
| 1.1.4 | | | | |
| 1 | 1 | | | |
| 2 | 2 | | | |
| 3 | 3 | | | |
| 4 | 4 | | | |
| 5 | | | 4.5 | |
| 6 | / | | [2007]21 | |
| 5 | | | | |
| 6 | | | 45000t/a | 6 |
| / | | | [2010]12 | 6 |
| 7 | | | 45000t/a | 6 |
| / | | | 7 | |
| 8 | | | | |
| | | | | [2014]49 |
| 8 | | | | |
| 9 | | | | |
| | | | | [2018]31 |
| 9 | | | | |
| 10 | | | [2018]96 | 10 |
| 11 | | | | |
| | | | [2018]207 | 11 |
| 12 | | | | |
| | | [2019]7 | | 12 |

| | | | |
|----|----------|----------|----------|
| 13 | | | |
| | | 13 | |
| 14 | | | 2 130t/h |
| | | [2002]85 | 14 |
| 15 | | | 5 |
| | | 15 | |
| 16 | | | 5 |
| | 16 | | |
| 17 | | | 2 24MW |
| | | 17 | |
| 18 | | | 2 24MW |
| | | 18 | |
| 19 | | | |
| | | 19 | |
| 20 | | | |
| | | 20 | |
| 21 | | | 1-2 |
| | | 21 | |
| 22 | | | |
| | | 22 | |
| 23 | | | |
| | 23 | | |
| 24 | | | 3 130t/h |
| | | | 24 |
| 25 | 5 130t/h | | |
| | | 25 | |
| 26 | 5 130t/h | | |
| 26 | | | |
| 27 | | | |
| 27 | | | |

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1.2

1.2.1

1.2.2

1.2.3

1.3

1.3.1

1.3.1.1

1.3-1

1.3-1

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| | | |
| | | |
| | | SS COD BOD |
| | | |
| | | |

1.3.1.2

1.3-2

1.3-2

| | | | | |
|--|-----------------|-----------------|-------------------|------------------|
| | | | | |
| | VOCs | | COD _{Cr} | |
| | SO ₂ | NO _x | BOD ₅ | L _{Aeq} |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |

1.3.2

1.3-3

1.3-3

| | | |
|--|---|---|
| | | |
| | SO ₂ NO ₂ PM ₁₀ PM _{2.5} CO O ₃ TSP | SO ₂ NO _x TSP PM ₁₀ |
| | pH SS COD _{Cr} BOD ₅ | -- |
| | pH K ⁺ +Na ⁺ Ca ²⁺ Mg ²⁺ CO ₃ ²⁻ HCO ₃ ⁻ | -- |
| | Leq A | Leq A |

| | | |
|--|----------------|-----|
| | GB/T14848-2017 | |
| | GB3096-2008 | 2 3 |
| | GB36600-2018 | 1 2 |
| | GB15618-2018 | 1 |

1.4-2

mg/m³

| | | | | |
|-------------------|------|--------|-------|--------------|
| | | | | |
| SO ₂ | 0.50 | 0.15 | 0.06 | GB3095-2012 |
| NO ₂ | 0.20 | 0.08 | 0.04 | |
| PM ₁₀ | | 0.15 | 0.07 | |
| TSP | | 0.30 | 0.20 | |
| PM _{2.5} | | 0.075 | 0.035 | |
| CO | 10 | 4 | | |
| O ₃ | 0.2 | 0.16 8 | | |
| NO _x | 0.25 | 0.10 | 0.05 | |
| | 0.05 | | | HJ2.2-2018 D |
| | 0.2 | | | |
| | 0.11 | | | |
| | 0.2 | | | |

1.4-4

| mg/L | | pH | | MPN/100mL | | CFU/mL | |
|------|---------|-----|------|-----------|-----|--------|------|
| | pH | | | | | | |
| | 6.5~8.5 | 450 | 0.50 | 250 | 250 | 1.00 | 20.0 |

| | |
|---------------------------------|------|
| 1,1- | 66 |
| -1,2- | 596 |
| -1,2- | 54 |
| | 616 |
| 1,2- | 1 |
| 1,1,1,2- | 2.6 |
| 1,1,2,2- | 1.6 |
| | 11 |
| 1,1,1- | 840 |
| 1,1,2- | 2.8 |
| | 2.8 |
| 1,2,3- | 0.5 |
| | 0.43 |
| | 4 |
| | 270 |
| 1,2- | 560 |
| 1,4- | 20 |
| | 28 |
| | 1290 |
| | 1200 |
| + | 570 |
| | 640 |
| | |
| | 76 |
| | 260 |
| 2- | 2256 |
| [a] | 15 |
| [a] | 1.5 |
| [b] | 15 |
| [k] | 151 |
| | 1293 |
| [a h] | 1.5 |
| [1,2,3-cd] | 15 |
| | 70 |
| | |
| C ₁₀ C ₄₀ | 4500 |

1.4.2

1.4-8~ 1.4-13

1.4-8

| | | | |
|--|----------------------|------|---|
| | | 1 | |
| | 6 DB37/801.6-2018 | VOCs | 2 |
| | | 3 | |
| | GB31572-2015 | 5 | |

| | | |
|--|-------------------|-------------------|
| | DB37/2376-2019 | 1 |
| | GB16297-1996 | 2 |
| | GB14554-93 | 1 2 |
| | [2019]39 | NO _x |
| | GB/T31962-2015 | GB/T31962-2015 1A |
| | GB12523-2011 | |
| | GB12348-2008 | 3 |
| | GB18599-2020 | |
| | GB18597-2001 2013 | |

1.4-8

| | | mg/m ³ | kg/h | |
|---|------|-------------------|------|--|
| | | | m | |
| 1 | VOCs | 60 | / | |

1.4-9

| | | mg/m ³ | |
|---|------|-------------------|----------------|
| 1 | | 1.0 | GB16297-1996 2 |
| 2 | | 0.2 | |
| 3 | | 0.08 | |
| 4 | VOCs | | |

1.5-1

| | | | |
|--|--|------------------------|---|
| | | | |
| | | | |
| | | 1% Pmax=4.88% 10% | |
| | | 75.65m ³ /d | B |
| | | 3 | |
| | | 3dB(A) | |
| | | | |
| | | | |
| | | | |
| | | | |

1.6-2

| | | | | | | | | |
|----|--|---------|----------|---------|------|------|------|-----|
| 28 | | W | 116.175E | 36.846N | 1600 | 950 | 294 | 84 |
| 29 | | SSW | 116.190E | 36.830N | 1690 | 1290 | 492 | 140 |
| 30 | | NE | 116.214E | 36.862N | 1700 | 2360 | 2695 | 770 |
| 31 | | SSE | 116.210E | 36.830N | 1710 | 1810 | 710 | 200 |
| 32 | | NE | 116.211E | 36.863N | 1730 | 2390 | 98 | 28 |
| 33 | | NNE | 116.204E | 36.865N | 1760 | 2310 | 945 | 270 |
| 34 | | SSE | 116.208E | 36.829N | 1770 | 1760 | 400 | 114 |
| 35 | | N | 116.199E | 36.869N | 1800 | 2290 | 469 | 134 |
| 36 | | WS W | 116.172E | 36.842N | 1810 | 1080 | 693 | 198 |
| 37 | | NNE | 116.210E | 36.864N | 1820 | 2460 | 1050 | 300 |
| 38 | | ENE | 116.222E | 36.851N | 1830 | 2390 | 560 | 160 |
| 39 | | NE | 116.212E | 36.864N | 1850 | 2500 | 1670 | -- |
| 40 | | NNE | 116.202E | 36.867N | 1860 | 2390 | 350 | -- |
| 41 | | NE | 116.219E | 36.860N | 1870 | 2550 | 791 | 226 |
| 42 | | NNE | 116.205E | 36.867N | 1880 | 2410 | 300 | -- |
| 43 | | NNW | 116.191E | 36.867N | 1890 | 2340 | 116 | 33 |
| 44 | | NE | 116.215E | 36.865N | 1980 | 2650 | 2205 | 630 |
| 45 | | ENE | 116.224E | 36.850N | 2000 | 2520 | 994 | 284 |
| 46 | | W | 116.170E | 36.849N | 2040 | 1500 | 787 | 225 |
| 47 | | NNW | 116.186E | 36.868N | 2060 | 2430 | 850 | -- |
| 48 | | NE | 116.217E | 36.865N | 2150 | 2820 | 840 | 240 |
| 49 | | NNE | 116.208E | 36.868N | 2170 | 2750 | 1610 | 460 |
| 50 | | ENE | 116.226E | 36.850N | 2170 | 2770 | 882 | 252 |

| | | | | | | | | |
|----|--|-----|----------|---------|------|------|------|------|
| 60 | | ENE | 116.224E | 36.859N | 2590 | 3250 | 578 | 165 |
| 61 | | E | 116.231E | 36.846N | 2600 | 3130 | 400 | -- |
| 62 | | NE | 116.222E | 36.865N | 2600 | 3290 | 1190 | 340 |
| 63 | | S | 116.191E | 36.821N | 2610 | 2270 | 613 | 175 |
| 64 | | E | 116.231E | 36.850N | 2620 | 3170 | 600 | -- |
| 65 | | NE | 116.217E | 36.869N | 2630 | 3280 | 1500 | -- |
| 66 | | E | 116.231E | 36.842N | 2630 | 3130 | 1554 | 444 |
| 67 | | ENE | 116.229E | 36.858N | 2650 | 3300 | 81 | 23 |
| 68 | | NE | 116.220E | 36.868N | 2650 | 3340 | 420 | 120 |
| 69 | | ENE | 116.231E | 36.854N | 2670 | 3280 | 665 | 190 |
| 70 | | SSE | 116.262E | 36.868N | 2720 | 2410 | 150 | -- |
| 71 | | NE | 116.222E | 36.867N | 2730 | 3420 | 200 | -- |
| 72 | | NW | 116.172E | 36.871N | 2740 | 2710 | 784 | 224 |
| 73 | | ENE | 116.230E | 36.855N | 2750 | 3400 | 1890 | 540 |
| 74 | | E | 116.231E | 36.847N | 2770 | 3320 | 1260 | 360 |
| 75 | | S | 116.193E | 36.819N | 2940 | 2560 | 588 | 168 |
| 76 | | NE | 116.215E | 36.873N | 2970 | 3610 | 5355 | 1530 |
| 77 | | ESE | 116.233E | 36.839N | 2970 | 3440 | 732 | 209 |
| 78 | | SSW | 116.179E | 36.822N | 2970 | 2410 | 221 | 63 |
| 79 | | NE | 116.231E | 36.860N | 2980 | 3660 | 2450 | 700 |
| 80 | | NNE | 116.208E | 36.875N | 3010 | 3580 | 840 | 240 |
| 81 | | NNW | 116.190E | 36.877N | 3020 | 3470 | 455 | 130 |
| 82 | | ENE | 116.234E | 36.852N | 3020 | 3630 | 315 | 90 |
| 83 | | NE | 116.226E | 36.867N | 3050 | 3750 | 840 | 240 |
| 84 | | NE | 116.228E | 36.866N | 3090 | | | |

| | | | | | | | | |
|-----|--|-----|----------|---------|------|------|------|-----|
| 89 | | SE | 116.230E | 36.829N | 3180 | 3490 | 683 | 195 |
| 90 | | NNE | 116.208E | 36.877N | 3210 | 3780 | 998 | 285 |
| 91 | | NE | 116.232E | 36.863N | 3210 | 3900 | 210 | 60 |
| 92 | | W | 116.159E | 36.855N | 3220 | 2770 | 546 | 156 |
| 93 | | NE | 116.230E | 36.866N | 3230 | 3930 | 595 | 170 |
| 94 | | ENE | 116.230E | 36.855N | 3260 | 3920 | 420 | 120 |
| 95 | | NE | 116.225E | 36.871N | 3270 | 3950 | 1260 | 360 |
| 96 | | E | 116.237E | 36.844N | 3290 | 3800 | 350 | -- |
| 97 | | E | 116.237E | 36.843N | 3320 | 3830 | 840 | 240 |
| 98 | | ENE | 116.237E | 36.857N | 3350 | 4000 | 630 | 180 |
| 99 | | ENE | 116.236E | 36.860N | 3370 | 4040 | 87 | 25 |
| 100 | | NE | 116.222E | 36.874N | 3380 | 4050 | 1260 | 360 |
| 101 | | NE | 116.224E | 36.873N | 3380 | 4060 | 560 | 160 |
| 102 | | NE | 116.233E | 36.865N | 3380 | 4080 | 350 | 100 |
| 103 | | SW | 116.170E | 36.823N | 3420 | 2740 | 308 | 88 |
| 103 | | ENE | 116.236E | 36.862N | 3460 | 4140 | 280 | 80 |
| 105 | | ENE | 116.237E | 36.860N | 3480 | 4150 | 300 | -- |
| 106 | | SE | 116.227E | 36.823N | 3480 | 3670 | 347 | 99 |
| 107 | | NE | 116.224E | 36.874N | 3500 | 4170 | 1680 | 480 |
| 108 | | NE | 116.235E | 36.865N | 3520 | 4210 | 350 | 100 |
| 109 | | W | 116.155E | 36.850N | 3520 | 2920 | 592 | 169 |
| 110 | | NE | 116.230E | 36.871N | 3540 | 4230 | 1134 | 324 |
| 111 | | ENE | 116.236E | 36.863N | 3540 | 4220 | 455 | 130 |
| 112 | | ENE | 116.237E | 36.862N | 3580 | 4250 | 168 | 48 |
| 113 | | ENE | 116.239E | 36.859N | 3610 | 4270 | 2310 | 660 |
| 114 | | SSE | 116.214E | 36.815N | 3610 | 3540 | 501 | 143 |
| 115 | | ENE | 116.240E | 36.855N | 3620 | 4240 | 1260 | 360 |
| 116 | | SSW | 116.179E | 36.815N | 3620 | 3130 | 546 | 156 |
| 117 | | ENE | 116.238E | 36.863N | 3640 | 4320 | 315 | 90 |
| 118 | | NE | 116.236E | 36.865N | 3670 | 4360 | 2205 | 630 |
| 119 | | NE | 116.232E | 36.870N | 3680 | 4370 | 455 | 130 |
| 120 | | E | 116.241E | 36.844N | 3680 | 4190 | 840 | 240 |

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|-----|--|---------|----------|---------|------|------|------|------|
| 121 | | ENE | 116.242E | 36.849N | 3690 | 4250 | 840 | 240 |
| 122 | | SW | 116.167E | 36.821N | 3700 | 3010 | 364 | 104 |
| 123 | | ENE | 116.241E | 36.858N | 3710 | 4350 | 560 | 160 |
| 124 | | SE | 116.236E | 36.829N | 3710 | 4050 | 455 | 130 |
| 125 | | ESE | 116.238E | 36.832N | 3710 | 4100 | 728 | 208 |
| 126 | | SW | 116.163E | 36.824N | 3770 | 3040 | 504 | 144 |
| 127 | | NW | 116.159E | 36.868N | 3800 | 3630 | 462 | 132 |
| 128 | | NE | 116.239E | 36.864N | 3840 | 4520 | 3430 | 980 |
| 129 | | WS W | 116.163E | 36.824N | 3850 | 3110 | 798 | 228 |
| 130 | | NE | 116.231E | 36.874N | 3900 | 4590 | 2310 | 660 |
| 131 | | ENE | 116.243E | 36.859N | 3980 | 4620 | 3850 | 1100 |
| 132 | | NE | 116.237E | 36.870N | 4030 | 4720 | 123 | 35 |
| 133 | | NNW | 116.188E | 36.886N | 4060 | 4490 | 546 | 156 |
| 134 | | NE | 116.234E | 36.875N | 4110 | 4810 | 840 | 240 |
| 135 | | SSE | 116.210E | 36.809N | 4130 | 3970 | 637 | 182 |
| 136 | | NE | 116.230E | 36.878N | 4140 | 4830 | 991 | 283 |
| 137 | | ESE | 116.244E | 36.823N | 4170 | 4590 | 420 | 120 |
| 138 | | SE | 116.233E | 36.819N | 4170 | 4370 | 886 | 253 |
| 139 | | NE | 116.242E | 36.866N | 4190 | 4880 | 1050 | 300 |
| 140 | | NE | 116.240E | 36.870N | 4220 | 4900 | 370 | 200 |
| 141 | | ENE | 116.247E | 36.857N | 4250 | 4880 | 100 | -- |
| 142 | | S | 116.189E | 36.807N | 4300 | 3920 | 245 | 70 |
| 143 | | ENE | 116.249E | 36.851N | 4310 | 4890 | 700 | 200 |
| 144 | | E | 116.248E | 36.843N | 4310 | 4820 | 315 | 90 |
| 145 | | ENE | 116.249E | 36.855N | 4350 | 4970 | 300 | -- |
| 146 | | SSE | 116.218E | 36.809N | 4350 | 4280 | 126 | 36 |
| 147 | | ENE | 116.248E | 36.843N | 4370 | 4920 | 630 | 180 |
| 148 | | SE | 116.234E | 36.816N | 4430 | 4590 | 168 | 48 |
| 149 | | NE | 116.246E | 36.866N | 4450 | 5130 | 462 | 132 |
| 150 | | NE | 116.244E | 36.870N | 4490 | 5180 | 1260 | 360 |
| 151 | | NNE | 116.206E | 36.889N | 4500 | 5020 | 672 | 192 |
| 152 | | NE | 116.246E | 36.867N | 4550 | 5230 | 525 | 150 |
| 153 | | ESE | 116.250E | 36.836N | 4550 | 5010 | 616 | 176 |
| 154 | | SW | 116.163E | 36.824N | 4580 | 3850 | 210 | 60 |
| 155 | | NE | 116.242E | 36.874N | 4610 | 5310 | 3360 | 960 |
| 156 | | ESE | 116.248E | 36.829N | 4610 | 5000 | 455 | 130 |

| | | | | | | | |
|-----|-----|----------|---------|------|------|-----|-----|
| 157 | ENE | 116.252E | 36.848N | 4620 | 5160 | 700 | 200 |
| 158 | SE | 116.226E | 36.809N | 4660 | 4680 | 536 | 153 |

159

2

2.1

1993 5

18

2003 ISO9001

500 2016

360

19

146

2016

500

372

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2.1-1

2.1-1

2.1-1

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|---|--------------------|---------|--------------------|---|-----------------------|---------|---------|-------------------------|--|---|
| | | | | | | | | | | |
| 1 | | 201700 | 8 | 2005.10.17 [2005]2021 | 559 2005.7.6 | 2005.7 | 2006.6 | [2006]137 2006.10.27 | | √ |
| 2 | 1 55 | 1000 | 55 1 | | 2006.10.20 | 2006.5 | 2006.10 | 2006.12 [2006]02 | | √ |
| 3 | 2×130t/h | 4500 | 2×130t/h | 2002.4.26 0200153 | [2002]85 2002.12 | 2003.1 | 2003.12 | [2008]38 2008 7 2 | | √ |
| 4 | 5 | 4850 | 2 1 50MW | 2003.6.25 03006892 | [2004]26 2004.7.30 | 2004.8 | 2005.6 | | | √ |
| 5 | 2×130t/h 2×24MW | 9100 | 2×130t/h 2×24MW | 2×24MW 2003.4.15 0300339 2×130t/h 2002.6.17 [2002]02 | [2008]200 | 2002.6 | 2003.12 | [2010]141 2010 9 | | √ |
| 6 | | 2970 | 1×130t/h | --- | [2011]49 | 2013.5 | 2014.1 | [2014]21 | | √ |
| 7 | 1-2 | 2849.26 | 1# 2# | --- | [2015]16 | 2015.6 | 2016.7 | [2016]6 2016 12 | | √ |
| 8 | | 3288.39 | 2# 1 4 | --- | [2016]46 | 2016.11 | 2016.7 | | | √ |

| | | | | | | | | | | |
|----|----------|---------|-------------------------|------------------------------|-------------------------|---------|---------|--------|--|---|
| | | | SNCR | | | | | | | |
| 9 | 3×130t/h | 1300 | FOSS | — | [2017]26 2017.5.26 | 2017.7 | 2017.7 | 2018 6 | | √ |
| 10 | 5×130t/h | 2456.87 | 1# 2# 3# 4# 5×130t/h | 2018-371526-44-03-0 44625 | [2018]208 2018.12.21 | 2018.12 | 2018.12 | 2019 3 | | √ |
| 11 | | 170 | EPS 20 | 2019-371526-50-03-0 02920 | [2019]24 2019.04.25 | 2019.4 | 2020.3 | 2020.4 | | — |

8 45000 6 /
NPTG

| | | | | | | | | | | |
|----|--|---------|------|------------------------------|-------------------------|----------------|------------|-----------|--|---|
| 11 | | 1150.87 | 2850 | | 2011 7 6 [2022]18 | 2015.10 | 2017.12 | 2018 6 | | √ |
| 12 | | 956 | 50 | | [2018]96 2018 7 20 | 2018.07 .21 | 2019.02.20 | 2019 3 16 | | √ |
| 13 | | 650 | 80 | 2017-371526-30-03-0 72538 | [2018]207 2018 12 21 | 2018.12 | 2018.12 | 2019 3 16 | | √ |
| 14 | | 185 | 50 | | 20173715260000 0255 | - | | | | |



| | | | | | | | | | | |
|----|-----------|---------|--------|------------------------------|------------------------|---------|---------|-----------------------|--|------------------|
| | | | | 68462 | | | | | | |
| 20 | | 350 | 5000 | | 2006.5.10 | 2006.5 | 2007.3 | 2007.9.8 [2007]21 | | √ |
| 21 | | 2582 | 1 / | | 2006.3.13 | 2006.4 | 2007.8 | 2007.9.8 [2007]22 | | √ |
| 22 | 15 | 74676 | 15 | | [2009]137 | 2010.2 | 2011.7 | 2019 8 27 | | 2011 √ |
| 23 | 15 | | | | [2011]174 | | | | | |
| 24 | 15 VOC | 5000 | VOC | | [2019]56 2019.07.18 | 2019.08 | 2019.08 | 2019.08.27 | | √ |
| 25 | 10 | 65491.6 | 10 130 | | 2012.6.27 [2012]10 | 2014.12 | 2016.2 | 2016.10.9 [2016]25 | | √ |
| 26 | VOCs | 3053.8 | VOCs | | [2018]209 | 2018.12 | 2019.01 | 2019.03.16 | | √ |
| 27 | 20 / | 20000 | 20 | 2020-371526-41-03-0 01799 | [2020]3 | | | | | — |

| | | | | | | | | |
|----|----|-----|----|------------------------------|-----------|--|--|---|
| 28 | 20 | 987 | 20 | 2020-371526-41-03-1 35626 | [2020]212 | | | — |
|----|----|-----|----|------------------------------|-----------|--|--|---|

2.2

2.2.1

4.5

2.1-1

45000t/a 6 /

2.1-1

913715261682127528005U

913715261682127528001P

2.2.2

2.2-1

2.2-1

| | | | |
|-----------------|---|-------------------|--------|
| | | | |
| 45000t/a 6 | 6 | 45000t | 45~50% |
| / | 6 | 20500t | 90% |
| | 6 | 35000t | 55~60% |
| | | 30 | -- |
| | | 62 | -- |
| | | 20 | -- |
| | | 1.8 | -- |
| | | 84 | -- |
| | | 100 | -- |
| | | 50 | -- |
| | | 80 m ² | -- |

4.5

| | | | |
|--|--|------|----|
| | | 50 | -- |
| | | 1500 | -- |
| | | 450 | -- |

2.2.3

2.2-2

2.2-2

| | | | |
|--|----------|--------|---|
| | | | |
| | 45000t/a | 6 / | 3 |
| | | | 2 |
| | | 1 1 | 1 |
| | | 1 | |
| | | 1 | |

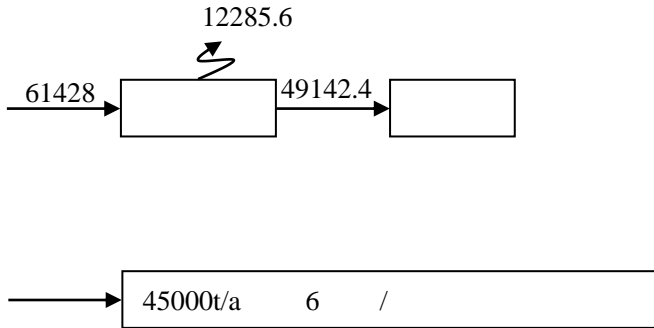
4.5

| | | | | |
|--|---|---|--------------------|-------------------|
| | 1 | | | |
| | 2 | 1 | | 1 |
| | 8 | | 1 | 2 |
| | 2 | | 170m ³ | 515m ³ |
| | 2 | | 1000m ³ | |
| | 2 | | | 2.0m ³ |
| | 2 | | | 2.0m ³ |
| | | | | |
| | | | | |
| | | | | |

| | | | | |
|--|---------------|-------|-------|-------------------|
| | | | | UV 1 15m DA007 |
| | | | | 1 44m DA025 |
| | | | DA024 | 1 30m |
| | | 20m | DA018 | 25m |
| | | DA029 | | |
| | 45000t/a / | 6 | | |
| | | | | |
| | | | | |
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| | | | | |
| | | | | |

4.5

| | | |
|--|--|--|
| | | |
|--|--|--|



2.2-2

 m^3/a

2.2.5.2

2.2.5.3

2.2.5.4

2.2-4

2.2-4

| | | | m | m | m ³ | t |
|--|---|--|-----|------|----------------|------|
| | 4 | | 6.0 | 6.1 | 170 | 612 |
| | 2 | | 10 | 12.8 | 1000 | 1800 |
| | 2 | | 8.1 | 10 | 515 | — |
| | 2 | | 1.3 | 1.6 | 2.0 | 0.74 |
| | 2 | | 1.3 | 1.6 | 2.0 | 0.88 |

2.2.6

2.2.6.1 45000t/a 6 /

2.2.6.1.1

1

90

68~71

270

G1-1

G1-2

S1-12

G1-1 G1-2

1

40m

DA012 DA022 DA017

2

-

4.5

10%

4

0.06%

2

5

70%

80~85%

G1-6

1

40m

DA012 DA022 DA017

S1-5

2.2.6.1.2

1

20Mpa

2

G1-7

2

G1-8

25m

DA026 DA023

S1-6

3

190

G1-9

4.5

20~25

S1-7

15m

DA028

DA027

4

S1-8

S1-12

2.2.6.1.3

S1-9

2.2.6.1.4

20~30

-

1.3~2.3

pH

25

G1-10

G1-11

G1-16

1

30m

DA013 DA019

G1-12

30m

DA013 DA019

G1-14 G1-15

G1-13

G1-13 G1-14 G1-15

35m

DA014 DA015 DA020

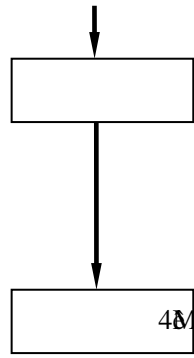
DA016 DA021

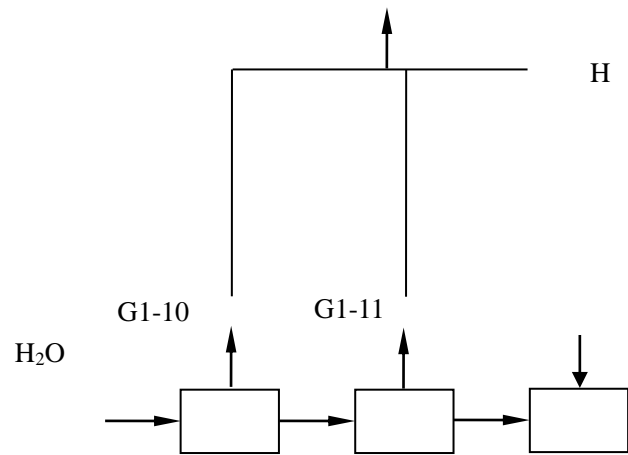
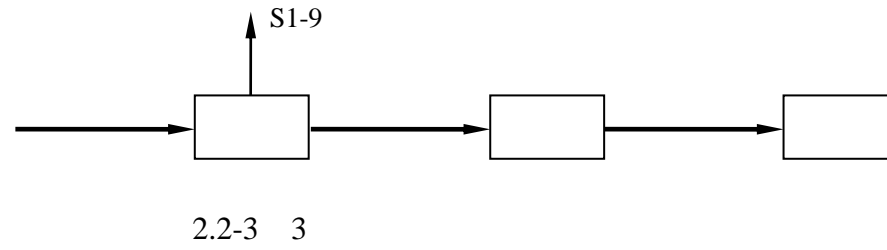
S1-10

S1-12

2.2-3







2.2-3 4

2.2.6.2

2.2.6.2.1

2.2-4~2.2-6

2.2-4

2.2.6.4

1

/ /

60~110

2

150

160

165

175

180

30

3

/ /

4

5

2.2-8

3

4

8m³

1

8m³

SS

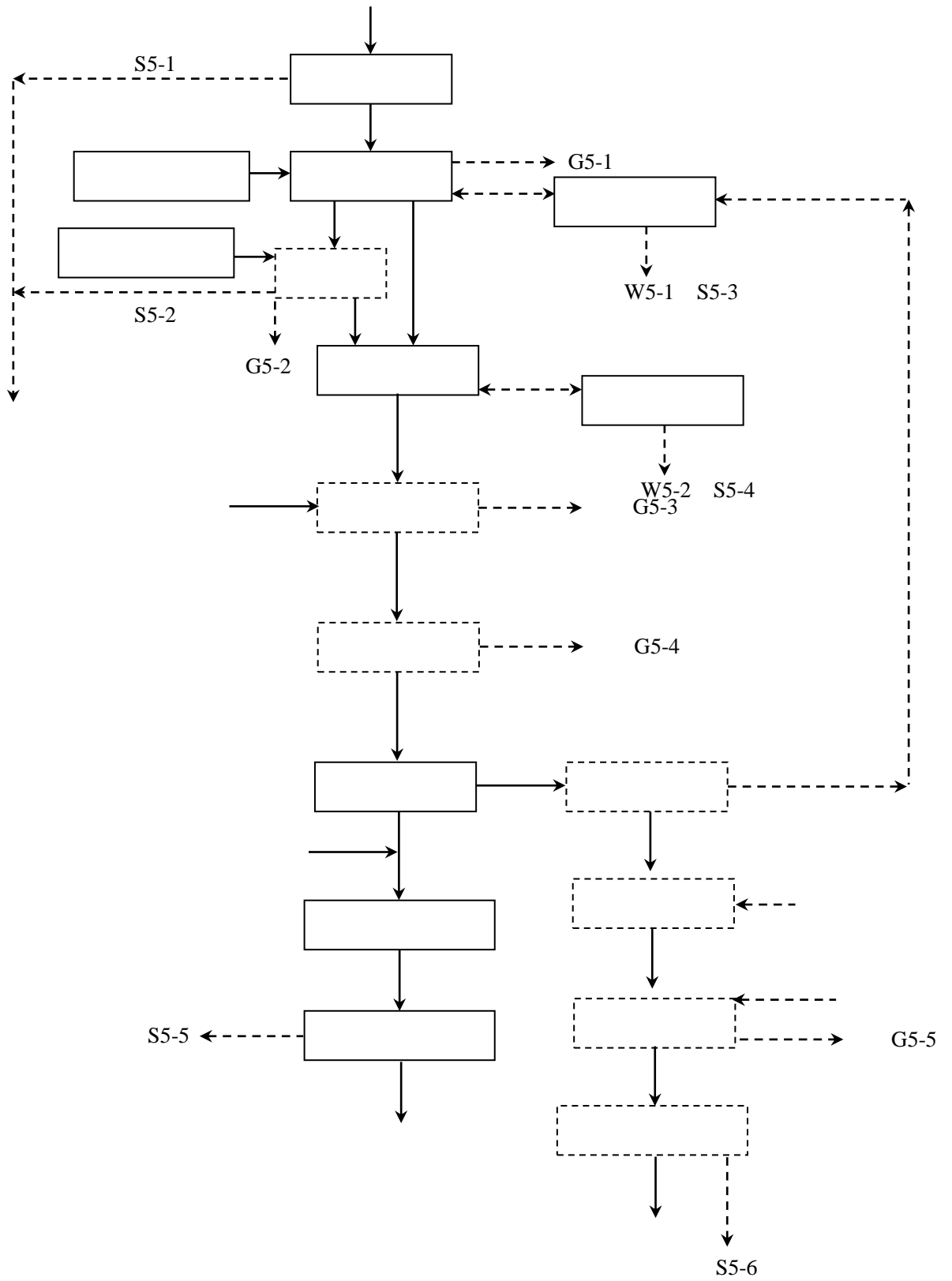
5

6

700

7

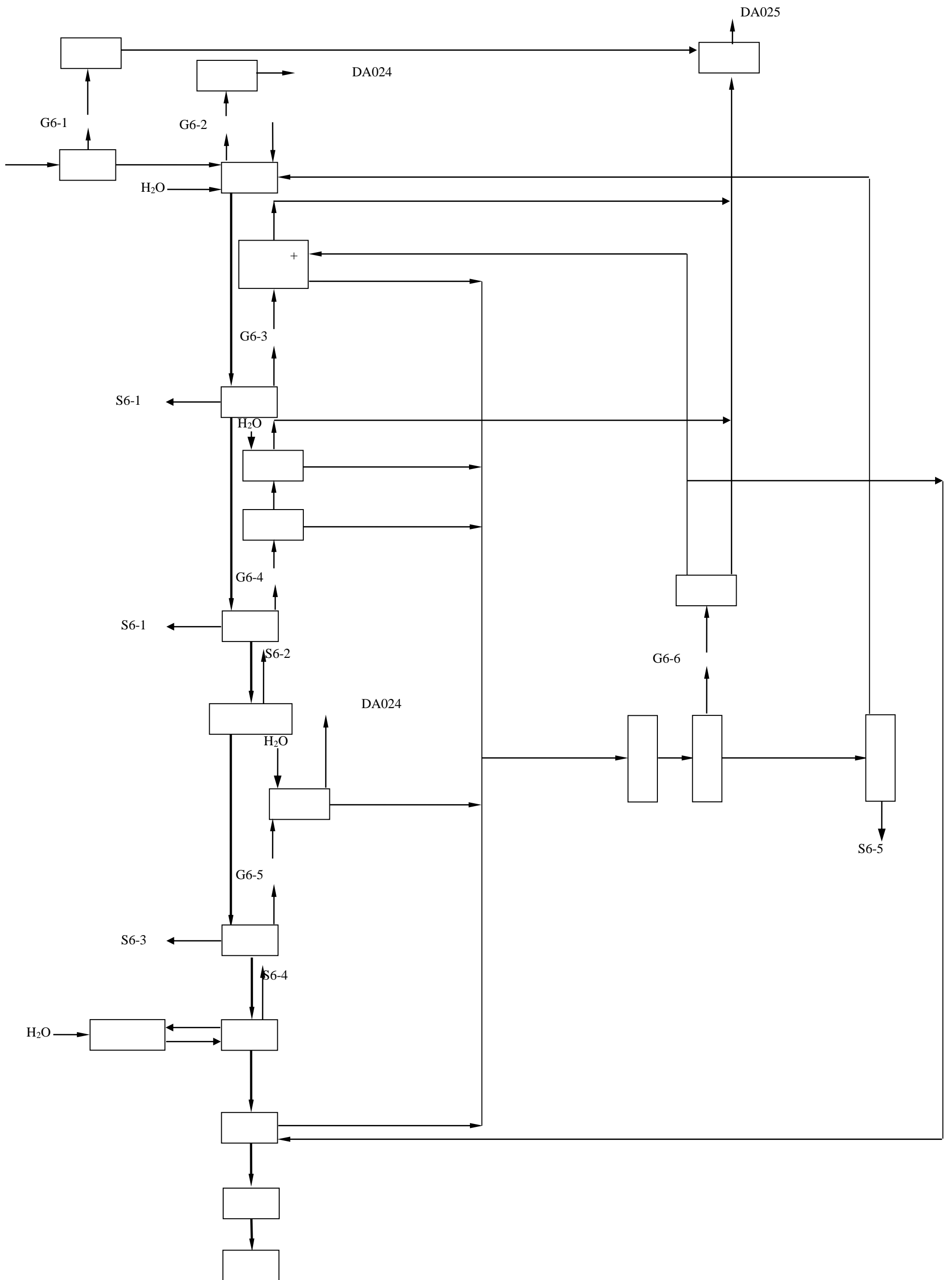
8



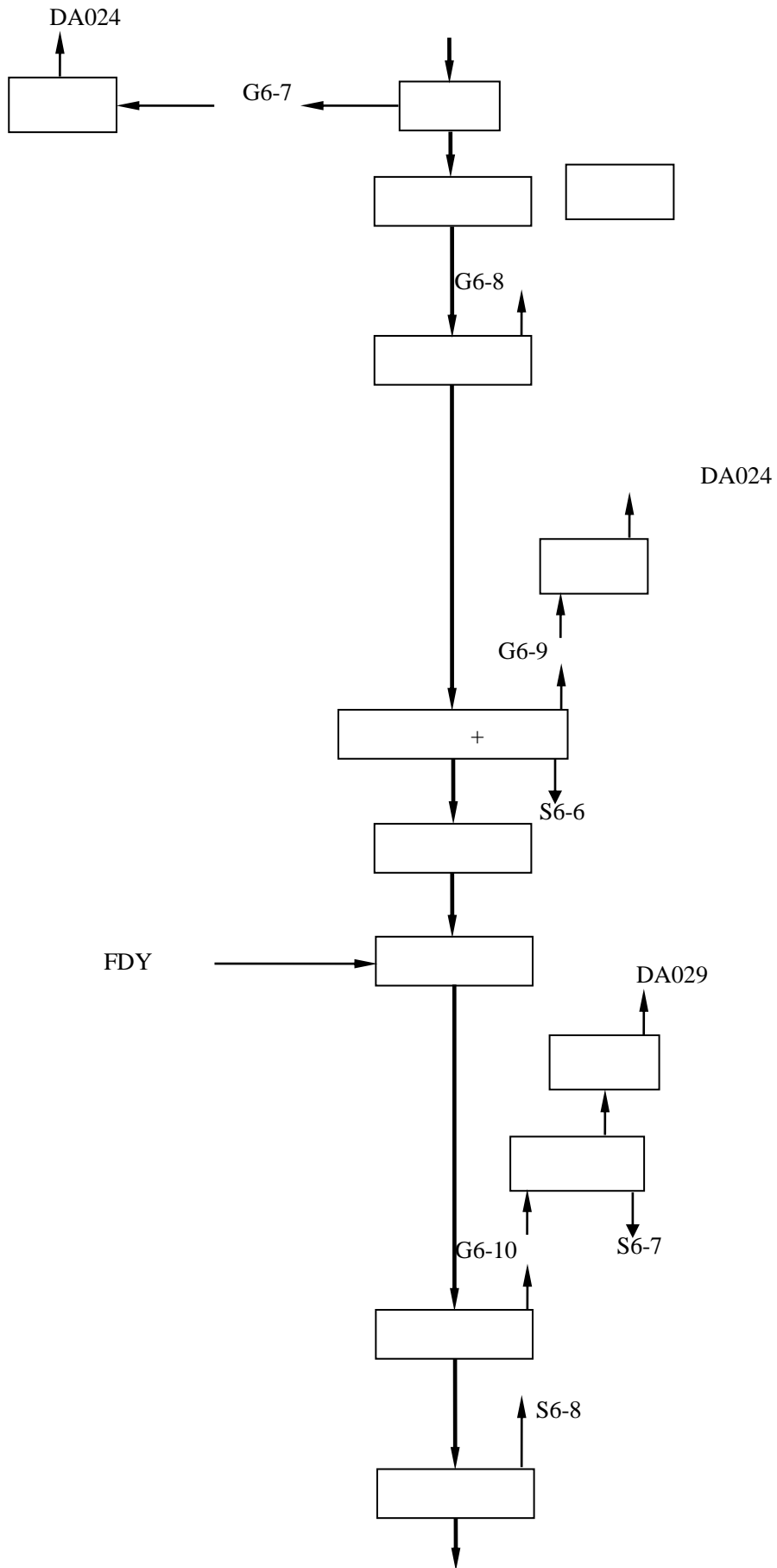
2.2-9

2.2.6.6

" -



2.2-10 1



2.2.7

2.2.7.1

2.2.7.1.1

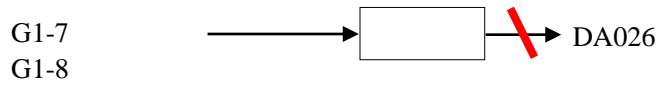
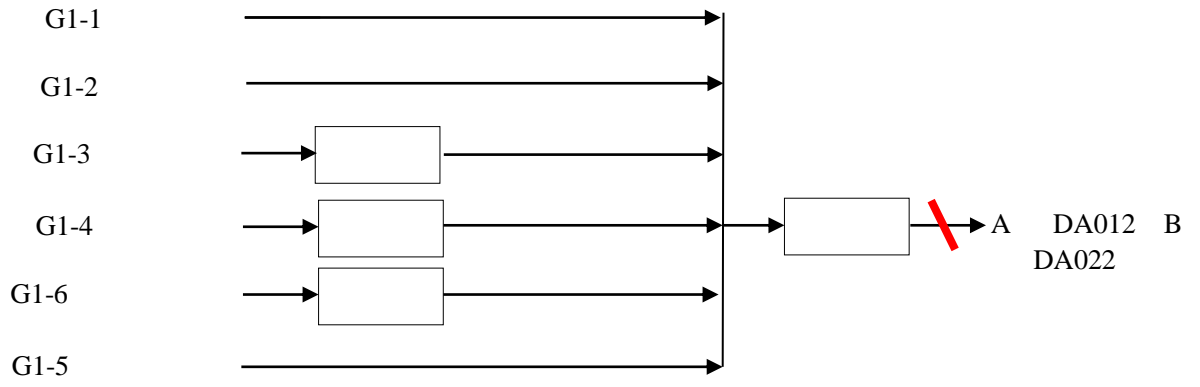
45000t/a 6 /

2.2-5

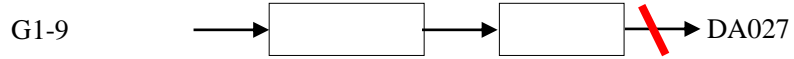
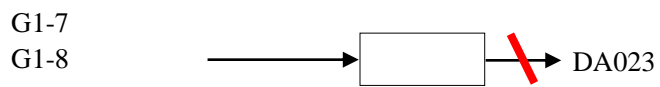
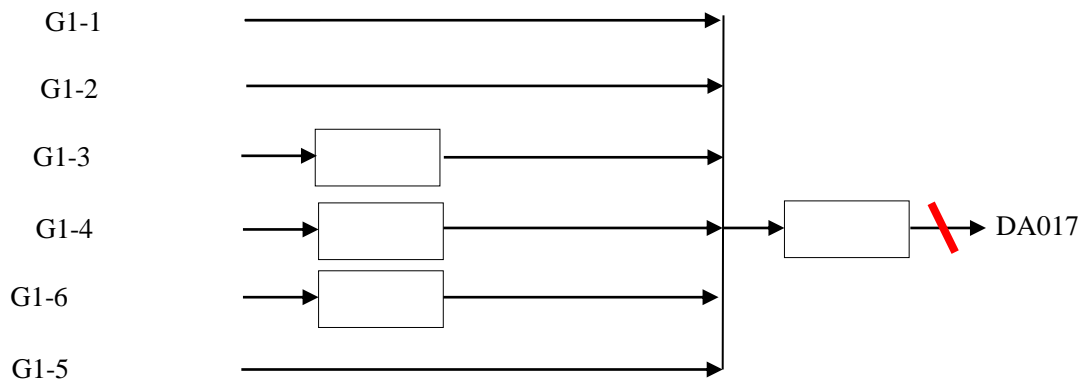
2.2-5

| | | | |
|-------|--|--|--|
| | | | |
| G1-1 | | | <p style="text-align: center;">1 40m</p> <p style="text-align: center;">DA012 DA022 DA017</p> |
| G1-2 | | | |
| G1-3 | | | |
| G1-4 | | | |
| G1-6 | | | |
| G1-5 | | | |
| G1-7 | | | <p style="text-align: right;">25m</p> <p>DA026 DA023</p> |
| G1-8 | | | |
| G1-9 | | | <p style="text-align: right;">15m</p> <p>DA028 DA027</p> |
| G1-12 | | | <p style="text-align: right;">30m</p> <p>DA013 DA019</p> |
| G1-10 | | | |
| G1-11 | | | |
| G1-16 | | | |
| G1-13 | | | <p>35m DA014</p> <p style="text-align: right;">35m DA015</p> <p style="text-align: center;">35m DA020</p> |
| G1-14 | | | <p style="text-align: right;">35m</p> |
| G1-15 | | | <p>DA016 DA021</p> |

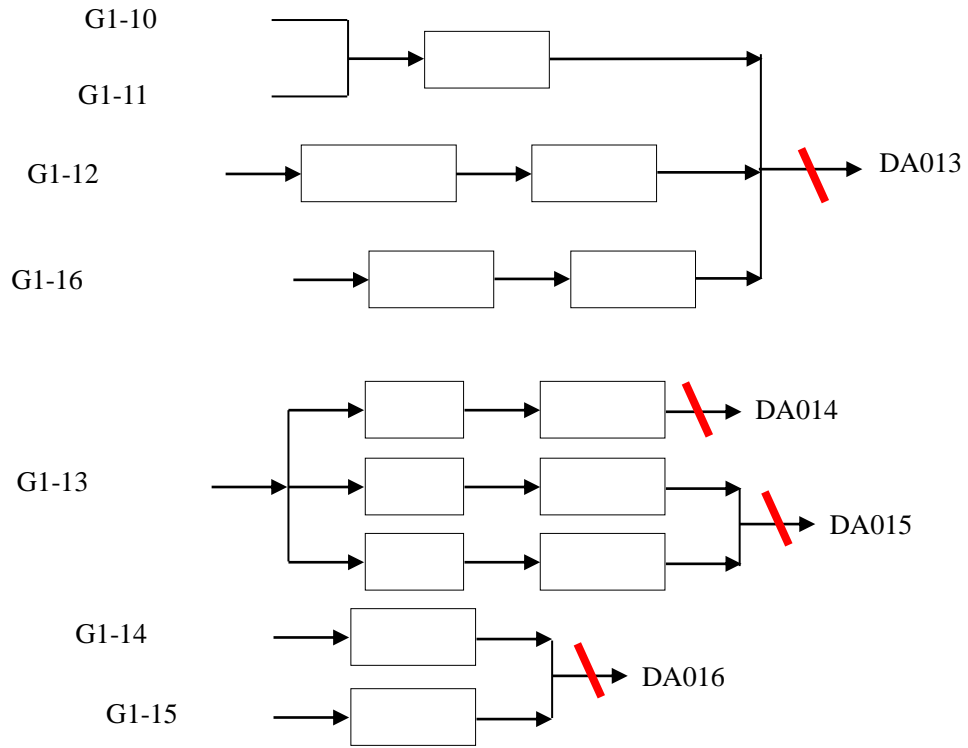
2.2-11~2.2-14



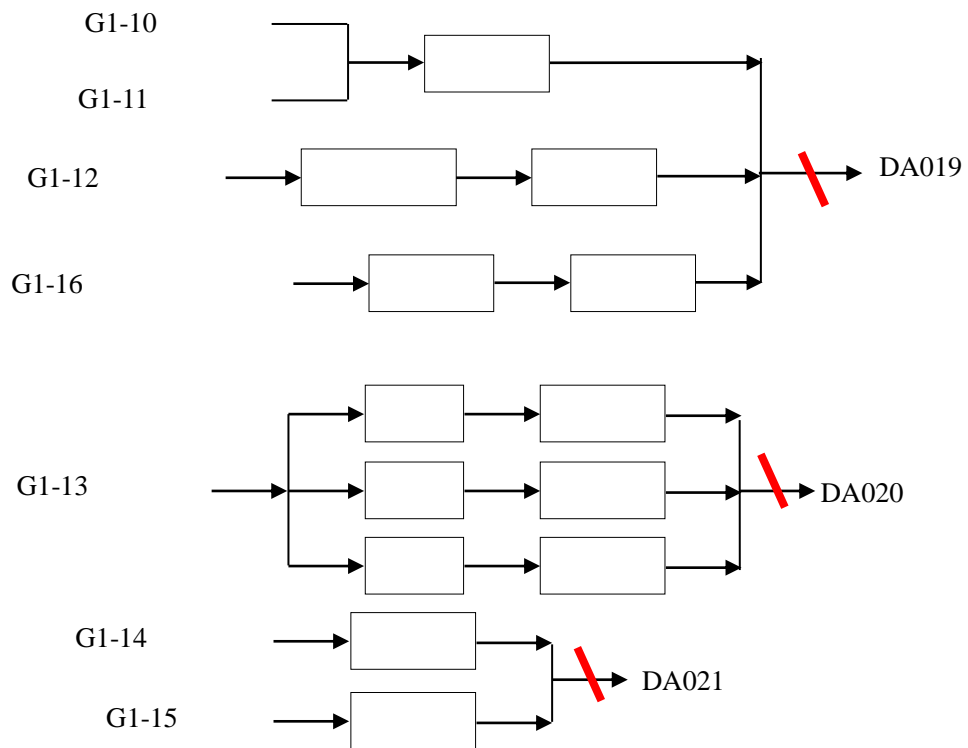
2.2-11



2.2-12



2.2-13



2.2-14

2022 C220189 2022 1 19
2021 12 11
2022 C220189-02 2022 3 10 -12
2022 C220189-03 2022 4 3
2022 4 24
2022 C220189-04
2.2-6

2.2-6

| | | | | m ³ /h | mg/m ³ | kg/h | kg/h | m m | | | |
|-------|------|------------|---|-------------------|-------------------|---------|---------|--------|-------------------|------|--|
| | | | | | | | | | mg/m ³ | kg/h | |
| DA012 | VOCs | 2022.1.19 | 1 | 2022 | 1.5 | 0.00303 | 0.00364 | 40/0.5 | 10 | 39 | |
| | | | 2 | 2207 | 1.7 | 0.00375 | | | | | |
| | | | 3 | 1976 | 2.1 | 0.00415 | | | | | |
| | | | 1 | 2022 | 4.52 | 0.00914 | 0.00855 | | 60 | 3.0 | |
| | | | 2 | 2022 | 4.10 | 0.00829 | | | | | |
| | | | 3 | 2022 | 4.06 | 0.00821 | | | | | |
| DA022 | VOCs | 2022.1.19 | 1 | 2509 | 9.4 | 0.0236 | 0.0276 | 30/0.5 | 10 | 23 | |
| | | | 2 | 3564 | 7.8 | 0.0278 | | | | | |
| | | | 3 | 3512 | 8.9 | 0.0313 | | | | | |
| | | | 1 | 2509 | 4.13 | 0.0104 | 0.0109 | | 60 | 3.0 | |
| | | | 2 | 2509 | 4.28 | 0.0107 | | | | | |
| | | | 3 | 2509 | 4.58 | 0.0115 | | | | | |
| DA017 | VOCs | 2022.1.19 | 1 | 683 | 7.6 | 0.00519 | 0.00607 | 35/0.3 | 10 | 31 | |
| | | | 2 | 936 | 8.1 | 0.00758 | | | | | |
| | | | 3 | 747 | 7.3 | 0.00545 | | | | | |
| | | | 1 | 683 | 3.92 | 0.00268 | 0.00258 | | 60 | 3.0 | |
| | | | 2 | 683 | 3.99 | 0.00273 | | | | | |
| | | | 3 | 683 | 3.40 | 0.00232 | | | | | |
| DA026 | VOCs | 2021.12.11 | 1 | 14420 | 3.03 | 0.0437 | 0.0624 | 35/1.2 | 60 | 3.0 | |
| | | | 2 | 14747 | 2.81 | 0.0414 | | | | | |
| | | | 3 | 21920 | 4.66 | 0.102 | | | | | |
| DA023 | VOCs | 2021.12.11 | 1 | 30861 | 5.54 | 0.171 | 0.253 | 30/0.8 | 60 | 3.0 | |

| | | | | | | | | | | | |
|-------|------|-----------|---|-------|------|--------|--------|--------|----|-----|--|
| | | | 2 | 30896 | 8.87 | 0.274 | | | | | |
| | | | 3 | 31944 | 9.80 | 0.313 | | | | | |
| DA028 | VOCs | 2022.3.10 | 1 | 7645 | 7.28 | 0.0557 | 0.0519 | 35/0.6 | 60 | 3.0 | |
| | | | 2 | 7645 | 6.92 | 0.0529 | | | | | |
| | | | 3 | 7645 | 6.16 | 0.0471 | | | | | |
| | | | 1 | 7781 | 3.7 | 0.0288 | | | | | |
| | | | | | | 0.0276 | | | | | |

| | | | | | | | | | | |
|--|--|--|---|------|-------|-----------|-----------|--|---|------|
| | | | 3 | 1031 | 4.1 | 0.00423 | | | | |
| | | | 1 | 1404 | | — | | | | |
| | | | 2 | 1433 | | — | | | 2 | 0.15 |
| | | | 3 | 1445 | | — | | | | |
| | | | 1 | 1404 | 0.190 | 0.0002678 | | | | |
| | | | 2 | 1433 | 0.225 | 0.000365 | 0.0003164 | | 5 | 0.3 |
| | | | 3 | 1445 | | — | | | | |

2022.4.16

| | | | | | | | | | | | | |
|--|--|-----------|---|------|--------|----------|------------|-----------|----|-----|------|--|
| | | | 1 | 1997 | 0.7 | 0.00140 | 0.00147 | | | | | |
| | | | 2 | 1997 | 0.9 | 0.00180 | | | 5 | — | | |
| | | | 3 | 1997 | 0.6 | 0.00120 | | | | | | |
| | | 2022.3.27 | 1 | 1159 | 1.6 | 0.00185 | 0.00238 | | | | | |
| | | | 2 | 1119 | 2.8 | 0.00313 | | | 15 | — | | |
| | | | 3 | 1023 | 2.1 | 0.00215 | | | | | | |
| | | 2022.4.14 | 1 | 1862 | | | 0.00000923 | | | | | |
| | | | | 2 | 1857 | | | | | 2 | 0.15 | |
| | | | | 3 | 1858 | 0.0497 | | 0.0000923 | | | | |
| | | | | 1 | 1862 | 1.19 | 0.00222 | 0.00236 | | | | |
| | | | | 2 | 1857 | 1.29 | 0.0024 | | | 5 | 0.3 | |
| | | | | 3 | 1858 | 1.32 | 0.00245 | | | | | |
| | | | | 1 | 1862 | 0.252 | 0.000469 | 0.000469 | | | | |
| | | | | 2 | 1857 | 0.251 | 0.000466 | | | | | |
| | | | | 3 | 1858 | 0.254 | 0.000472 | | | | | |
| | | | | 1 | 1862 | 0.067 | 0.000125 | 0.000121 | | | | |
| | | | | 2 | 1857 | 0.0662 | 0.000123 | | | | | |
| | | | | 3 | 1858 | 0.0624 | 0.000116 | | | | | |
| | | | | 1 | 1862 | 0.125 | 0.000233 | 0.000239 | | | | |
| | | | | 2 | 1857 | 0.128 | 0.000238 | | | | | |
| | | | | 3 | 1858 | 0.133 | 0.000247 | | | | | |
| | | | 1 | 1862 | 0.0601 | 0.000112 | 0.000109 | | | | | |
| | | | 2 | 1857 | 0.0572 | 0.000106 | | | | | | |
| | | | 3 | 1858 | 0.0586 | | | | 8 | 0.3 | | |

| | | | | | | | | | | | |
|--|--|--|---|------|------|---------|--|--|--|--|--|
| | | | 2 | 1268 | 2.3 | 0.00292 | | | | | |
| | | | 3 | 1246 | 2.7 | 0.00336 | | | | | |
| | | | 1 | 1268 | 2.89 | 0.00366 | | | | | |

| | | | | | | | | | | | | | | |
|------|------|-----------|-----------|-------|-------|-------|--------|-----------|-----------|---------|-----|----|----|--|
| | | | 3 | 1274 | | | | | | | | | | |
| A015 | VOCs | 2022.1.20 | 1 | 12375 | 11.9 | 0.147 | 0.164 | 30/0.8 | 60 | 3.0 | | | | |
| | | | 2 | 12375 | 13.7 | 0.170 | | | | | | | | |
| | | | 3 | 12226 | 14.3 | 0.175 | | | | | | | | |
| | | | | | 1 | 12375 | 0.8 | | 0.00990 | 0.00905 | | 5 | — | |
| | | | | | 2 | 12375 | 0.8 | | 0.00990 | | | | | |
| | | | | | 3 | 12226 | 0.6 | | 0.00734 | | | | | |
| | | | | | 1 | 12375 | 2.9 | | 0.0124 | 0.00631 | | 10 | 23 | |
| | | | | | 2 | 12226 | 2.4 | | 0.00359 | | | | | |
| | | | | | 3 | 10883 | 2.7 | | 0.00293 | | | | | |
| | | | | 1 | 12375 | 2.62 | 0.0324 | 0.0365 | — | 20 | | | | |
| | | | | 2 | 12375 | 3.08 | 0.0381 | | | | | | | |
| | | | | 3 | 12226 | 3.19 | 0.0390 | | | | | | | |
| | | | 2022.3.27 | 1 | 4860 | 5.6 | 0.0272 | 0.0231 | 15 | — | | | | |
| | | | | 2 | 5589 | 3.5 | 0.0196 | | | | | | | |
| | | | | 3 | 5241 | 4.3 | 0.0225 | | | | | | | |
| | | | 2022.4.15 | 1 | 8450 | | | 0.0006165 | 5 | 0.3 | | | | |
| | | | | | 2 | 10316 | | | | | | | | |
| | | | | | 3 | 8756 | | | | | | | | |
| | | | | | 1 | 8450 | | | 0.0006165 | 8 | 0.3 | | | |
| | | | | | 2 | 10316 | 0.0592 | 0.000611 | | | | | | |
| | | | | | 3 | 8756 | 0.0710 | 0.000622 | | | | | | |
| | | | | 1 | 8450 | | | | | | | | | |
| | | | | 2 | 10316 | | | | | | | | | |
| | | | | 3 | 8756 | | | | | | | | | |
| | | | | 1 | 8450 | | | | | | | | | |
| | | | | 2 | 10316 | | | | | | | | | |
| | | | | 3 | 8756 | | | | | | | | | |

| | | | | | | | | | | |
|--|------|-----------|---|-------|------|---------|---------|--|----|-----|
| | | | 1 | 8450 | | | | | | |
| | | | 2 | 10316 | | | | | | |
| | | | 3 | 8756 | | | | | | |
| | | | 1 | 8450 | | | | | | |
| | | | 2 | 10316 | | | | | | |
| | | | 3 | 8756 | | | | | | |
| | VOCs | | 1 | 2884 | 5.71 | 0.0165 | 0.0175 | | 60 | 3.0 |
| | | | 2 | 2884 | 6.12 | 0.0177 | | | | |
| | | | 3 | 2884 | 6.36 | 0.0183 | | | | |
| | | 2022.1.20 | 1 | 2884 | 1.4 | 0.00404 | 0.00512 | | 10 | 23 |
| | | | 2 | 2908 | 1.6 | 0.00465 | | | | |
| | | | 3 | 3514 | 1.9 | 0.00668 | | | | |
| | | | 1 | 2884 | 2.40 | 0.00692 | 0.00724 | | | |
| | | | 2 | 2884 | 2.97 | 0.00857 | | | — | 20 |
| | | | 3 | 2884 | 2.16 | 0.00623 | | | | |

DA020

30/0.8

4.5

2

3533

| | | | | | | | | | | | | |
|-------|------|-----------|-----------|-------|------|--------|----------|--------|----------|-----|--|------|
| | | | 3 | 6425 | | | | | | | | |
| | | | 1 | 6423 | | | | | | | | |
| | | | 2 | 6328 | | | | | | | | |
| | | | 3 | 6425 | | | | | | | | |
| DA021 | VOCs | 2022.3.07 | 1 | 10657 | 3.02 | 0.0322 | 0.0320 | 30/0.8 | 60 | 3.0 | | |
| | | | 2 | 10496 | 3.03 | 0.0318 | | | | | | |
| | | | 3 | 10343 | 3.08 | 0.0319 | | | | | | |
| | | | 2022.4.15 | 1 | 6083 | | | | 0.000388 | 2 | | 0.15 |
| | | | | 2 | 6742 | | | | | | | |
| | | | | 3 | 6963 | | | | | | | |
| | | | | 1 | 6083 | | | | 0.000388 | 5 | | 0.3 |
| | | | | 2 | 6742 | 0.0575 | 0.000388 | | | | | |
| | | | | 3 | 6963 | | | | | | | |
| | | | | 1 | 6083 | | | | | 8 | | 0.3 |
| | | | | 2 | 6742 | | | | | | | |
| | | | | 3 | 6963 | | | | | | | |
| | | | | 1 | 6083 | | | | | | | |
| | | | | 2 | 6742 | | | | | | | |
| | | | | 3 | 6963 | | | | | | | |
| | | | | 1 | 6083 | | | | | | | |
| | | | | 2 | 6742 | | | | | | | |
| | | | | 3 | 6963 | | | | | | | |

2.2-6

GB16297-1996 2

DB37/2376-2019

1 GB14554-93

2 VOCs

6

DB37/801.6-2018 1

6

DB37/801.6-2018 2

GB31572-2015 5

6

DB37/801.6-2018 2

132917m³/h 111650.28 m³/a

1.883t/a VOCs

7.661t/a

1.955t/a

0.213t/a

0.497t/a

0.078kg/a

34.85kg/a

4.96kg/a

1 15m DA031

2021 C210848-20

2021 12 13

2.2-7

2.2-7

| | | | | | | | kg/h | m | | | |
|-------|------------|---|-------------------|-------------------|--------|-------------------|---------|----|------|--|--|
| | | | m ³ /h | mg/m ³ | kg/h | mg/m ³ | | | kg/h | | |
| DA031 | 2021.12.13 | 1 | 8822 | 5.1 | 0.045 | 0.0402 | 15/0.35 | 10 | 3.5 | | |
| | | 2 | 8640 | 5.6 | 0.0484 | | | | | | |
| | | 3 | 6469 | 4.2 | 0.0272 | | | | | | |

2.2-7

GB16297-1996 2

DB37/2376-2019

1

7977m³/h 5743.44 m³/a

0.29t/a

/ G4-1 G4-2

G4-3 G4-4 2.2-8

2.2-8

| | | | |
|--------------|---|---------|-----------------------|
| G4-2 | | 1 15m | UV DA007 |
| G4-1 G4-3 | / | / 1 26m | VOCs + UV DA005 |
| G4-4 | | DA008 | 1 15m |

2020 12 22

2.2-9

2.2-9

| | | | | m ³ /h | mg/m ₃ | kg/h | kg/h | m | | |
|-------|------|------------|----------|-------------------|-------------------|---------|---------|----|-------------------|------|
| | | | | | | | | | mg/m ₃ | kg/h |
| DA007 | VOCs | 2020.12.22 | 1 | 6467.255 | 8.13 | 0.0526 | 0.0490 | 15 | 60 | 3.0 |
| | | | 2 | 6467.255 | 7.50 | 0.0485 | | | | |
| | | | 3 | 6467.255 | 7.12 | 0.0460 | | | | |
| DA005 | VOCs | 2020.12.22 | 1 | 5125.481 | 1.79 | 0.00917 | 0.00679 | 26 | 50 | 2.0 |
| | | | 2 | 5125.734 | 2.64 | 0.00135 | | | | |
| | | | 3 | 5056.011 | 1.95 | 0.00986 | | | | |
| | | | 1 | 5125.481 | | --- | --- | | 0.5 | 0.2 |
| | 2 | | 5125.734 | | --- | | | | | |
| | 3 | | 5056.011 | | --- | | | | | |

4.5

| | | | | | | | | | | | |
|-------|--|------------|---|----------|----------|----------|----------|--------|-----|-----|--|
| | | | 1 | 5125.481 | 0.023 | 0.000118 | 0.000111 | 5.0 | 0.6 | | |
| | | | 2 | 5125.734 | 0.020 | 0.000103 | | | | | |
| | | | 3 | 5056.011 | | --- | | | | | |
| | | | | 1 | 5125.481 | | --- | - | 15 | 0.8 | |
| | | | | 2 | 5125.734 | | --- | | | | |
| | | | | 3 | 5056.011 | | --- | | | | |
| | | | | 1 | 5125.481 | 4.6 | 0.0236 | 0.0254 | 10 | | |
| | | | | 2 | 5125.734 | 5.3 | 0.0272 | | | | |
| | | | | 3 | 5056.011 | 5.0 | 0.0253 | | | | |
| DA008 | | 2020.12.22 | 1 | 4264.790 | 4.0 | 0.0171 | 0.0169 | 15 | 10 | 3.5 | |
| | | | 2 | 3814.772 | 4.3 | 0.0164 | | | | | |
| | | | 3 | 4540.407 | 3.8 | 0.0173 | | | | | |

DA007

VOCs

6

DB37/801.6-2018

1

GB16297-1996

2

DB37/2376-2019

1

DA005

VOCs

5

DB37/2801.5-2018

2

6

DB37/801.6-2018

1

15776m³/h 3783.84 m³/a VOCs

0.134t/a

0.27kg/a

0.102t/a

G5-3

G5-4

G5-5

2.2-10

2.2-10

| | | |
|------|--|-------------------|
| | | |
| G5-3 | | UV 1 15m DA007 |
| G5-4 | | |
| G5-5 | | |

2.2-9 DA007

VOCs

4

2.2-11

2.2-11

| | | | |
|-------|--|--|-------------|
| | | | |
| G6-1 | | | 44m DA025 1 |
| G6-3 | | | |
| G6-4 | | | |
| G6-6 | | | |
| G6-5 | | | 30m 1 DA024 |
| G6-2 | | | |
| G6-7 | | | |
| G6-8 | | | |
| G6-9 | | | |
| G6-8 | | | 20m DA018 |
| G6-10 | | | 25m DA029 |

2022 C220189-02 2022

3 18

2.2-12

2.2-12

| | | | | | | kg/h | m m | | | |
|-------|------|---|-------------------|-------------------|--------|--------|--------|-------------------|------|-----|
| | | | m ³ /h | mg/m ³ | kg/h | | | mg/m ³ | kg/h | |
| DA018 | | 1 | 20265 | 24.4 | 0.494 | 0.449 | 30/1.2 | --- | --- | --- |
| | | 2 | 19567 | 22.6 | 0.442 | | | | | |
| | | 3 | 19374 | 21.2 | 0.411 | | | | | |
| | VOCs | 1 | 20265 | 16.5 | 0.334 | 0.278 | | --- | --- | --- |
| | | 2 | 19567 | 14.0 | 0.274 | | | | | |
| | | 3 | 19374 | 11.7 | 0.227 | | | | | |
| DA018 | | 1 | 39277 | 3.1 | 0.122 | 0.108 | 30/1.2 | 10 | 23 | |
| | | 2 | 41294 | 2.6 | 0.107 | | | | | |
| | | 3 | 40116 | 2.4 | 0.0963 | | | | | |
| | VOCs | 1 | 41294 | 11.4 | 0.185 | 0.207 | | 60 | 3.0 | |
| | | 2 | 41294 | 11.4 | 0.173 | | | | | |
| | | 3 | 41294 | 11.4 | 0.264 | | | | | |
| DA024 | | 1 | 7673 | 21.5 | 0.165 | 0.167 | 30/0.6 | --- | --- | --- |
| | | 2 | 8093 | 22.2 | 0.180 | | | | | |
| | | 3 | 7631 | 20.5 | 0.156 | | | | | |
| | VOCs | 1 | 8093 | 3.36 | 0.0272 | 0.0264 | | --- | --- | --- |
| | | 2 | 8093 | 3.10 | 0.0251 | | | | | |
| | | 3 | 8093 | 3.32 | 0.0269 | | | | | |
| DA024 | | 1 | 6636 | 2.4 | 0.0159 | 0.0191 | 10 | 23 | | |

| | | | | | | | | | | |
|-------|------|------|-------|------|---------|---------|--------|-------|-----|--|
| | | 2 | 6562 | 3.0 | 0.0197 | 0.0216 | 30/0.5 | 60 | 3.0 | |
| | | 3 | 6616 | 3.3 | 0.0218 | | | | | |
| | | VOCs | 1 | 6562 | 3.05 | | | | | |
| | 2 | | 6562 | 3.50 | 0.0230 | | | | | |
| | 3 | | 6562 | 3.36 | 0.0220 | | | | | |
| DA025 | | 1 | 3130 | 21.4 | 0.0670 | 0.0652 | 30/0.5 | | | |
| | | 2 | 3054 | 22.1 | 0.0675 | | | | | |
| | | 3 | 2968 | 20.6 | 0.0611 | | | | | |
| | VOCs | 1 | 3054 | 3.51 | 0.0107 | 0.00983 | | | | |
| | | 2 | 3054 | 3.14 | 0.00959 | | | | | |
| | | 3 | 3054 | 3.01 | 0.00919 | | | | | |
| DA025 | | 1 | 3352 | 2.3 | 0.00771 | 0.01 | 30/0.5 | 10 | 23 | |
| | | 2 | 3664 | 3.2 | 0.0117 | | | | | |
| | | 3 | 3329 | 3.2 | 0.0107 | | | | | |
| | VOCs | 1 | 3664 | 2.91 | 0.0106 | 0.0105 | | | | |
| | | 2 | 3664 | 2.73 | 0.0100 | | | | | |
| | | 3 | 3664 | 2.94 | 0.0108 | | | | | |
| DA029 | | 1 | 11495 | 23.9 | 0.275 | 0.256 | 25/0.5 | | | |
| | | 2 | 12271 | 20.2 | 0.248 | | | | | |
| | | 3 | 11321 | 21.6 | 0.245 | | | | | |
| | VOCs | 1 | 11495 | 14.1 | 0.162 | 0.167 | | | | |
| | | 2 | 12271 | 15.0 | 0.184 | | | | | |
| | | 3 | 11321 | 13.6 | 0.154 | | | | | |
| DA029 | | 1 | 9601 | 3.5 | 0.0336 | 0.0292 | 10 | 14.45 | | |

| | | | | | | | | | | |
|--|------|---|-------|------|--------|--------|--|----|-----|--|
| | | 2 | 10925 | 2.6 | 0.0248 | | | | | |
| | | 3 | 10108 | 2.9 | 0.0293 | | | | | |
| | VOCs | 1 | 10925 | 4.10 | 0.0448 | 0.0479 | | 60 | 3.0 | |
| | | 2 | 10925 | 5.09 | 0.0556 | | | | | |
| | | 3 | 10925 | 3.95 | 0.0432 | | | | | |

GB16297-1996

2

DB37/2376-2019 1

VOCs

6

DB37/801.6-2018 1

38112m³/h 27440.64 m³/a VOCs

2.411t/a

1.397t/a

2.2-13

2.2-13

| | t/a | VOCs | t/a | t/a | t/a | kg/a | kg/a | kg/a |
|-----------------|-------|--------|-------|-------|-------|-------|-------|------|
| | | t/a | | | | | | |
| 45000t/a 6 / | 1.883 | 7.661 | 1.955 | 0.124 | 0.306 | 0.078 | 34.85 | 4.96 |
| | 0.29 | — | — | — | — | — | — | — |
| | 0.102 | 0.134 | — | — | — | — | 0.27 | — |
| | 1.397 | 6.453 | — | — | — | — | — | — |
| | 3.672 | 14.248 | 1.955 | 0.213 | 0.497 | 0.078 | 35.12 | 4.96 |

2.2.7.1.2

2.2-14

4.5

2.2-14



100m

100m

[2018]96

100m

[2018]207

100m

[2019]7

100m

2.2.7.2

2.2.7.2.1

2.2-17

2.2-17

| | | | |
|---|----------|---|---|
| | | | |
| 1 | 45000t/a | 6 | / |
| 2 | | | |
| 3 | | | |
| 4 | | | |
| 5 | | | |

2.2.7.2.2

1000m³/d "

+ + + "

2.2-16

2022 2 -3

2.2-18

2.2-18

2022 2

| | m ³ /d | COD _{Cr} mg/L | mg/L | mg/L |
|------------|-------------------|------------------------|------|------|
| 2022-02-08 | 2054 | 26.175.82 82 | | |

4.5

| | | | | |
|------------|------|------|------|-------|
| 2022-02-14 | 2026 | 24.1 | 6.88 | 0.653 |
| 2022-02-15 | 1854 | 28.6 | 5.69 | 0.641 |
| 2022-02-16 | 1728 | 20.1 | 5.96 | 0.464 |
| 2022-02-17 | 2183 | 30.8 | 11.6 | 0.931 |
| 2022-02-18 | 1820 | 28.2 | 11.7 | 1.02 |
| 2022-02-19 | 1520 | 20.1 | 8.46 | 0.794 |
| 2022-02-20 | 1424 | 19.4 | 6.95 | 0.655 |
| 2022-02-21 | 1878 | 22.7 | 5.38 | 0.585 |
| 2022-02-22 | 1965 | 15.8 | 6.68 | 0.721 |
| 2022-02-23 | 1706 | 25.4 | 6.69 | 0.596 |
| 2022-02-24 | 2149 | 29.5 | 6.68 | 0.613 |
| 2022-02-25 | 2172 | 43.2 | 7.69 | 0.786 |
| 2022-02-26 | 1907 | 46.6 | 7.75 | 0.815 |
| 2022-02-27 | 1999 | 46.3 | 8.25 | 0.876 |
| 2022-02-28 | 2021 | 28.1 | 4.17 | 0.606 |
| 2022-03-01 | 1340 | 28.1 | 6.94 | 0.833 |
| 2022-03-02 | 1967 | 31.1 | 5.53 | 0.665 |
| 2022-03-03 | 2399 | 35.3 | 5.06 | 0.598 |
| 2022-03-04 | 2284 | 30.3 | 5.3 | 0.596 |
| 2022-03-05 | 2280 | 35.2 | 5.84 | 0.54 |
| 2022-03-06 | 2273 | 24.8 | 4.51 | 0.4 |
| 2022-03-07 | 2255 | 31.7 | 5.34 | 0.607 |
| 2022-03-08 | 2131 | 25.1 | 7.89 | 0.6 |
| | 1956 | 29.6 | 8.06 | 0.77 |
| | 2551 | 50.3 | 15.4 | 1.53 |
| | 1340 | 15.8 | 4.17 | 0.4 |

GB/T31962-2015

A

4.5

29.6mg/L 15.4mg/L 1.53mg/L

21.890186 m³/a

COD_{Cr}

19.4mg/L 0.253mg/L

0.202mg/L 8.61mg/L

4.247t/a 0.055t/a 0.044t/a 1.885t/a

2.2.7.3

2021 C210848-08 2021

9 27

2.2-17

2.2-19

2.2-19

| | | 2021 9 27 | |
|----|---|-----------|-------|
| | | dB(A) | dB(A) |
| 1# | 1 | 57.3 | 48.6 |
| 2# | 1 | 52.2 | 49.1 |
| 3# | 1 | 55.4 | 48.8 |
| 4# | 1 | 55.3 | 47.9 |
| | | 65 | 55 |



2.2-17

52.2~57.3dB(A)

47.9~49.1dB(A)

GB12348-2008 3

2.2.7.4

2.2-20~2.2-25

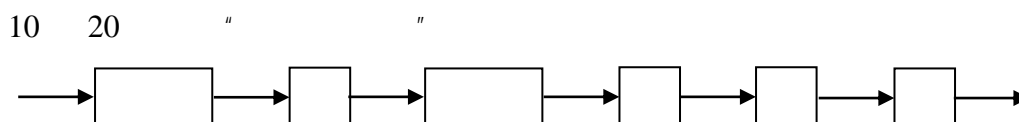
45000t/a 6 /

2.2-20

2.2-20

| | | | | | |
|--|----|--|--------------------|--------|--|
| | | | | t/a | |
| | | | -- | 0.35 | |
| | | | -- | 8 | |
| | | | -- | 40 | |
| | | | -- | 20 | |
| | | | -- | 128.53 | |
| | | | -- | 185 | |
| | | | -- | 265 | |
| | | | HW08 900-249-08 | 0.12 | |
| | | | -- | 70 | |
| | | | -- | 82 | |
| | | | -- | 12 | |
| | | | -- | 150 | |
| | -- | | HW49 900-041-49 | 12 | |
| | | | HW08 900-249-08 | 26t/4a | |
| | | | HW13 900-015-13 | 0.4 | |

2000



2.2-21

2.2-21

| | | | | | |
|--|----|--|-----------------|------|--|
| | | | | t/a | |
| | | | -- | 10 | |
| | | | HW08 900-249-08 | 1.0 | |
| | | | HW08 900-249-08 | | |
| | | | HW09 900-006-09 | 1.2 | |
| | -- | | HW09 900-006-09 | 2.0 | |
| | | | -- | 0.03 | |
| | | | -- | 60 | |

2.2-23

2.2-23

t/a

4.5

| | | | | | |
|--|----|--|--------------------|------|--|
| | | | HW49 900-041-49 | 2 | |
| | UV | | HW29 900-023-29 | 0.01 | |
| | | | -- | 4.8 | |

2.2-25

2.2-25

| | | | | |
|-----|----|--------|--|--|
| | | t/a | | |
| | | 0.27 | | |
| | | 6 | | |
| | | 31 | | |
| | | 15 | | |
| | | 69.943 | | |
| | | 142 | | |
| | | 206 | | |
| | | 0.16 | | |
| | | 7 | | |
| | | 32 | | |
| FDY | -- | 2 | | |
| | | 5t/4a | | |
| | | 10t/4a | | |
| | | 0.45 | | |

2.2-20~2.2-25

2.2.8

2.2-26

2.2-26

| | | | |
|--|------|-------------------|----------|
| | | | |
| | | m ³ /a | 148618.2 |
| | | t/a | 3.672 |
| | VOCs | t/a | 14.248 |
| | | t/a | 1.955 |
| | | t/a | 0.213 |

2.2-13

| | VOCs | | | | | | VOCs |
|-----------------|--------|-------|------|-------|-------|------|--------|
| | t/a | t/a | t/a | kg/a | kg/a | kg/a | t/a |
| 45000t/a 6 / | 8.897 | 0.137 | 0.36 | 0.078 | 36.70 | 4.99 | 9.436 |
| | 0.15 | — | — | — | — | — | 0.15 |
| | 7.638 | — | — | — | 0.27 | — | 7.638 |
| | 16.685 | 0.137 | 0.36 | 0.078 | 36.97 | 4.99 | 17.224 |

VOCs 17.224t/a

2.3

2.3.1

2.3.2

2.3-1

2.3-1

| | | | |
|--|---|--------|--|
| | | | |
| | 6 | 20000t | |

2.3.3

2.3-2

2.3-2

| | | |
|--|---|---|
| | | |
| | 1 | 2 |

| | | |
|--|---|--------------------|
| | — | |
| | 1 | 2.0m ³ |
| | 1 | 2.0m ³ |
| | | |
| | | |
| | | |
| | | 1 |
| | | 15m P7-1 |
| | | 25m P7-2 |
| | | 35m P7-3 P7-4 P7-5 |
| | | 35m P7-6 P7-7 |
| | | 15m P7-8 |
| | | |
| | | 759m ³ |

2.3.4

2.2-1

2.3.5

2

45000t/a

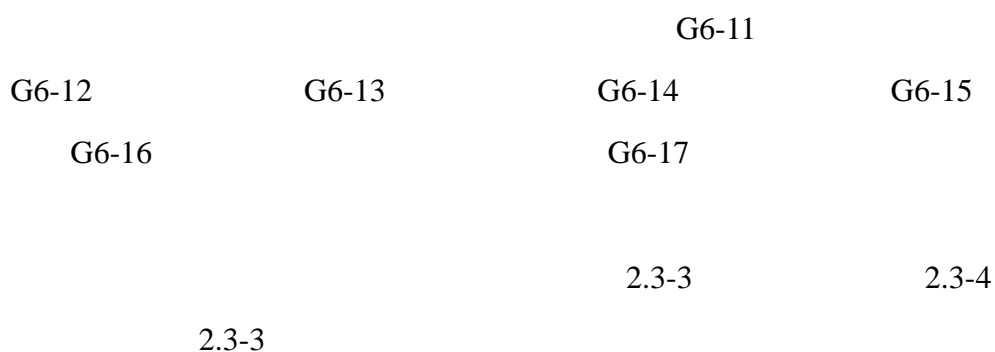
6 /

2.2-3 3 4

2.3.6

2.3.6.1

2.3.6.1.1



| | | |
|---|-------|--------------------------|
| | | |
| 1 | G6-11 | 1 15m P6-1 |
| 2 | G6-12 | |
| 3 | G6-13 | 25m P6-2 |
| 4 | G6-14 | P6-4 P6-5 35m P6-3 |
| 5 | G6-15 | 35m P6-6 |
| 6 | G6-16 | 35m P6-7 |
| 7 | G6-17 | P6-8 15m |

2.3-4

| | | | | | | | | m m |
|---------------|------|-------------------|------------------------|---------|-------------------|------------------------|----------|--------|
| | | mg/m ³ | kg/h | t/a | mg/m ³ | kg/h | t/a | |
| G6-11 | | 2.03 | 0.0047 | 0.039 | 0.609 | 0.0014 | 0.0117 | 15/0.3 |
| | | 0.203 | 0.00047 | 0.0039 | 0.061 | 0.00014 | 0.0012 | |
| G6-12 | | 0.001 | 2.34×10^{-6} | 0.00002 | 0.0003 | 7.02×10^{-7} | 0.000006 | |
| P6-1 | | 0.707 | 1.63×10^{-3} | 0.0137 | 0.212 | 4.88×10^{-4} | 0.0041 | |
| | | 0.017 | 3.96×10^{-5} | 0.0003 | 0.005 | 1.19×10^{-5} | 0.0001 | |
| G6-13 P6-2 | | 3.03 | 1.635×10^{-2} | 0.137 | 0.303 | 1.635×10^{-3} | 0.0137 | 25/0.3 |
| | | 72 | 0.39 | 3.276 | 7.2 | 0.039 | 0.3276 | |
| | VOCs | 22 | 0.12 | 1.008 | 2.2 | 0.012 | 0.1008 | |
| | | 0.17 | 8.99×10^{-4} | 0.008 | 0.017 | 8.99×10^{-5} | 0.0008 | |
| | | 1.03 | 5.58×10^{-3} | 0.047 | 0.103 | 5.58×10^{-4} | 0.0047 | |
| | | 2.96 | 1.596×10^{-2} | 0.134 | 0.296 | 1.596×10^{-3} | 0.0134 | |
| | | 0.79 | 4.27×10^{-3} | 0.036 | 0.079 | 4.27×10^{-4} | 0.0036 | |

GB16297-1996 2

GB14554-93 2

VOCs

6

DB37/801.6-2018

1

2.3.6.1.2

0.1003t/a

0.00003t/a

2.1883t/a

VOCs0.5642t/a

0.0113t/a

0.0501t/a

0.1208t/a

0.0109t/a

GB14554-93 1

GB16297-1996 2

VOCs

6

DB37/801.6-2018 3

2.3.6.2

2.3-5

2.3-5

| | t/a | mg/L | | | |
|--|----------|-------------------|------------------|----|------|
| | | COD _{Cr} | BOD ₅ | | |
| | 5489.77 | 200 | 100 | 15 | -- |
| | 4200 | 100 | 60 | 5 | 1000 |
| | 840 | 60 | 20 | 5 | 2000 |
| | 1260 | 500 | 350 | 5 | -- |
| | 2016 | 350 | 250 | 30 | -- |
| | 13805.77 | | | | |

13805.77t/a COD_{Cr}

2.9t/a

0.17t/a

GB/T31962-2015 1A

GB18918-2002 A

[2017]5 COD_{Cr} NH₃-13805.77t/a COD_{Cr}

0.55t/a 0.028t/a

2.3.6.3

2.3-6

2.3-6

| | | | | |
|-----|----|------|--|--|
| | | t/a | | |
| | | 60 | | |
| | | 65 | | |
| | | 3 | | |
| | | 10 | | |
| FDY | -- | 8 | | |
| | | 0.15 | | |

2.3.6.4

20

25dB(A)

(GB12348-2008) 3 4

2.3.7

2.3-7

2.3-7

| | | | |
|--|--|--------------------|--------|
| | | | |
| | | Nm ³ /a | 42000 |
| | | t/a | 2.3049 |
| | | t/a | 0.0111 |
| | | t/a | 0.117 |
| | | t/a | 0.0001 |
| | | VOCs | |
| | | t/a | 0.6086 |
| | | t/a | 0.0109 |
| | | t/a | 0.0498 |
| | | t/a | 0.1257 |
| | | t/a | 2.1883 |

--

2.4

2.4.1

2× 130t/h

5

2× 130t/h

2× 24MW

3× 130t/h

5× 130t/h

2.1-1

2001

2

130t/h

+2

24MW

2

130t/h

+1

50MW

2016 5

[2015]16

1# 2#

2016

11

2016 12

2017

2017 5

2.4.2

2.4-1

2.4-1

| | | | |
|-----------|-----------|----|---------|
| 2× 130t/h | 5 | | |
| 24MW | 2× 130t/h | 2× | |
| 130t/h | | 3× | 312 t/a |
| | 5× 130t/h | | |

4.5

| | | |
|--|--|---|
| | | 1 |
| | | 1 |
| | | |
| | | |
| | | |

W

"

3311.6m³/a

2

50m³/d

2.4.5.2

2.4.6

5× 130t/h

1 50MW

2 24MW

1

2.4.6.1

SO₂ NO_x SNCR

+

+

+

+

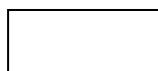
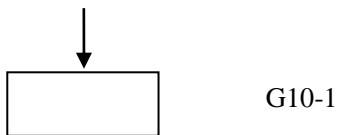
1 150m

2.4-2

2.4.6.2

1

EPS



2.4-3

2.4.7

2.4.7.1

2.4.7.1.1

5 130t/h

SO₂ NO_x +SNCR +

+ + + 1 150m

DA001

" + +UV + " 1 15m

SO₂ NO_x

2022 2-3 2.4-3

| | mg/m ³ | | mg/m ³ | | mg/m ³ | | m ³ /h | |
|------------|-------------------|------|-------------------|------|-------------------|------|-------------------|------|
| | | | | | | | | |
| 2022-02-01 | 8.26 | 17.6 | 17.3 | 37 | 0.631 | 1.35 | 188554 | 39.1 |
| 2022-02-02 | 7.57 | 14.4 | 18.7 | 35.6 | 0.692 | 1.31 | 206427 | 41.2 |
| 2022-02-03 | 4.31 | 8.15 | 17.3 | 32.6 | 0.671 | 1.27 | 212336 | 41.7 |
| 2022-02-04 | 4.47 | 8.51 | 16.9 | 32.1 | 0.67 | 1.28 | 205347 | 41 |
| 2022-02-05 | 6.94 | 13.3 | 18.5 | 35.1 | 0.697 | 1.33 | 209894 | 41.1 |
| 2022-02-06 | 7.88 | 14.8 | 18.9 | 35.7 | 0.811 | 1.53 | 281169 | 43.1 |
| 2022-02-07 | 8.06 | 13.9 | 21.9 | 37.7 | 0.871 | 1.5 | 279381 | 47.8 |
| 2022-02-08 | 9.47 | 15.4 | 22.3 | 36.3 | 0.952 | 1.54 | 291612 | 45 |
| 2022-02-09 | 9.38 | 15.4 | 21.1 | 34.5 | 0.859 | 1.41 | 279320 | 45.1 |
| 2022-02-10 | 7.04 | 11.7 | 21.2 | 35.1 | 0.762 | 1.26 | 247916 | 45.6 |
| 2022-02-11 | 5.76 | 11.1 | 17.6 | 34.4 | 0.65 | 1.31 | 250690 | 42.4 |
| 2022-02-12 | 6.75 | 12.2 | 18.9 | 34.6 | 0.757 | 1.38 | 254021 | 42.9 |
| 2022-02-13 | 6.39 | 11.5 | 18.9 | 34.3 | 0.739 | 1.34 | 252152 | 43.1 |
| 2022-02-14 | 5.58 | 10.3 | 18.8 | 35 | 0.688 | 1.28 | 262152 | 42.3 |
| 2022-02-15 | 7.12 | 12.8 | 18.4 | 33.3 | 0.812 | 1.47 | 286572 | 41.6 |
| 2022-02-16 | 8.39 | 14.6 | 19.2 | 33.5 | 0.817 | 1.42 | 302780 | 42 |
| 2022-02-17 | 9.53 | 16.6 | 20.7 | 36.2 | 0.816 | 1.42 | 310628 | 41.9 |
| 2022-02-18 | 10 | 16.9 | 21.3 | 36 | 0.825 | 1.4 | 291227 | 43.2 |
| 2022-02-19 | 10.2 | 17.2 | 21.7 | 36.8 | 0.827 | 1.4 | 311221 | 43.1 |
| 2022-02-20 | 10 | 17.1 | 20.9 | 35.8 | 0.823 | 1.41 | 309019 | 42.7 |
| 2022-02-21 | 11 | 17.7 | 22.4 | 36 | 0.834 | 1.34 | 302413 | 43.8 |
| 2022-02-22 | 11.4 | 18.1 | 21.8 | 34.6 | 0.837 | 1.33 | 308136 | 44.7 |
| 2022-02-23 | 11.1 | 17.4 | 21.9 | 34.3 | 0.849 | 1.34 | 335684 | 46.2 |

| | | | | | | | | |
|-----|------|--|--|--|--|--|--|--|
| 664 | 2019 | | | | | | | |
|-----|------|--|--|--|--|--|--|--|

2021 101911 2021 10 19

2.4-4

2.4-4

| | | | | m ³ /h | mg/m ³ | mg/m ³ | kg/h |
|-------|---|------------|--------|-------------------|-------------------|-------------------|---------|
| DA001 | | 2021.10.13 | 1 | 212472 | 20.7 | 34.98 | 0.0044 |
| | | | 2 | 232366 | 23.2 | 39.44 | 0.00539 |
| | | | 3 | 240790 | 23.2 | 39.44 | 0.00559 |
| | 1 | | 212472 | 1.23 | 2.08 | 0.26 | |
| | 2 | | 232366 | 1.23 | 2.09 | 0.29 | |
| | 3 | | 240790 | 1.21 | 2.06 | 0.29 | |
| | | | 1 | 1 | | | |

2.4-3

2.4-4

4.5

| | | | | m ³ /h | mg/m ³ | kg/h |
|--|--|--|---|-------------------|-------------------|------------------------|
| | | | 1 | 7895 | | 5.92× 10 ⁻⁶ |
| | | | 2 | 9322 | | 6.99× 10 ⁻⁶ |
| | | | 3 | 9684 | | |

DA002

2019.
11.30

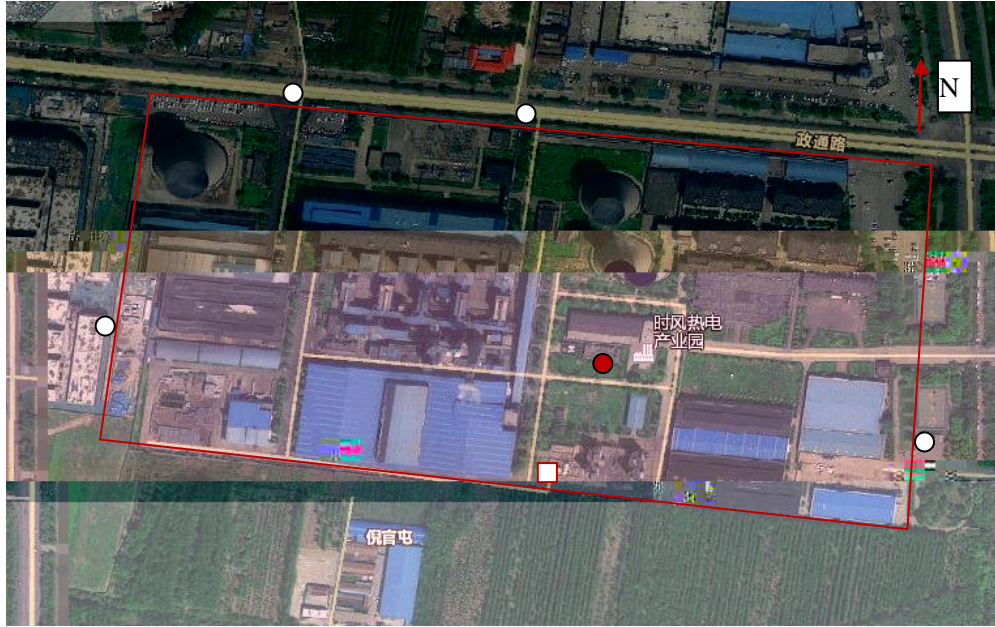
4.5

0.139t/a

0.0027kg/a

2.4-5

2.4-5



2.4-4 1



2.4-4 2

2.4-6 1

| | 2021.12.15 | | | |
|--|------------|-------------------|-------------------|-------------------|
| | | mg/m ³ | mg/m ³ | mg/m ³ |
| | | 0.04 | 0.215 | --- |
| | | 0.06 | 0.199 | --- |
| | | 0.05 | 0.234 | --- |
| | | 0.07 | 0.316 | --- |
| | | 0.07 | 0.283 | --- |
| | | 0.06 | 0.269 | --- |
| | | 0.08 | 0.299 | --- |
| | | 0.10 | 0.286 | --- |
| | | 0.08 | 0.318 | --- |
| | | 0.07 | 0.233 | --- |
| | | 0.08 | 0.267 | --- |
| | | 0.07 | 0.250 | --- |
| | | --- | --- | 1.63 |
| | | --- | --- | 1.75 |
| | | --- | --- | 1.78 |
| | | 0.10 | 0.059 | 1.78 |
| | | 1.5 | 1.0 | 厂界 2.0(厂区内 6) |
| | | | | |

2.4-6 2

| | 2019.11.30 | | | | |
|--|------------|-------------------|-------------------|-------------------|-------------------|
| | | mg/m ³ | mg/m ³ | mg/m ³ | mg/m ³ |
| | | 0.53 | | | |
| | | 0.54 | | | |
| | | 0.54 | | | |
| | | 0.49 | | | |
| | | 0.86 | | | |

4.5

| | | | | | |
|--|------------|-------------------|-------------------|-------------------|-------------------|
| | | 1.49 | | | |
| | | 1.33 | | | |
| | | 1.31 | | | |
| | | 1.37 | | | |
| | | 1.11 | | | |
| | 2019.11.30 | | | | |
| | | mg/m ³ | mg/m ³ | mg/m ³ | mg/m ³ |
| | | 0.54 | | | |
| | | 0.53 | | | |
| | | 0.47 | | | |
| | | 0.46 | | | |
| | | 0.79 | | | |
| | | 0.79 | | | |
| | | 0.92 | | | |
| | | 0.5 | | | |
| | | 0.94 | | | |
| | | 0.93 | | | |
| | | 0.96 | | | |
| | | 0.99 | | | |
| | | 1.64 | | | |
| | | 1.55 | | | |
| | | 1.68 | | | |
| | | 1.68 | | | |
| | | 1.68 | | | |
| | | 2.0 | 0.1 | 0.2 | 0.2 |
| | | | | | |

2.4-7 1

| | | () | | m/s) | (kPa) | % | / |
|------------|-------|------|----|------|--------|------|-----|
| 2021.12.15 | 10 50 | 3.8 | SE | 1.6 | 102.03 | 60.2 | 3/5 |
| | 13 00 | 8.6 | SE | 1.6 | 101.86 | 55.6 | 2/5 |
| | 14 00 | 8.9 | SE | 1.6 | 101.83 | 55.2 | 2/5 |
| | 15 00 | 9.5 | SE | 1.7 | 101.67 | 53.2 | 2/4 |
| | 22 00 | -1.5 | S | 2.0 | 102.26 | 62.8 | 2/4 |

2.4-7 2

4.5

| | | () | | m/s) | (kPa) | / |
|------------|--|-----|---|------|--------|-----|
| 2019.11.30 | | 8.6 | E | 0.9 | 102.38 | 2/5 |
| | | 8.6 | E | 0.9 | 102.38 | 2/5 |
| | | 9.3 | E | 0.7 | 102.38 | 2/5 |
| | | 9.3 | E | 0.7 | 102.38 | 1/5 |
| 2019.12.01 | | 6.7 | E | 0.9 | 100.93 | 2/5 |
| | | 6.7 | E | 0.9 | 100.93 | 2/5 |
| | | 7.3 | E | 1.0 | 102.97 | 1/5 |
| | | 7.3 | E | 1.0 | 102.97 | 1/5 |

2.4-6

GB16297-1996

2

GB14554-93

1

VOCs

6

DB37/801.6-2018

3

VOCs

GB

37822—2019

A.1

VOCs

2.4.7.2

3311.6m³/a

2022

C220190

2022

1

21

2.4-8

2.4-8

2022

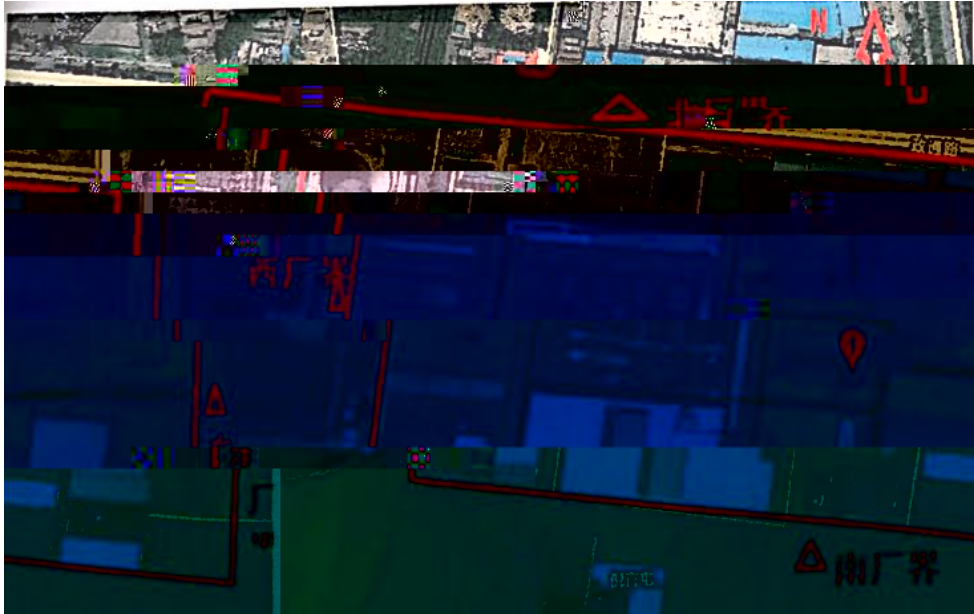
1

| | m ³ /d | pH | COD _{Cr} mg/L | mg/L | mg/L | mg/L |
|------------------|-------------------|---------|---------------------------|------|------|------|
| 2022.1.21 | 60 | 6.8 | 8 | | 0.02 | 0.11 |
| | | 7.0 | 11 | | 0.02 | 0.14 |
| | | 6.8 | 10 | | 0.02 | 0.18 |
| GB/T31962-2015 A | --- | 6.5-9.5 | 500 | 45 | 8 | 100 |
| | --- | 6.5-9.5 | 300 | 20 | 8 | --- |
| | mg/L | mg/L | mg/L | mg/L | mg/L | mg/L |
| 2022.1.21 | 22 | | 1.41 | 928 | 0.22 | |
| | 20 | | 1.30 | 906 | 0.22 | |
| | 24 | | 1.46 | 916 | 0.19 | |
| GB/T31962-2015 A | 400 | 1 | 20 | 1500 | 15 | 1 |

--- ---

4.5

| | | dB(A) | dB(A) |
|----|---|-------|-------|
| 1# | 1 | 55.1 | 49.0 |
| 2# | 1 | 57.4 | 46.5 |
| 3# | 1 | 51.7 | 49.3 |
| 4# | 1 | 57.2 | 49.3 |
| | | 65 | 55 |



2.4-5

51.7~57.4dB(A)

46.5~49.3dB(A)

GB12348-2008 3

2.4.7.4

2.4-10

2.4-10

| | | | | | |
|--|--|--|--|-----|--|
| | | | | t/a | |
|--|--|--|--|-----|--|

3

3.1

10 15

37

2

2~3

1

3

4~5

5000

4~5

3

2018

8

4.5%-5%

30

2

100

8

20

880

3.2-1

3.2-2 6

| | | | /(dtex/ | | | | | | | | | | | |
|---|--|-------|------------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| | | | 2100/2 | | 1870/2 | | 1400/3 | | 1400/2 | | | 930/2 | | |
| | | | V ₁ | V ₂ | V ₁ | V ₂ | V ₁ | V ₂ | V ₁ | V ₂ | V ₃ | V ₁ | V ₂ | V ₃ |
| 1 | | /10cm | 88 | 74 | 88 | 74 | 88 | 74 | 100 | 74 | 52 | 126 | 94 | 60 |
| 2 | | | 92 | 78 | 92 | 78 | 92 | 78 | 105 | 78 | 55 | 130 | 98 | 64 |
| 3 | | | 8 | 10 | 8 | 10 | 8 | 10 | 8 | 10 | 16 | 10 | 12 | 14 |
| 4 | | tex | 28~30 | | | | | | | | | | | |
| 5 | | m | L±2% | | | | | | | | | | | |
| 6 | | cm | 145±3 | | | | | | | | | | | |
| 7 | | | 2~10 28tex-30tex | | | | | | | | | | | |
| | | cm | 42~45 | | | | | | | | | | | |
| | | cm | 10 | | | | | | | | | | | |

3.2-3 1

()

| | | | |
|--|---|-----|-----------------------|
| | | | |
| | | 1 6 | 22858m ² |
| | | 1 1 | 6950m ² |
| | | 1 6 | 5592.66m ² |
| | | 1 | |
| | | | 1t/h |
| | | 1 | 666m ² |
| | 1 | 1 | 4032m ² 1 |
| | 2 | 1 | 4032m ² 1 |
| | 3 | 1 | 4368m ² |
| | 4 | 1 | 1152m ² |
| | | 1 | 2000m ² |
| | | 1 | 7.5m ² |
| | | 1 | 800L |
| | | 1 | 3.9m ³ |
| | | 1 | 3.9m ³ |
| | | | 3304.7 kWh |
| | | | 4872t |
| | | | |
| | | | |
| | | | |
| | | | |
| | | 1 | |


| | | | |
|--|-----|------|----------|
| | | | |
| | | P1-1 | 30m |
| | | | 30m P1-2 |
| | RTO | 43 | P1-3 |
| | | | |
| | | | |

3.2-3

| | | | |
|--|--|-------|---------------------|
| | | | |
| | | 1 1 | 10000m ² |
| | | 1 6 | 19008m ² |
| | | 1 | |
| | | | 2t/h |
| | | 1 4 1 | |
| | | 1 | 20m ² |
| | | 1 | 3.9m ³ |
| | | 1 | 3.9m ³ |
| | | | 1379.2 kWh |
| | | | 1512t |

| | | | |
|--|--|-----|--------------|
| | | | |
| | | | |
| | | | |
| | | | |
| | | RTO | 43 P2-1 P2-2 |
| | | | |

| | | | |
|--|--|---|-----------|
| | | | 13168 |
| | | | 45000 |
| | | / | 132750 |
| | | / | 114272.08 |
| | | / | 15000.83 |
| | | / | 3750.21 |
| | | / | 11250.62 |
| | | | |
| | | | |
| | | | |



3.2-5 2

| | | | |
|---|-----|-------|---|
| 1 | DNP | N,N'- | - |
|---|-----|-------|---|

2

3

SSW

3.2.7

3.2-7

3.2-7

| | | | | |
|----|--|---------------------|----|--|
| 1 | | | 1 | |
| 2 | | | 1 | |
| 3 | | N-170/98 | 1 | |
| 4 | | | 1 | |
| 5 | | STC | 31 | |
| 6 | | LTP-R54E4E4 CL51 | 2 | |
| 7 | | ø4200*19300 | 1 | |
| 8 | | ASC-23F | 1 | |
| 9 | | | 1 | |
| 10 | | | 1 | |
| 11 | | | 1 | |
| 12 | | | 2 | |
| 13 | | | 1 | |
| 14 | | ZAX9200iTC | 20 | |
| 15 | | TZJB | 20 | |
| 16 | | ASG700 | 6 | |

| | | | | |
|----|--|------------|----|--|
| 17 | | K3503F | 36 | |
| 18 | | | 6 | |
| 19 | | | 8 | |
| 20 | | OP425 | 24 | |
| | | VP300L | 24 | |
| 21 | | | 1 | |
| 22 | | ZAX9200iTC | 20 | |
| 23 | | TZJB | 20 | |
| 24 | | K3503F | 36 | |
| 25 | | | 1 | |
| 26 | | | 1 | |

3.2.8

3.2.8.1

3.2.8.2

1

140-150

24-36h

18

90 左右

18

90 左右

2

2

1

20Mpa

G₁

G₂

2

2

270-290

G₃

G₄

S₁

3

19

G₅

20~25

S₂

30m

P1-2

850mm

4

S₃

3

S₄

4

20~3

45 ~50

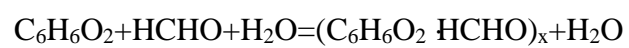
85

95

20~30

-

1.3~2.3



pH

25

G₆

G₇

G₈

25m

P4

110-140

110-140

200

200

G₁₄

G₁₅ G₁₆

G₁₄ G₁₅ G₁₆

RTO

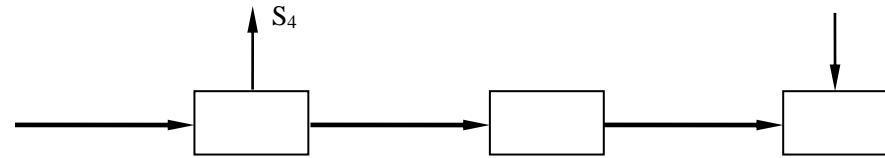
43m

P1-3 P2-1 P2-2

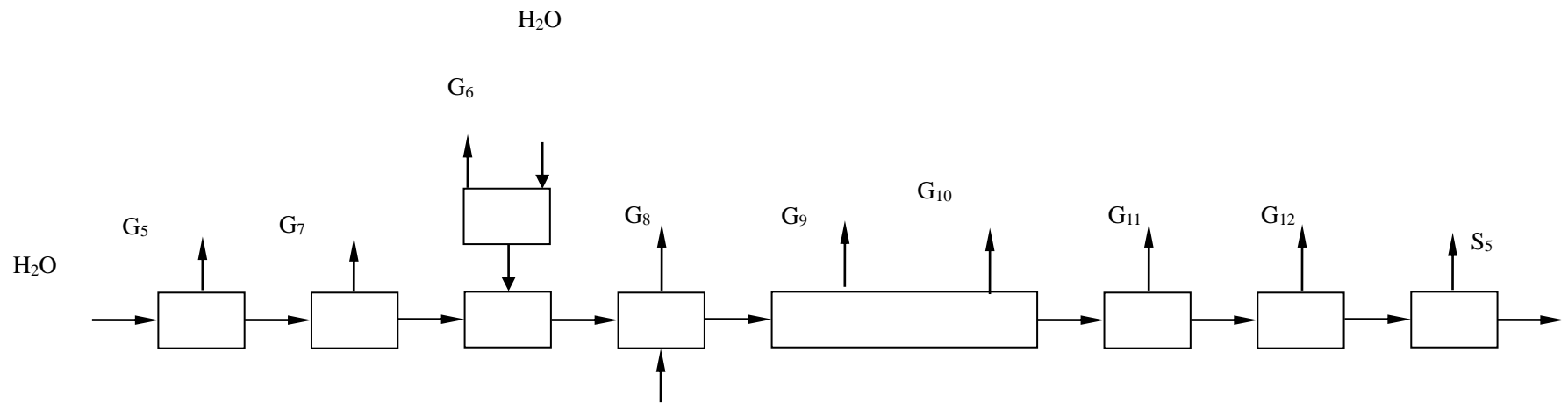
S10

S12

3.2-3



3.2-3 2



3.2-3 3

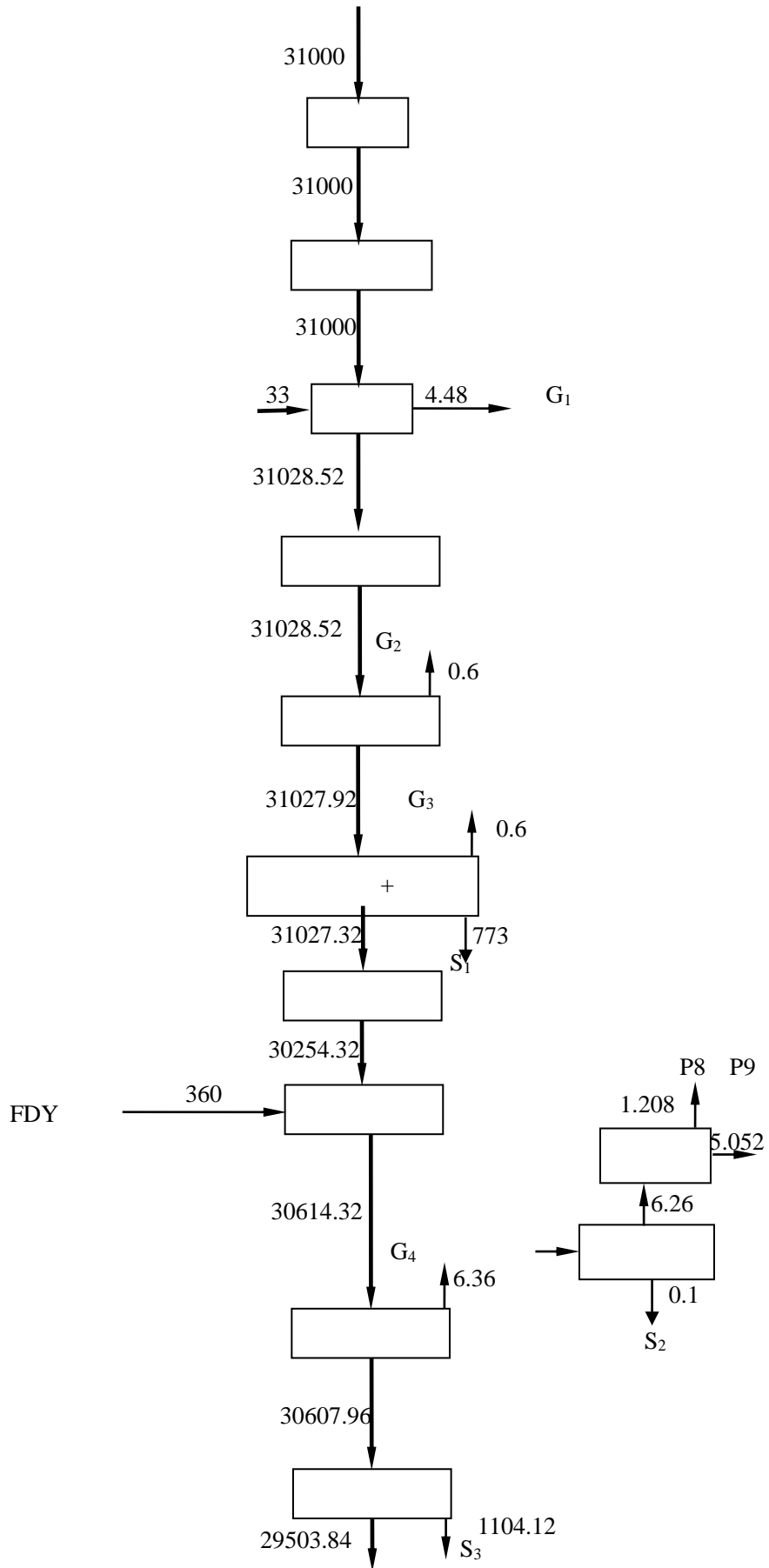
3.2.8.3

3.3-9 3.3-10

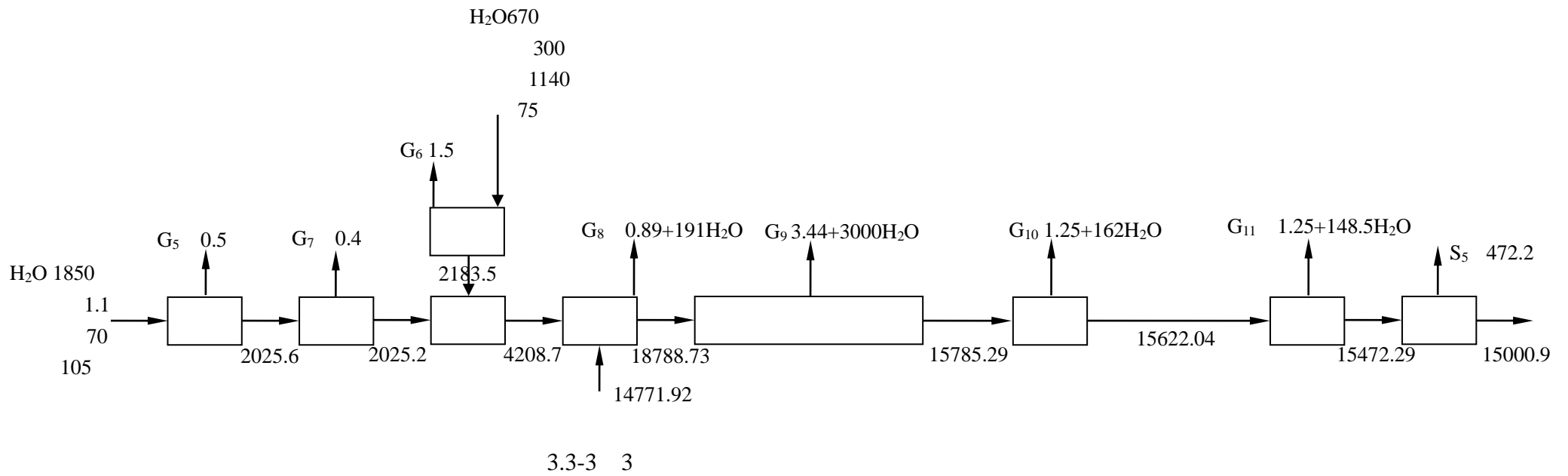
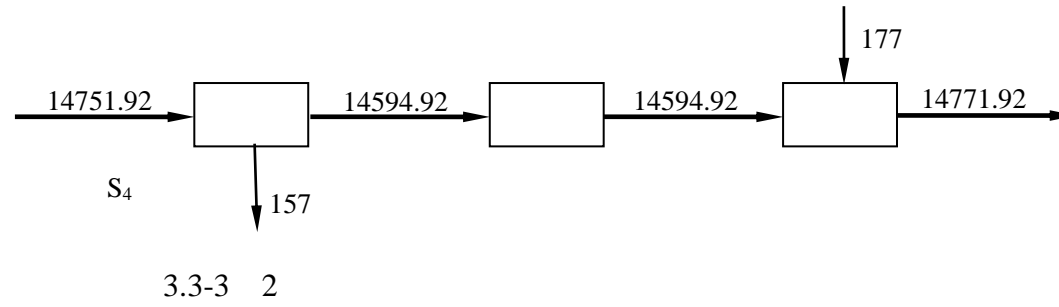
3.3-9

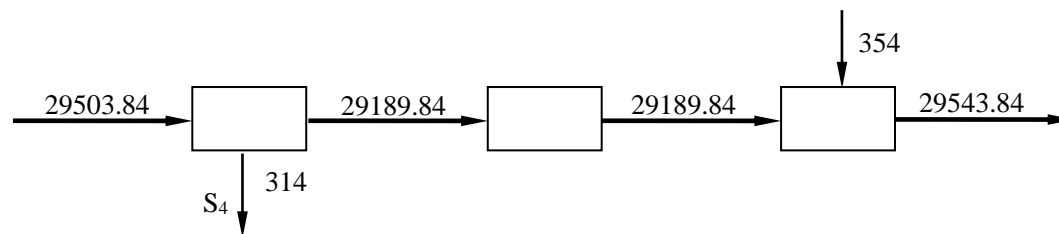
| | | | | | | | |
|--|-----------------|--|--|--|------|---------------------|-------------------|
| | | | | | | | |
| | G ₁ | | | | | | |
| | G ₂ | | | | VOCs | 30m 0.8m P1-1 | |
| | G ₃ | | | | VOCs | | |
| | G ₄ | | | | VOCs | | |
| | G ₅ | | | | | 30m 0.8m P1-2 | |
| | G ₆ | | | | VOCs | | |
| | G ₇ | | | | | | |
| | G ₈ | | | | VOCs | | |
| | | | | | | | |
| | G ₉ | | | | VOCs | | |
| | | | | | VOCs | | |
| | G ₁₀ | | | | | | |
| | G ₁₁ | | | | VOCs | | |
| | G ₁₂ | | | | VOCs | | |
| | | | | | | | RTO 43 P1-3 |

| | | | | | | | |
|--|----------------|--|--|--|------|------|------|
| | | | | | | | |
| | G ₆ | | | | VOCs | | |
| | G ₇ | | | | | | |
| | G ₈ | | | | VOCs | | |
| | | | | | | | |
| | G ₉ | | | | VOCs | | |
| | | | | | VOCs | | |
| | | | | | | RTO | 43 |
| | | | | | | P2-1 | P2-2 |

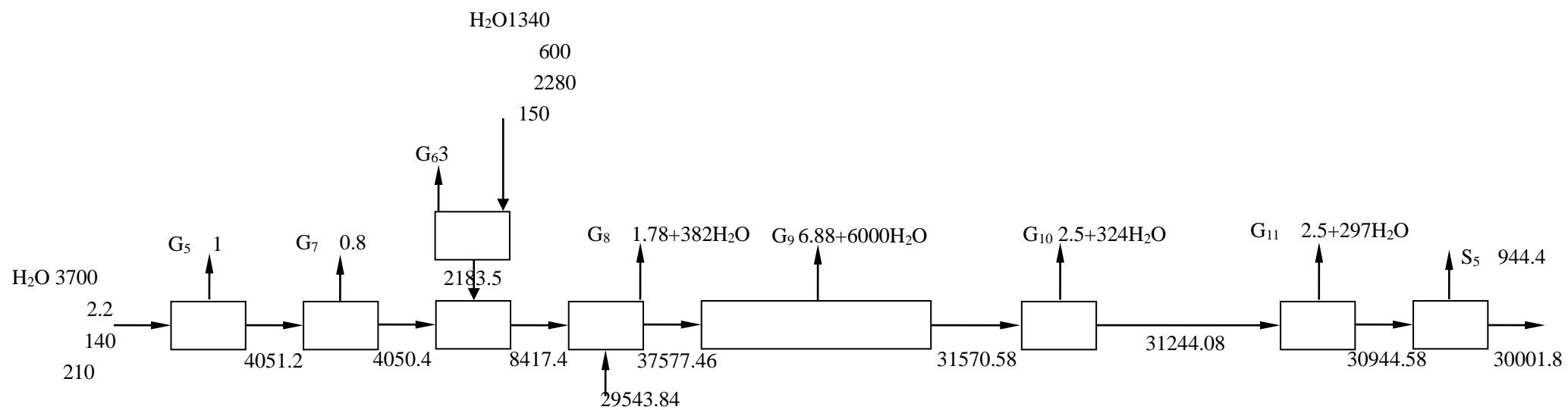


3.3-2 1





3.3-3 4



3.3-3 5

3.2.9

3.2.9.1

1

5m³/d

1750m³/a

4m³/d 1400m³/a

2

7.2m³/d 2520m³/a

9.6m³/d 3360m³/a

14.4m³/d 5040m³/a

19.2m³/d 6720m³/a

3

40m³/d g0 G[<3AE822AD07E7080D5

30

24

120L/ .

3.6m³/d 1260m³/a2.88m³/d 1008m³/a

6

0.65t/h 5460t/a

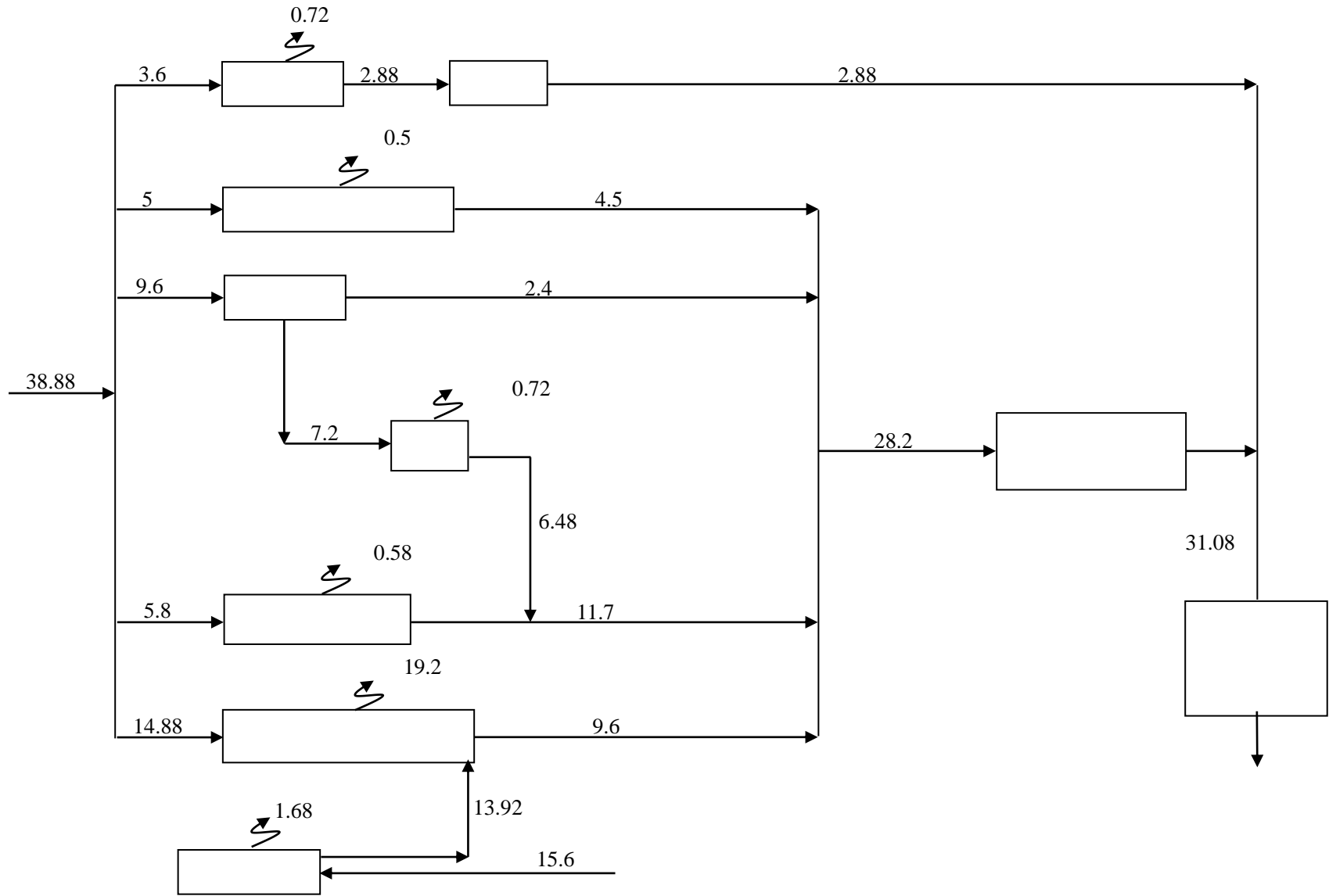
0.07t/h 588t/a

0.58t/h 4872t/a

0.2t/h 1680t/a

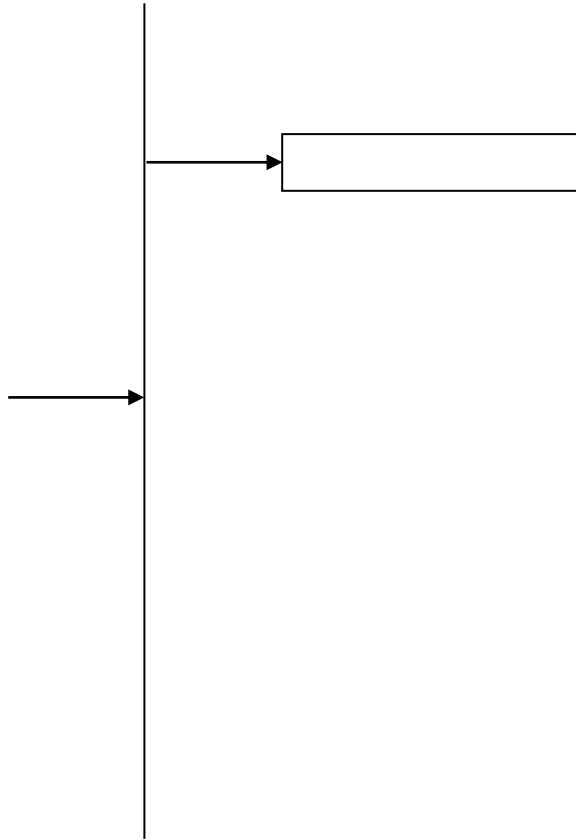
0.02t/h 1680t/a

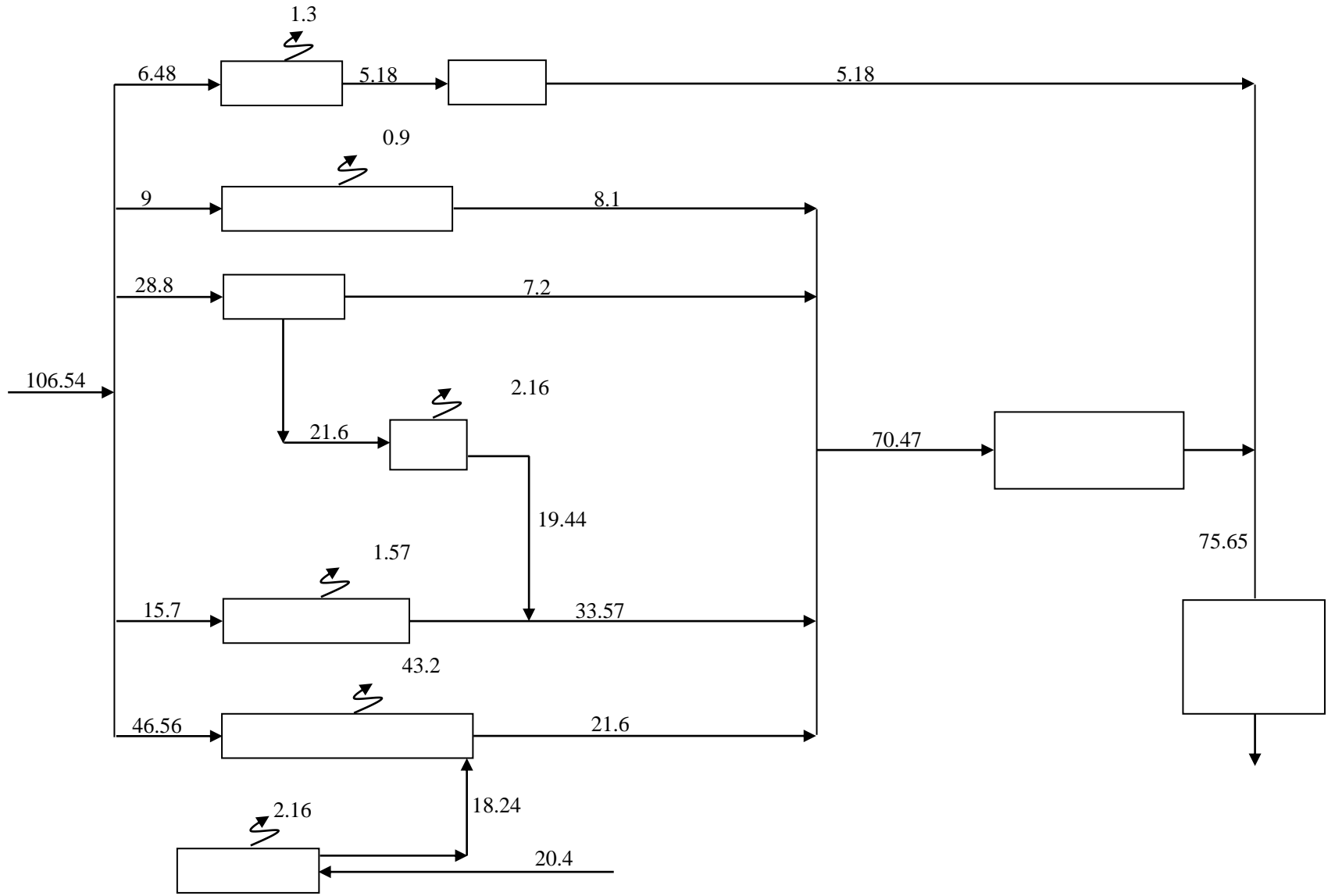
0.18t/h 1512t/a



3.2-6

m^3/d





3.2-8

m³/d

3.2.9.3

3304.7 kWh

1379.2 kWh

3.2.9.4

0.65t/h 5460t/a

0.2t/h 1680t/a

| | | | | | | | | |
|--|--|---|--|-----|-----|-----|-----|------|
| | | 1 | | 1.5 | 2.2 | 3.9 | 0.8 | 2.54 |
| | | 1 | | 1.5 | 2.2 | 3.9 | 0.8 | 2.84 |
| | | 1 | | 1.5 | 2.2 | 3.9 | 0.8 | 2.54 |

3.2.9.6

EDI EDI Electrodeionization

EDI

EDI

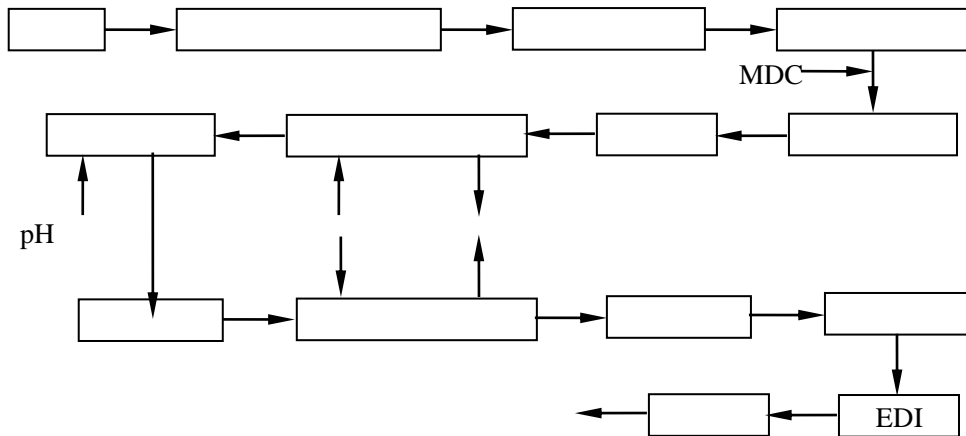
EDI

EDI

EDI 3~5

EDI

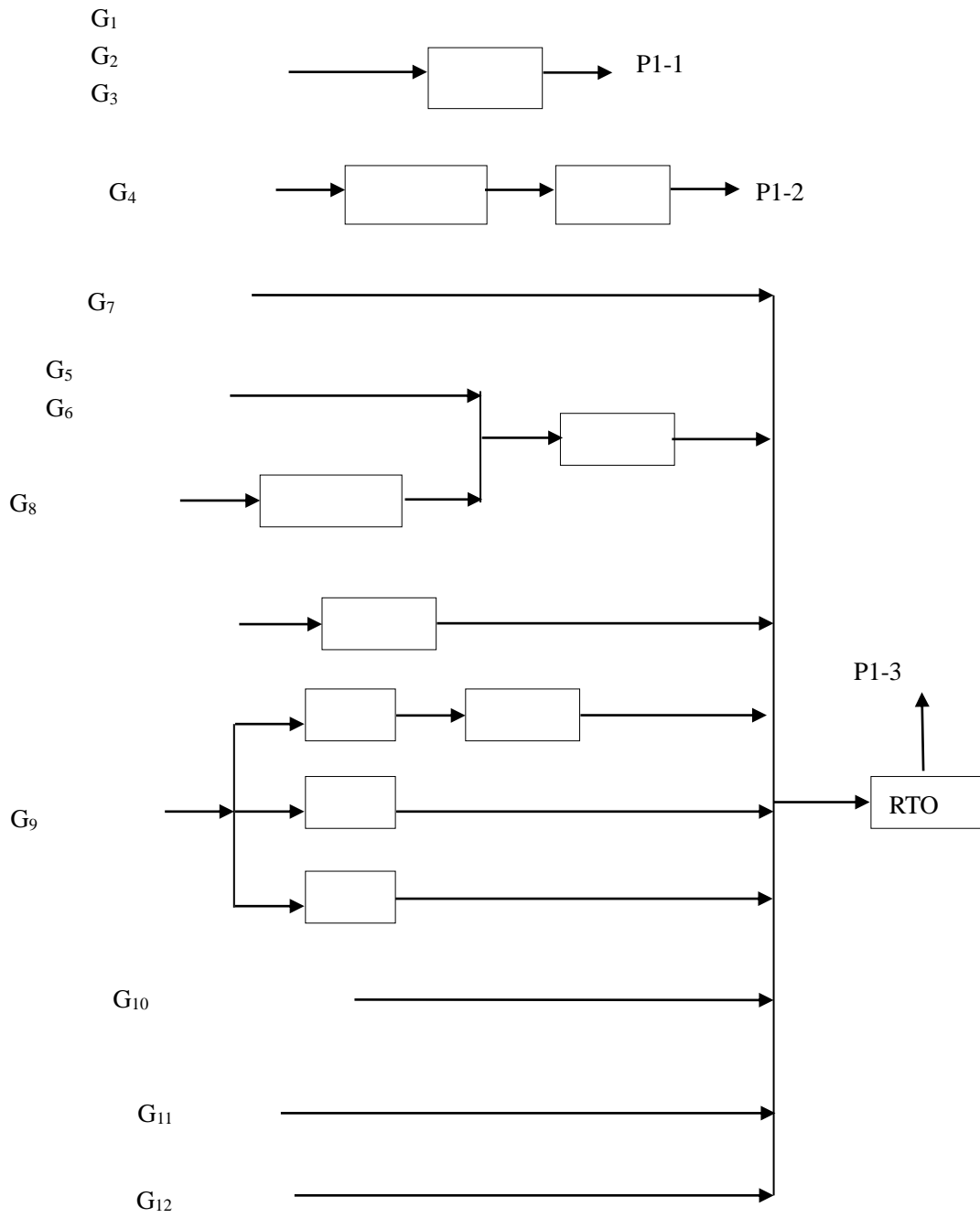
3.2-10



3.2-10

| | | | | |
|-----------------|-----------------|----------------|----------------|----------------|
| G ₆ | | G ₇ | G ₈ | G ₉ |
| G ₁₀ | G ₁₁ | | | |

45000t/a 6 /



3.3-1

G₈ →

3.3-2

3.3.1.1

3.3.1.1.1

| | | | |
|-------------------------------|----------------|----------------|----------------|
| 1 | G ₁ | G ₂ | G ₃ |
| | | G ₁ | |
| | 90% | | |
| G ₂ G ₃ | | | |
| 30m | 0.8m | P1-1 | |
| | | 45000t/a | 6 / |
| 2021 12 11 | | DA026 | DA023 |

HJ 1102-2020 D.1

6

- - - -

-

56.16g/

+

38.19g/

VOCs

1.68t/a

1.2t/a

0.4t/a

85-89%

85%

3.3-1

3.3-1

| | | (t/a) | kg/h | (mg/m ³) | (m ³ /h) | | (%) | (t/a) | (kg/h) | (mg/m ³) |
|------|------|-------|-------|----------------------|---------------------|--|-----|-------|--------|----------------------|
| P1-1 | | 4.48 | 0.533 | 18.7 | 30000 | | 85 | 0.672 | 0.08 | 2.8 |
| | VOCs | 1.20 | 0.143 | 4.7 | | | 32 | 0.816 | 0.097 | 3.2 |

3.4-1

GB16297-1996 2

23kg/h

DB37/2376-2013 2

10mg/m³

6

DB37/801.6-2018 1

60mg/m³

3.0kg/h

2

G₄

19

G₄

30m

0.8m

P1-2

45000t/a 6 /

2021 12

11 DA028 DA027 2022
 3 18 DA029
 HJ 1102-2020 D.1
 6 56.16g/ +
 38.19g/

3.3-2

3.3-2

| | | (t/a) | kg/h | (mg/m ³) | (m ³ /h) | | (%) | (t/a) | (kg/h) | (mg/m ³) |
|------|------|-------|-------|----------------------|---------------------|---|-----|-------|--------|----------------------|
| P1-2 | | 5.88 | 0.7 | 23.3 | 30000 | + | 85 | 0.882 | 0.105 | 3.5 |
| | VOCs | 0.48 | 0.057 | 1.9 | | | 32 | 0.326 | 0.039 | 1.3 |

3.4-2

GB16297-1996 2

23kg/h

DB37/2376-2013 2

10mg/m³

6

DB37/801.6-2018 1

60mg/m³ 3.0kg/h

3

3.3-3 3.3-1

3.3-3

| | | |
|----------------|------|-----|
| G ₅ | | RTO |
| G ₆ | VOCs | |
| G ₈ | | |

| | | | |
|-----------------|------|--|-----|
| | VOCs | | 43m |
| G ₉ | VOCs | | |
| G ₇ | | | |
| | | | |
| | VOCs | | |
| G ₁₀ | | | |
| G ₁₁ | VOCs | | |
| G ₁₂ | VOCs | | |

1

HJ991-2018 C

C.4

$$Q_{\text{net,ar}} \quad 10467\text{kJ/m}^3 \quad V_0=0.26 \quad Q_{\text{net,ar}/1000-0.25}$$

$$V_s=0.272 \quad Q_{\text{net,ar}/1000-0.25+1.061 \quad -1 \quad V_0}$$

$$V_0 \quad \text{m}^3/\text{m}^3$$

$$Q_{\text{net,ar}} \quad \text{kJ/m}^3 \quad 36440\text{kJ/m}^3$$

$$10467\text{kJ/m}^3$$

$$V_s \quad \text{m}^3/\text{m}^3$$

1.7

$$V_0=0.260 \times 36440 / 1000 - 0.25 = 9.22 \text{m}^3/\text{m}^3$$

$$V_s=0.272 \times 36440 / 1000 - 0.25 + 1.0161 \times 1.7 - 1 \times 9.53 = 16.44 \text{m}^3/\text{m}^3$$

10785.3 m³/a

$$E_{\text{SO}_2} = 2R \times S_t \times (1 - s/100) \times K \times 10^{-5}$$

E_{SO_2} t

R m³

S_t mg/m³

s %

K

GB17820-2018 1

100mg/m³

0 K 1

$$E_{\text{SO}_2} = 2 \times 656.04 \times 100 \times 10^{-5} = 1.312 \text{t/a}$$

10mg/m³

10mg/m³

1.0785t/a

NOx

50mg/m³

50mg/m³

5.393t/a

3.3-4

3.3-4

Nm³/a

90%

RTO RTO
80%

| | | | | | | | |
|---|---------------------|-----------------|---------------------|--------------------|-------------------------|---------|--------|
| | | | | GB31572-2015 | 5 | | |
| | 15mg/m ³ | | 5mg/m ³ | | | | 6 |
| | | | 15mg/m ³ | 5mg/m ³ | VOCs | | |
| 6 | | DB37/801.6-2018 | 1 | | VOCs60mg/m ³ | 3.0kg/h | |
| | 2mg/m ³ | 0.15kg/h | 5mg/m ³ | 0.3kg/h | 8mg/m ³ | 0.3kg/h | |
| | | | | GB14554-93 | 2 | | 41kg/h |

3.3-7

3.3-7

| | | | | | | | | | | | | | m | | |
|-----------------|-----------------|--------------------|----------------------------|-------------------------|--------|------------|---------|--------------------------|-------------------------|--------------------------|-------------------|----------|------|----|-----|
| | | Nm ³ /h | mg/m ³ | kg/h | t/a | | | mg/m ³ | kg/h | t/a | mg/m ³ | kg/h | | | |
| G1 G2 G3 | | 30000 | 18.7 | 0.533 | 4.48 | | 85% | 2.8 | 0.08 | 0.672 | 10 | 23 | P1-1 | 30 | 0.8 |
| | VOCs | | 4.7 | 0.143 | 1.20 | | 32% | 3.2 | 0.097 | 0.816 | 60 | 3.0 | | | |
| G4 | | 30000 | 23.3 | 0.7 | 5.88 | + | 85% | 3.5 | 0.105 | 0.882 | 10 | 23 | P1-2 | 30 | 0.8 |
| | VOCs | | 1.9 | 0.057 | 0.48 | | 32% | 1.3 | 0.039 | 0.326 | 60 | 3.0 | | | |
| G5 G6 | | 30000 | 7.7 | 0.232 | 1.9521 | RTO 43m | 38% | 4.8 | 0.144 | 1.2095 | 10 | 45.3 | P1-3 | 43 | 0.8 |
| | SO ₂ | | 5.2 | 0.156 | 1.312 | | 0 | 5.2 | 0.156 | 1.312 | 50 | | | | |
| NO _x | 21.4 | | 0.642 | 5.393 | 0 | | 21.4 | 0.642 | 5.393 | 50 | | | | | |
| VOCs | 14.9 | | 0.446 | 3.75 | 90% | | 1.5 | 0.0446 | 0.375 | 60 | 3.0 | | | | |
| | 15.5 | | 0.464 | 3.898 | 90% | | 1.55 | 0.0464 | 0.3898 | | 41 | | | | |
| | 1.8 | | 0.054 | 0.454 | 90% | | 0.18 | 0.0054 | 0.0454 | 5 | | | | | |
| | 0.9 | | 0.027 | 0.227 | 90% | | 0.09 | 0.0027 | 0.0227 | 15 | | | | | |
| | 0.0002 | | 6.75 × 10 ⁻⁶ | 5.67 × 10 ⁻⁵ | 90% | | 0.00002 | 6.75 × 10 ⁻⁷ | 5.67 × 10 ⁻⁶ | 2 | 0.15 | | | | |
| | 0.10 | | 0.003 | 0.025 | 90% | | 0.01 | 0.0003 | 0.0025 | 5 | 0.3 | | | | |
| | 0.013 | | 0.0004 | 0.003 | 90% | | 0.0013 | 0.00004 | 0.0003 | 8 | 0.3 | | | | |
| | | | 75600 m ³ /a | 2.7635t/a VOCs | | | | 1.517t/a SO ₂ | | 1.312t/a NO _x | | 5.393t/a | | | |
| | | | 0.3898t/a | | | 0.0277t/a | | 0.00567kg/a | | 2.5kg/a | | | | | |
| | | | | | | 0.3kg/a | | | | | | | | | |

3.3.1.1.2

1.5

1.5

3

2

1

3.3-8

3.3-2

3.3-8

3.3-9 P2-1 P2-2

| | | (t/a) | kg/h | (mg/m ³) | (m ³ /h) | | | (%) | (t/a) | (kg/h) | (mg/m ³) |
|--------------|-----------------|--------------------------|--------------------------|----------------------|---------------------|------------|----|--------------------------|--------------------------|---------|----------------------|
| P2-1 P2-2 | | 1.9521 | 0.232 | 7.7 | 30000 | RTO 43m | | 38 | 1.2095 | 0.144 | 4.8 |
| | SO ₂ | 1.312 | 0.156 | 5.2 | | | 0 | 1.312 | 0.156 | 5.2 | |
| | NO _x | 5.393 | 0.642 | 21.4 | | | 0 | 5.393 | 0.642 | 21.4 | |
| | VOCs | 3.75 | 0.446 | 14.9 | | | 90 | 0.375 | 0.0446 | 1.5 | |
| | | 3.898 | 0.464 | 15.5 | | | 90 | 0.3898 | 0.0464 | 1.55 | |
| | | 0.454 | 0.054 | 1.8 | | | 90 | 0.0454 | 0.0054 | 0.18 | |
| | | 0.227 | 0.027 | 0.9 | | | 90 | 0.0227 | 0.0027 | 0.09 | |
| | | 5.67 10 ⁻⁵ | 6.75 10 ⁻⁶ | 0.0002 | | | 90 | 5.67 10 ⁻⁶ | 6.75 10 ⁻⁷ | 0.00002 | |
| | | 0.025 | 0.003 | 0.10 | | | 90 | 0.0025 | 0.0003 | 0.01 | |
| | | 0.003 | 0.0004 | 0.013 | | | 90 | 0.0003 | 0.00004 | 0.0013 | |

3.3-9 P2-1 P2-2

GB16297-1996 2

45.3kg/h

DB37/2376-2019 1

10mg/m³

50mg/m³

| | | | | | |
|------|----------------------|---------------------|--------------------|---------------------|--------------------|
| | 100mg/m ³ | | < | | > |
| | [2019]39 | | | 50mg/m ³ | |
| | | | | GB31572-2015 | |
| 5 | | 15mg/m ³ | | 5mg/m ³ | |
| | 6 | | | 15mg/m ³ | 5mg/m ³ |
| VOCs | | | | | |
| | 6 | | DB37/801.6-2018 | | 1 |
| VOCs | 60mg/m ³ | 3.0kg/h | 2mg/m ³ | 0.15kg/h | 5mg/m ³ |
| | | | | | 0.3kg/h |

-

3.3-10

| | | | | | | | | | | | | | m | | |
|-----|-----------------|--------------------|-------------------|-------|--------|--|-----|-------------------|-------|--------|-------------------|------|----------------------|----|-----|
| | | Nm ³ /h | mg/m ³ | kg/h | t/a | | | mg/m ³ | kg/h | t/a | mg/m ³ | kg/h | | | |
| G5 | SO ₂ | | 7.7 | 0.232 | 1.9521 | | 38% | 4.8 | 0.144 | 1.2095 | 10 | 45.3 | | | |
| | | | 5.2 | 0.156 | 1.312 | | 0 | | | | | | | | |
| G6 | | | | | | | | | | | | | | | |
| G7 | | | | | | | | | | | | | | | |
| G8 | | 30000 | | | | | | | | | | | P2- 1 P2- 2 | 43 | 0.8 |
| G9 | | | | | | | | | | | | | | | |
| G10 | | | | | | | RTO | | | | | | | | |
| G11 | | | | | | | 43m | | | | | | | | |

| | | | | | m | | |
|-------------------|-------|-------|-------------------|------|------|----|-----|
| mg/m ³ | kg/h | t/a | mg/m ³ | kg/h | | | |
| 2.8 | 0.08 | 0.672 | 10 | 23 | P1-1 | 30 | 0.8 |
| 3.2 | 0.097 | 0.816 | 60 | 3.0 | | | |
| 3.5 | 0.105 | 0.882 | 10 | 23 | P1-2 | 30 | 0.8 |
| -- | 0.039 | 0.326 | 60 | 3.0 | | | |

| | | | | | | | | |
|-------------|-----------------|----------|-----|-----------|--------------------|-----------|------|-----------|
| 3.3-11 | | | | 12600 | Nm ³ /a | 4.3005t/a | VOCs | |
| 2.267t/a | SO ₂ | 3.936t/a | NOx | 16.179t/a | 1.1694t/a | 0.1392t/a | | 0.0731t/a |
| 0.01701kg/a | | 7.5kg/a | | 0.9kg/a | | | | |

3.3.1.2

3.3.1.2.1

0.187t/a

90% 10%
1.151t/a VOCs

0.416t/a 0.433t/a 0.05t/a 0.025t/a 0.0063kg/a

0.003t/a 0.0003t/a

3.3.1.2.2

0.832t/a 0.866t/a 0.1t/a 0.05t/a 0.0126kg/a 0.006t/a

0.0006t/a

90% 10%
0.1942t/a VOCs

90%

3.3.2

3.3.2.1

3.3-12

3.3-13

3.3-12

| | m ³ /a | m ³ /a | mg/L | | | | | |
|--|-------------------|-------------------|-------------------|------------------|----|----|------|-----|
| | | | COD _{Cr} | BOD ₅ | | | | |
| | 4095 | 7654.5 | 200 | 100 | 15 | 25 | 700 | 5 |
| | 3360 | 4200 | 100 | 60 | 5 | 8 | 2100 | |
| | 840 | 1680 | 60 | 20 | 5 | 8 | 2800 | |
| | 1575 | 1260 | 500 | 350 | 5 | 8 | 700 | |
| | 1008 | 805 | 350 | 250 | 30 | 45 | 700 | |
| | 10878 | | 216 | 132 | 11 | 18 | 1295 | 1.9 |
| | | 15599.5 | 190 | 109 | 11 | 18 | 1303 | 2.5 |
| | 26477.5 | | 201 | 118 | 11 | 18 | 1300 | 2.2 |

3.3-13

| | | m ³ /a | mg/L | t/a | m ³ /a | mg/L | t/a | m ³ /a | mg/L | t/a |
|---|-------------------|-------------------|------|-------|-------------------|------|-------|-------------------|------|-------|
| 1 | COD _{Cr} | 10878 | 216 | 2.35 | 15599.5 | 190 | 2.96 | 26477.5 | 201 | 5.31 |
| 2 | BOD ₅ | | 132 | 1.44 | | 109 | 1.70 | | 118 | 3.14 |
| 3 | | | 11 | 0.12 | | 11 | 0.17 | | 11 | 0.29 |
| 4 | | | 18 | 0.20 | | 18 | 0.28 | | 18 | 0.48 |
| 5 | | | 1295 | 14.09 | | 1303 | 20.33 | | 1300 | 34.41 |
| 6 | | | 1.9 | 0.02 | | 2.5 | 0.04 | | 2.2 | 0.06 |

3.3-13

10878m³/a COD_{Cr}

2.33t/a 0.12t/a

15599.5m³/a COD_{Cr}

2.96t/a 0.17t/a

26477.5m³/a

COD_{Cr}

5.31t/a 0.29t/a

3.3.2.2

2.2.7.2.2

2022 2

CODcr 29.6mg/L

8.06mg/L

GB/T31962-2015

1A

3.3.2.3

1

2004

8

4 m³/d

2007 9

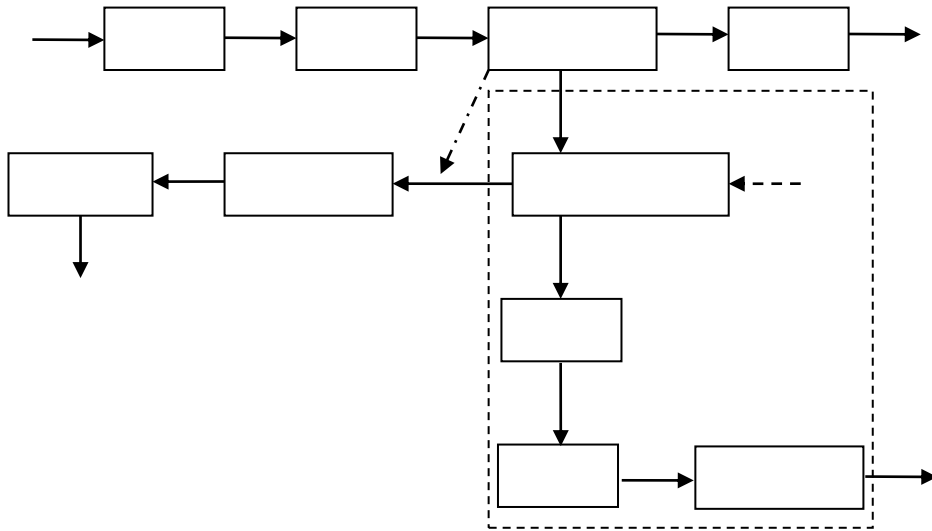
8 m³/d

4 m³/d

1 A

2009 5

3.3-3



3.3-3

pH 6~9

COD_{Cr}

BOD₅

(GB18918-2002)

A

[2017]5

COD_{Cr}

NH₃-

2

2021 1~12

3.3-14

3.3-14

2021 1~12

| | (m ³) | pH | (mg/L) | | | |
|---------|-------------------|------|--------|-------|-------|------|
| | | | | | | |
| 2021.01 | 1071636 | 6.99 | 14.4 | 0.253 | 0.186 | 6.81 |
| 2021.02 | 1018063 | 7.25 | 17.4 | 0.188 | 0.202 | 6.58 |
| 2021.03 | 915311 | 7.05 | 13.7 | 0.152 | 0.204 | 9.56 |
| 2021.04 | 666861 | 6.77 | 13.5 | 0.151 | 0.191 | 10.9 |
| 2021.05 | 684945 | 6.96 | 14.4 | 0.219 | 0.278 | 9.03 |
| 2021.06 | 926823 | 7.06 | 20.6 | 0.244 | 0.231 | 8 |
| 2021.07 | 1282826 | 7.06 | 17.6 | 0.343 | 0.199 | 8.18 |
| 2021.08 | 1459914 | 7.06 | 20.3 | 0.276 | 0.188 | 8.06 |
| 2021.09 | 1381393 | 7.13 | 17.1 | 0.219 | 0.142 | 8.45 |
| 2021.10 | 1294080 | 7.15 | 26.5 | 0.151 | 0.205 | 10.2 |
| 2021.11 | 1048103 | 7.27 | 28.7 | 0.495 | 0.198 | 9.89 |

| | | | | | | |
|---------|----------|------|------|-------|-------|------|
| 2021.12 | 1424289 | 7.39 | 28.1 | 0.34 | 0.202 | 7.66 |
| | 1097854 | 7.1 | 19.4 | 0.253 | 0.202 | 8.61 |
| | 1459914 | 7.39 | 28.7 | 0.495 | 0.278 | 10.9 |
| | 666861 | 6.77 | 13.5 | 0.151 | 0.142 | 6.58 |
| | 10881313 | / | / | / | / | / |
| | | | 40 | 2 | 4 | 45 |

3.4-17

GB18918-2002

A

[2017]5

COD_{Cr}

NH₃-

4

GB18918-2002

A

[2017]5

COD_{Cr}

NH₃-

3237.3t/a

COD_{Cr}

15.1mg/L 0.148mg/L 6.34mg/L 0.263mg/L

0.049t/a

0.0005t/a 0.02t/a 0.0009t/a

6474.6t/a

COD_{Cr}

0.098t/a 0.001t/a 0.04t/a 0.0018t/a

3.3.2.4

3.4-18

3.3-15

3.3-15

| | | m ³ /a | mg/L | t/a | m ³ /a | mg/L | t/a |
|---|-------------------|-------------------|------|-------|-------------------|-------|-------|
| 1 | COD _{Cr} | 10878 | 29.6 | 0.32 | 10878 | 19.4 | 0.21 |
| 2 | BOD ₅ | | 18 | 0.20 | | 10 | 0.11 |
| 3 | | | 8.06 | 0.088 | | 0.253 | 0.003 |
| 4 | | | 13 | 0.14 | | 8.61 | 0.09 |
| 5 | | | 1295 | 14.09 | | 1295 | 14.09 |
| 6 | | | 0.2 | 0.002 | | 0.2 | 0.002 |

3.3-16

| | | m ³ /a | mg/L | t/a | m ³ /a | mg/L | t/a | m ³ /a | mg/L | t/a |
|---|-------------------|-------------------|------|-------|-------------------|-------|-------|-------------------|-------|-------|
| 1 | COD _{Cr} | 15599.5 | 29.6 | 0.46 | 15599.5 | 19.4 | 0.30 | 26477.5 | 19.4 | 0.51 |
| 2 | BOD ₅ | | 18 | 0.28 | | 10 | 0.16 | | 10 | 0.26 |
| 3 | | | 8.06 | 0.126 | | 0.253 | 0.004 | | 0.253 | 0.007 |
| 4 | | | 13 | 0.20 | | 8.61 | 0.13 | | 8.61 | 0.23 |
| 5 | | | 1303 | 20.33 | | 1303 | 20.33 | | 1300 | 34.42 |
| 6 | | | 0.3 | 0.005 | | 0.3 | 0.005 | | 0.26 | 0.007 |

10878m³/aCOD_{Cr}

19.4mg/L

0.253mg/L

COD_{Cr}

0.21t/a

0.003t/a

26477.5m³/aCOD_{Cr}

0.30t/a

0.004t/a

26477.5m³/aCOD_{Cr}

| | | | | | | |
|--|--|----|--|--|----|----|
| | | 26 | | | 85 | 60 |
| | | 36 | | | 85 | 60 |
| | | 6 | | | 85 | 60 |
| | | 25 | | | 90 | 65 |
| | | 10 | | | 85 | 60 |
| | | 50 | | | 90 | 65 |
| | | 20 | | | 85 | 60 |
| | | 36 | | | 85 | 60 |
| | | 20 | | | 85 | 60 |

3.3.3.2

A

B

C

15 25dB A

GB12348-2008 3

3.3.4

2021

HW08

900-249-08

FDY

HW49

900-041-49

2

FDY

3.3-18

3.3-18

| | | | t/a | | | | |
|----------------|--|--|---------|-------|--|----------------------|--|
| | | | | | | | |
| S ₁ | | | 773 | -- | | 282-999-99 | |
| S ₃ | | | 1104.12 | -- | | 282-999-99 | |
| S ₄ | | | 157 | 314 | | 282-999-99 | |
| S ₅ | | | 472.2 | 944.4 | | 282-999-99 | |
| S ₂ | | | 0.1 | -- | | HW08 (900-249-08) | |
| | | | 4 | 3.5 | | 282-999-99 | |

| | | | | | | | |
|--|--|----|---------|--------|--|----------------------|--|
| | | | | | | | |
| | | | 0.1 | 0.2 | | 282-999-99 | |
| | | | 5.3 | 4.2 | | | |
| | | -- | 2 | 3.5 | | HW49 (900-041-49) | |
| | | | 1t/4a | | | HW08 (900-249-08) | |
| | | | 2518.82 | 1269.8 | | | |
| | | | 3.1 | 3.5 | | | |

3.3.5

3.4-22

3.4-23

3.3-19

3.3-19

| | | | | | | |
|--|--|---------------------|---------|---------|---------|--|
| | | | | | | |
| | | Nm ³ /a | 75600 | 0 | 75600 | |
| | | t/a | 12.3121 | 9.5483 | 2.7635 | |
| | | VOCs t/a | 5.43 | 3.913 | 1.517 | |
| | | SO ₂ t/a | 1.312 | 0 | 1.312 | |
| | | NO _x t/a | 5.393 | 0 | 5.393 | |
| | | t/a | 3.898 | 3.5082 | 0.3898 | |
| | | t/a | 0.454 | 0.4086 | 0.0454 | |
| | | t/a | 0.227 | 0.1993 | 0.0277 | |
| | | kg/a | 0.0567 | 0.05103 | 0.00567 | |
| | | kg/a | 25 | 22.5 | 2.5 | |
| | | kg/a | 3 | 2.7 | 0.3 | |
| | | t/a | 0.8951 | 0 | 0.8951 | |
| | | VOCs t/a | 0.603 | 0 | 0.603 | |
| | | t/a | 0.433 | 0 | 0.433 | |
| | | t/a | 0.05 | 0 | 0.05 | |

| | | | | | | |
|--|--|-----------------------|---------|-------|--------|--|
| | | t/a | 0.025 | 0 | 0.025 | |
| | | kg/a | 0.0063 | 0 | 0.0063 | |
| | | t/a | 0.003 | 0 | 0.003 | |
| | | t/a | 0.0003 | 0 | 0.0003 | |
| | | m ³ /a | 10878 | 0 | 10878 | |
| | | COD _{Cr} t/a | 2.35 | 2.14 | 0.21 | |
| | | t/a | 0.12 | 0.117 | 0.003 | |
| | | t/a | 773 | 773 | 0 | |
| | | t/a | 1104.12 | 1110 | 0 | |
| | | t/a | 4 | 4 | 0 | |
| | | t/a | 157 | 157 | 0 | |
| | | t/a | 472.2 | 472.2 | 0 | |
| | | t/a | 0.1 | 0.1 | 0 | |
| | | t/a | 0.1 | 0.1 | 0 | |
| | | t/a | 5.3 | 5.3 | 0 | |
| | | t/a | 2 | 2 | 0 | |
| | | t/a | 1t/4a | 1t/4a | 0 | |

| | | | | | | |
|--|-------------------|-------------------|---------|--------|---------|--|
| | | t/a | 0.1942 | 0 | 0.1942 | |
| | VOCs | t/a | 0.832 | 0 | 0.832 | |
| | | t/a | 0.866 | 0 | 0.866 | |
| | | t/a | 0.1 | 0 | 0.1 | |
| | | t/a | 0.26 | 0 | 0.26 | |
| | | kg/a | 0.0126 | 0 | 0.0126 | |
| | | t/a | 0.006 | 0 | 0.006 | |
| | | t/a | 0.0006 | 0 | 0.0006 | |
| | | m ³ /a | 15599.5 | 0 | 15599.5 | |
| | COD _{Cr} | t/a | 2.96 | 2.66 | 0.30 | |
| | | t/a | 0.17 | 0.166 | 0.004 | |
| | | t/a | 314 | 314 | 0 | |
| | | t/a | 944.4 | 944.4 | 0 | |
| | | t/a | 3.5 | 3.5 | 0 | |
| | | t/a | 0.2 | 0.2 | 0 | |
| | | t/a | 4.2 | 4.2 | 0 | |
| | | t/a | 3.5 | 3.5 | 0 | |
| | | t/a | 1269.8 | 1269.8 | 0 | |

3.3-21

| | | | | | | |
|--|-----------------|--------------------|---------|---------|---------|--|
| | | | | | | |
| | | Nm ³ /a | 126000 | 0 | 126000 | |
| | | t/a | 16.2163 | 11.0038 | 5.2125 | |
| | VOCs | t/a | 12.93 | 10.663 | 2.267 | |
| | SO ₂ | t/a | 3.936 | 0 | 3.936 | |
| | NOx | t/a | 16.179 | 0 | 16.179 | |
| | | t/a | 11.694 | 10.5246 | 1.1694 | |
| | | t/a | 1.362 | 1.2258 | 0.1362 | |
| | | t/a | 0.681 | 0.6079 | 0.0731 | |
| | | t/a | 0.1701 | 0.15309 | 0.01701 | |

| | | | | | | |
|--|-------------------|-------------------|---------|--------|---------|--|
| | | t/a | 75 | 67.5 | 7.5 | |
| | | t/a | 9 | 8.1 | 0.9 | |
| | | t/a | 1.0893 | 0 | 1.0893 | |
| | VOCs | t/a | 1.435 | 0 | 1.435 | |
| | | t/a | 1.299 | 0 | 1.299 | |
| | | t/a | 0.15 | 0 | 0.15 | |
| | | t/a | 0.285 | 0 | 0.285 | |
| | | kg/a | 0.0189 | 0 | 0.0189 | |
| | | t/a | 0.009 | 0 | 0.009 | |
| | | t/a | 0.0009 | 0 | 0.0009 | |
| | | m ³ /a | 26477.5 | 0 | 26477.5 | |
| | COD _{Cr} | t/a | 5.31 | 4.8 | 0.51 | |
| | | t/a | 0.29 | 0.283 | 0.007 | |
| | | t/a | 773 | 773 | 0 | |
| | | t/a | 1104.12 | 1110 | 0 | |
| | | t/a | 7.5 | 7.5 | 0 | |
| | | t/a | 471 | 471 | 0 | |
| | | t/a | 1416.8 | 1416.6 | 0 | |
| | | t/a | 0.1 | 0.1 | 0 | |
| | | t/a | 0.3 | 0.3 | 0 | |
| | | t/a | 9.5 | 9.5 | 0 | |
| | | t/a | 5.5 | 5.5 | 0 | |
| | | t/a | 3t/4a | 3t/4a | 0 | |
| | | t/a | 2518.82 | 1269.8 | 0 | |
| | | t/a | 3.1 | 3.5 | 0 | |

3.3.7

3.3.7.1

1 1000m³

3.3.7.2

0

3.3-22

3.3-23

3.3-22

3.3-23

| | | mg/m ³ | kg/h | mg/m ³ | kg/h |
|-----------|-----------------|-------------------|-----------------------|-------------------|------|
| P2-1 P2-2 | | 7.7 | 0.232 | 10 | 45.3 |
| | SO ₂ | 5.2 | 0.156 | 50 | |
| | NO _x | 21.4 | 0.642 | 50 | |
| | VOCs | 14.9 | 0.446 | 60 | 3.0 |
| | | 15.5 | 0.464 | | 41 |
| | | 1.8 | 0.054 | 5 | |
| | | 0.9 | 0.027 | 15 | |
| | | 0.0002 | 6.75 10 ⁻⁶ | 2 | 0.15 |
| | | 0.10 | 0.003 | 5 | 0.3 |
| | | 0.013 | 0.0004 | 8 | 0.3 |

DB37/2376-2013 2

3.3.8

3.3-24

3.3-24

| | | | | | | |
|--|-------------------|-----------|----------|--------|----------|---------|
| | | | | | | |
| | t/a | 218901.86 | 13805.77 | 10878 | 243585.6 | +10878 |
| | COD t/a | 4.247 | 0.55 | 0.21 | 5.007 | +0.21 |
| | t/a | 0.055 | 0.028 | 0.003 | 0.086 | +0.003 |
| | t/a | 0.044 | | | 0.044 | |
| | t/a | 1.885 | | 0.09 | 1.975 | +0.09 |
| | m ³ /a | 148618.2 | 42000 | 75600 | 266218.2 | +75600 |
| | t/a | 3.672 | 2.3049 | 2.7635 | 8.7404 | +2.7635 |
| | VOCs | 14.248 | 0.6086 | 1.517 | 16.3736 | +1.517 |

| | | | | | | |
|--|---------------------|-------|--------|---------|----------|----------|
| | t/a | | | | | |
| | SO ₂ t/a | | | 1.312 | 1.312 | +1.312 |
| | NOx t/a | | | 5.393 | 5.393 | +5.393 |
| | t/a | 1.955 | 0.117 | 0.3898 | 2.4618 | +0.3898 |
| | t/a | 0.213 | 0.0001 | 0.0454 | 0.2585 | +0.0454 |
| | t/a | 0.497 | 0.0111 | 0.0277 | 0.5358 | +0.0277 |
| | kg/a | 0.078 | 10.9 | 0.00567 | 10.98367 | +0.00567 |
| | kg/a | 35.12 | 49.8 | 2.5 | 87.42 | +2.5 |
| | kg/a | 4.96 | 125.7 | 0.3 | 130.96 | +0.3 |
| | t/a | 0 | 0 | 0 | 0 | +0 |

+ -

3.3-25

| | | | | | |
|--|---------------------|-----------|---------|----------|----------|
| | | | | | |
| | t/a | 21900 | 15599.5 | 37499.5 | +15599.5 |
| | COD t/a | 0.212 | 0.30 | 0.512 | +0.30 |
| | t/a | | 0.004 | 0.004 | +0.004 |
| | t/a | 0.0004 | | 0.0004 | |
| | t/a | | 0.13 | 0.13 | +0.13 |
| | m ³ /a | 247155.84 | 50400 | 297555.8 | +50400 |
| | t/a | 1.92 | 2.419 | 4.339 | +2.419 |
| | VOCs t/a | 3.577 | 0.75 | 4.327 | +0.75 |
| | SO ₂ t/a | 20.88 | 2.624 | 23.504 | +2.624 |
| | NOx t/a | 49.28 | 10.786 | 60.066 | +10.786 |
| | t/a | | | | |

| | | | |
|----------|------------|------------|-----------------------------|
| 1 | A | | |
| | | | 26.5% |
| 73.5% | Dowtherm A | 258 | 115 |
| 12.3 | 528 | 4.02MPa | 1060kg/m ³ (20) |
| | 293kJ/kg | 40194kJ/kg | |
| | | | 0.99-3.36% |

3B

2

0.5 6.8mg/m³

135

113

102

122

200

3.4.2

1

6

8 10

6

FDY

2

FDY

3.4.3

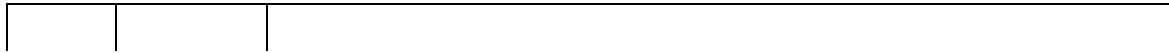
1

2

4.5

3.4-2

3.4-2



GB16297-

1

4

4.1

116° 36'40"

116°00'00" 116°30'00" 36°37'30" 37°02'30"

40.8km

42.4km

960km²

9

3

1

603

42

51.4

105 308

2

2

308

107km

316

56km

70km

50 km

2.1-1

4.2

4.2.1

32.00m 22.00m

27m

32.1m

| | | | | | |
|----------|-------------|-------|------------|--------|---------|
| | | 22.6m | | 1/7000 | 1/9000 |
| | | | | 3m | |
| | | | | 56.25% | 17.65% |
| | 10.83% | | 6.94% | | 5.11% |
| 3.22% | | | | | |
| | | | | | 7 |
| 4.2.2 | | | | | |
| 4.2.2.1 | | | | | |
| | | | | | V_4^8 |
| | V_4^{10} | | V_4^{11} | | V_4^8 |
| | - | | | | |
| | 2000-3500m | | | | |
| | | | 250m | | |
| 1 | (Q) | | | | |
| | | | | | |
| 240-300m | | | | | |
| 1 | (Q4) | | | | |
| | | | 12-58m | | |
| | | | 15m | | |

0.5m

1-2 2-3 1-5m
20-30m
2 **(Q1 3)**
90-206m

60-70m

3-6m 10m
10-20m 50-70m 100-200m
150m
200m 230m
2 **(N)**

500-800m

300-1000m
3 **(E)**

4.2.2.2

II

III

270km

NE10°-30°

NW

40°-70°

6.3m

800-1000m

6500-7000m

5000-6500m

40°-45°

55km

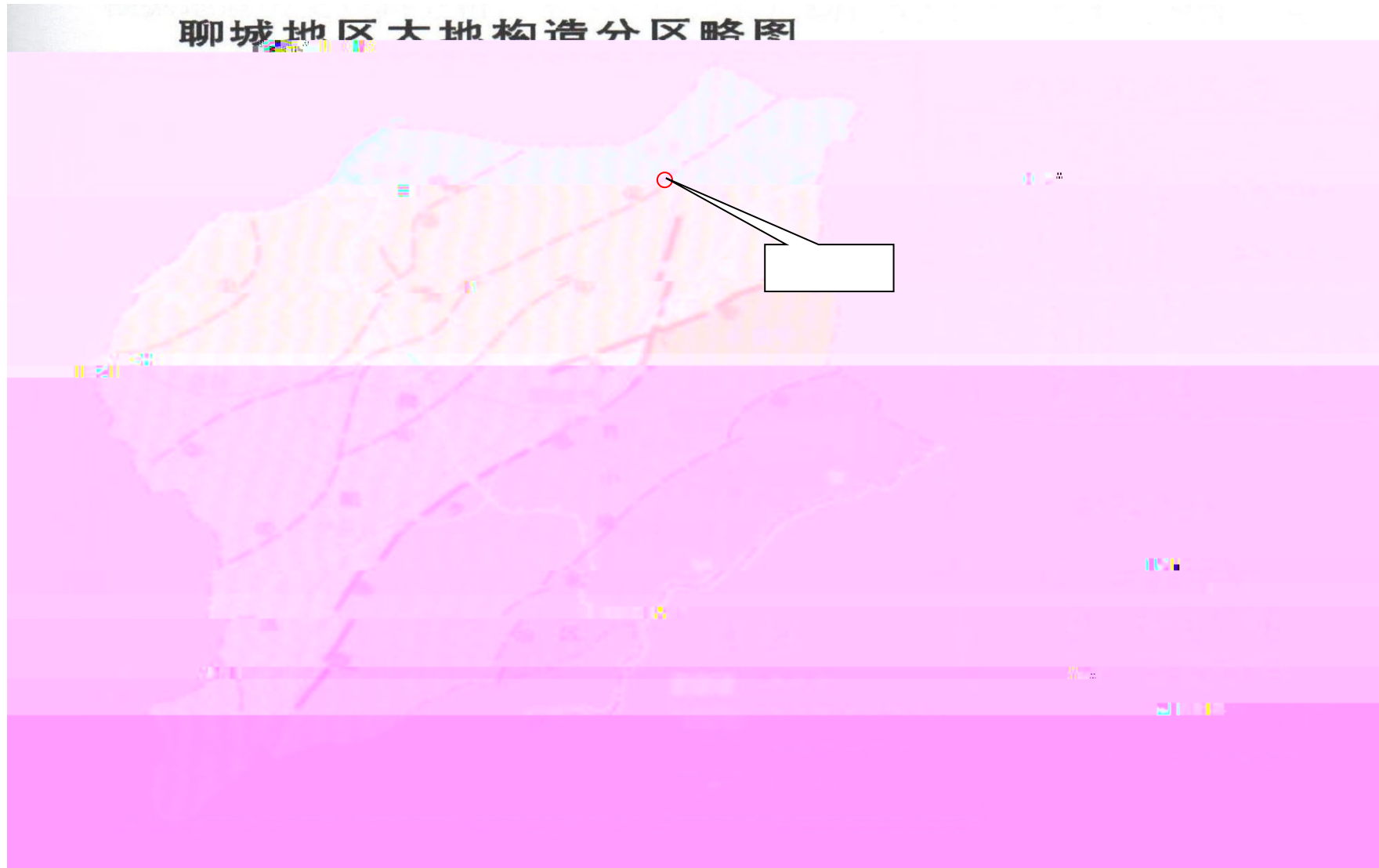
145km

III

IV

V

4.2-1



4.2-1

4.2.3

4.2.3.1

—

1

2

4.2.4

17

| | | | | |
|--------------------|------|----------------------|-----------------------|-----------------------|
| | | | 4181.2km ² | |
| | | | 26km | 393.62km ² |
| | 26km | 393.6km ² | 9 | |
| 100km ² | | 100km ² | | |
| | 28km | 432.3km ² | 6 | 100km ² |
| | | 100km ² | | |

4.2-2

4.2.5

| | | | | |
|------|---------------|--------------|-------|--------------|
| | | 13.1 | | 26.6 |
| 41.2 | (1958 6 18) | | -3.0 | -20.8 |
| (| 1981 1 26) | 1 | -3.1 | 7 |
| 26.8 | | 195 | 43cm | 31cm |
| | | 3.7m/s | 4 | 4.7m/s |
| | 8 | 2.5m/s | | |
| | | 508.8mm | 7 8 9 | |
| 73.2 | | 975.9mm 1961 | | 287.1mm 2002 |
| | 3.4 | | 1.2mm | 121.6mm |
| | 56.1mm | | 150mm | 1644.9mm |

| E601 | | 1892.3mm | | 1994 | |
|----------------|----------------|----------------|----------------|----------------|----------------|
| 1368.1mm | 2007 | | 10m | 10 | 24m/s |
| | 2.3m/s | | 1.9m/s | | 2.3m/s |
| 18% | 4% | | 18% | 20 | / |
| 4.2.6 | | | | | |
| GB18306-2015 | | | | | |
| 0.15g | | VII | | | |
| 7 | | | | | |
| 4.2.7 | | | | | |
| | | 142 | | 119 | |
| 76.79% | 33.41 | | 23.21% | | |
| 94.4 | | 65.41% | 8.87 | | 6.15% |
| 7.5 | 5.2% | 1.46 | 1% | | |
| 22.32 | 15.5% | | | 11.01 | 7.71% |
| | 18.68 | m ³ | | | |
| | 2.7 | m ³ | 1.56 | m ³ | |
| | | | | 60m | |
| 16.7 | m ³ | 15.9 | m ³ | 0.8 | m ³ |
| | | | | | 1.34 |
| m ³ | | | | 3.9974 | m ³ |
| 4.2.8 | | | | | |
| | | 142 | | 119 | |
| | | | | 83 | 58% |

| | | | |
|---------|-----|--------|------|
| | 4.5 | | |
| 19.9 | 14% | | |
| | | 40 | 27% |
| | | | 2—3m |
| 20 | 15% | | |
| 4.2.9 | | | |
| 58715.8 | | 338500 | 8% |

3.4.1.1

1

1

54.6

308

0.6

2

6.7

6.4

12.1

7.4

6.1

9.8

0.6

308

0.3

3.4.1.2

1064.1

25.5%

30.4

13

5

2.0

3.4.1.3

1

333.4

8.0%

9.5

| | | | |
|-----|-------|------|------|
| | 4.5 | | |
| | 0.8 | | |
| 0.6 | | | |
| | 0.4 | | |
| | 13 | | |
| 15 | | | 2-3 |
| 2 | | | |
| | 47.6 | 1.1% | 1.4 |
| 3 | | | |
| | 22.2 | | 0.5% |
| 0.6 | | | |
| 4 | | | |
| | 146.8 | 3.5% | |
| 4.2 | | | |
| 5 | | | |
| | 37.4 | 0.9% | 1.1 |
| 6 | | | |
| | 60 | 1.4% | 1.7 |
| 7 | | | |
| | 5 / | | 2 / |

| | | | | |
|----------|------|--------|-------|-----|
| 7 | | | | |
| | | 15.6 | 0.4% | |
| 0.4 | | | | |
| 3.4.1.4 | | | | |
| | | 263.2 | 6.3% | |
| 7.5 | | | | |
| 3.4.1.5 | | | | |
| 1 | | | | |
| | | 1206.1 | 28.9% | |
| 34.5 | | | | |
| | 2013 | 36 | | 1.0 |
| 2 | | | | |
| | | 65 | 1.6% | 1.9 |
| | 1 | | | |
| 3.4.1.6 | | | | |
| | | | | + |
| 3.4.1.7 | | | | |

2018~2035

4.4-1

4.4.2

2014 12

[2014]220

2008

23km²

316

-

322

4.4-2

HJ2.2-2018

2

4.5-2

4.5-1

4.5-2

| | | | | | |
|----|--|---|-----|-----|--|
| | | | m | | |
| 1# | | N | 40 | TSP | |
| | | W | 130 | | |

N

2#

| | | | |
|--|----|-----------------|-----------------------|
| | 4- | HJ/T 32-1999 | 0.3mg/m ³ |
| | | GB/T 15516-1995 | 0.01mg/m ³ |

5

4.5-4

4.5-5

4.5-6

4.5-4

| | | | (m/s) | () | (kPa) | | / |
|---------------------------|-------|---|-------|------|--------|--|------|
| 2022.01.18- 2022.01.19 | 13:48 | S | 1.6 | 7.3 | 100.34 | | 10/7 |
| | 19:44 | S | 1.5 | -3.2 | 102.27 | | / |
| | 01:42 | S | 1.2 | -3.5 | 102.35 | | / |
| | 07:40 | S | 2.1 | 0.2 | 101.46 | | 10/8 |
| 2022.01.18- 2022.01.19 | 13:48 | S | 1.6 | 7.3 | 100.34 | | 10/7 |
| | 19:47 | S | 1.4 | -3.2 | 102.27 | | / |
| | 01:47 | S | 1.3 | -3.7 | 102.35 | | / |
| | 07:46 | S | 2.1 | 0.2 | 101.46 | | 10/8 |
| 2022.01.19- 2022.01.20 | 13:45 | S | 1.9 | 5.6 | 102.17 | | 10/7 |
| | 20:00 | S | 2.3 | -2.9 | 102.32 | | / |
| | 01:50 | S | 1.7 | -6.3 | 102.50 | | / |
| | 07:45 | S | 2.0 | -6.2 | 102.63 | | 9/6 |
| 2022.01.19- 2022.01.20 | 14:02 | S | 1.9 | 5.7 | 102.16 | | 10/7 |
| | 20:25 | S | 2.3 | -2.8 | 102.33 | | / |
| | 02:17 | S | 1.7 | -6.3 | 102.50 | | / |
| | 07:56 | S | 2.0 | -6.2 | 102.63 | | 9/6 |
| 2022.01.20- 2022.01.21 | 13:50 | S | 1.3 | 1.2 | 103.21 | | 10/7 |
| | 19:48 | S | 1.1 | -2.1 | 102.24 | | / |
| | 01:49 | S | 1.0 | -4.7 | 103.31 | | / |
| | 07:50 | S | 1.1 | -4.5 | 103.31 | | 10/7 |
| 2022.01.20- 2022.01.21 | 13:50 | S | 1.4 | 1.3 | 102.21 | | 10/7 |
| | 19:50 | S | 1.2 | -2.2 | 103.24 | | / |
| | 01:50 | S | 1.1 | -4.6 | 103.31 | | / |
| | 07:50 | S | 1.2 | -4.5 | 103.31 | | 10/9 |
| 2022.01.21- | 13:46 | S | 1.8 | 2.7 | 102.24 | | 10/7 |

| | | | | | | | |
|---------------------------|-------|---|-----|------|--------|--|------|
| 2022.01.22 | 19:48 | S | 1.9 | -2.7 | 102.31 | | / |
| | 01:49 | S | 2.1 | -5.9 | 102.49 | | / |
| | 07:48 | S | 1.9 | -6.3 | 102.52 | | 9/7 |
| 2022.01.21- 2022.01.22 | 13:47 | S | 1.8 | 2.7 | 102.24 | | 10/7 |
| | 19:49 | S | 1.9 | -2.7 | 102.31 | | / |
| | 01:49 | S | 2.1 | -5.9 | 102.49 | | / |
| | 07:49 | S | 1.9 | -6.3 | 102.52 | | 9/7 |
| 2022.01.23- 2022.01.24 | 10:27 | S | 2.6 | 1.6 | 102.52 | | 10/7 |
| | 13:50 | S | 1.5 | 1.8 | 102.52 | | 10/7 |
| | 19:50 | S | 1.2 | 0.6 | 102.53 | | / |
| | 01:48 | S | 1.4 | -2.9 | 102.56 | | / |
| | 07:50 | S | 1.1 | -4.2 | 102.58 | | 10/8 |
| 2022.01.23- 2022.01.24 | 10:27 | S | 2.0 | 1.5 | 102.53 | | 10/7 |
| | 13:48 | S | 1.5 | 1.8 | 102.52 | | 10/7 |
| | 19:47 | S | 1.2 | 0.6 | 102.53 | | / |
| | 01:48 | S | 1.4 | -2.9 | 102.56 | | / |
| | 07:47 | S | 1.1 | -4.2 | 102.58 | | 10/8 |
| 2022.01.24- 2022.01.25 | 14:00 | S | 1.9 | 2.6 | 102.29 | | 10/7 |
| | 19:45 | S | 1.6 | 1.5 | 102.30 | | / |
| | 01:45 | S | 1.7 | -1.8 | 102.33 | | / |
| | 07:45 | S | 2.0 | 0.4 | 102.34 | | 10/8 |
| 2022.01.24- 2022.01.25 | 13:52 | S | 1.9 | 2.6 | 102.29 | | 10/7 |
| | 19:58 | S | 1.6 | 1.5 | 102.30 | | / |
| | 02:31 | S | 1.7 | -1.8 | 102.33 | | / |
| | 07:51 | S | 2.0 | 0.4 | 102.34 | | 10/8 |
| 2022.01.25- 2022.01.26 | 13:31 | S | 1.3 | 4.3 | 102.12 | | 3/1 |
| | 19:50 | S | 1.2 | -1.2 | 102.21 | | / |
| | 01:48 | S | 1.1 | -4.1 | 102.51 | | / |
| | 07:50 | S | 1.2 | -4.0 | 102.51 | | 3/1 |
| 2022.01.25- 2022.01.26 | 13:48 | S | 1.3 | 4.5 | 102.14 | | 3/1 |
| | 19:50 | S | 1.2 | -1.2 | 102.20 | | / |
| | 01:52 | S | 1.2 | -4.2 | 102.50 | | / |
| | 07:50 | S | 1.2 | -4.0 | 102.51 | | 3/1 |

4.5-5 1

mg/m³

| | | | | | | NH ₃ | | | | | | | |
|---|-------------------------|-------|-------|-------|-------|-----------------|-------|-------|-------|-------|-------|-------|-------|
| | | 14:00 | 20:00 | 02:00 | 08:00 | 14:00 | 20:00 | 02:00 | 08:00 | 14:02 | 20:01 | 02:01 | 08:02 |
| | 2022.1.18- 2022.1.19 | | | | | | 0.02 | 0.03 | 0.02 | 0.54 | 1.02 | 1.04 | 0.95 |
| | 2022.1.19- 2022.1.20 | | | | | | 0.02 | 0.03 | 0.02 | 0.39 | 1.20 | 1.12 | 0.87 |
| | 2022.1.20- 2022.1.21 | | | | | | 0.02 | 0.02 | 0.02 | 0.70 | 1.02 | 0.95 | 0.67 |
| 1 | 2022.1.21-2022.1.21 | | | | | | 0.02 | 0.02 | 0.02 | 0.84 | 0.34 | 0.45 | 0.58 |
| # | 2022.1.22 | | | | | | | | | | | | |

4.5

| | | 14:00 | 20:00 | 02:00 | 08:00 | 14:00 | 20:00 | 02:00 | 08:00 | 14:02 | 20:01 | 02:01 | 08:02 |
|--|-------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | 2022.1.18- 2022.1.19 | | | | | | | | | | | | |
| | 2022.1.19- 2022.1.20 | | | | | | | | | | | | |
| | 2022.1.20- 2022.1.21 | | | | | | | | | | | | |

2
#

3.5

4.5.1.3

1

TSP

2

GB3095-2012

(HJ2.2-2018)

D

1.4-2

3

$$P_i = \frac{C_i}{C_{0i}}$$

 C_i — i mg/m^3
 C_{0i} — i mg/m^3
 P_i — i

4

4.5-7

4.5-7

| | | | % | | | % | |
|----|-----------------|-----------|---|---|-----------|---|---|
| 1# | TSP | — | — | — | 0.38~0.55 | 0 | 0 |
| | NH ₃ | 0.03~0.15 | 0 | 0 | — | — | — |
| | | 0.10~0.60 | 0 | 0 | — | — | — |
| 2# | TSP | — | — | — | 0.42~0.61 | 0 | 0 |
| | NH ₃ | 0.03~0.15 | 0 | 0 | — | — | — |
| | | 0.20~0.65 | 0 | 0 | — | — | — |

4.5-7

(HJ2.2-2018) D TSP

GB3095-2012

p244

4.5.1.4

2021-2022

()

7 0.8
2022

,

()

2 3.6 2021 12

,

10 /

+

SCR

() VOCs

VOCs 10

()

2022 3

4.5.2

4.5.2.1

1

2

4.5-8

4.5-2

4.5-8

| | | |
|----|-------|--|
| | | |
| 1# | 200m | |
| 2# | 2000m | |

2

2022 1 20~23

3

3

pH

SS

COD_{Cr}

BOD₅

32

4

| | | | | | |
|----|---|------|--------------------|---------------------|---------|
| 27 | | | GB/T 16489-1996 | 0.005mg/L | |
| 28 | | | HJ 601-2011 | 0.05mg/L | |
| 29 | | / | HJ 639-2012 | 0.4 µg/L | |
| 30 | | | | 0.3µg/L | |
| 31 | | | | 0.2µg/L | |
| 32 | + | | | 0.5µg/L | |
| 33 | | 11.2 | 11.1 | GB/T 5750.6-2006 | 2.5µg/L |
| 34 | | | HJ 755-2015 | 20MPN/L | |

5

4.5-10

4.5-10

| | 1# | | | | | | 2# | | | | | |
|--------------------------|-----------|------|-----------|-----|-----------|------|-----------|------|-----------|------|-----------|------|
| | 2022.1.20 | | 2022.1.21 | | 2022.1.23 | | 2022.1.20 | | 2022.1.21 | | 2022.1.22 | |
| | | | | | | | | | | | | |
| | 1.0 | 1.0 | 1.1 | 1.1 | 2.8 | 2.9 | 1.0 | 1.0 | 1.3 | 1.2 | 3.4 | 3.4 |
| m | 0.5 | 0.5 | 0.5 | 0.5 | 0.5 | 0.5 | 0.5 | 0.5 | 0.6 | 0.6 | 0.6 | 0.6 |
| m | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 |
| m ³ /h | 0.04 | 0.04 | 静流 | 静流 | 0.08 | 0.08 | 0.04 | 0.04 | 0.04 | 0.04 | 0.08 | 0.08 |
| pH 值 | 7.1 | 7.1 | 7.2 | 7.2 | 7.2 | 7.3 | 7.1 | 7.2 | 7.1 | 7.3 | 7.3 | 7.3 |
| COD _{Cr} (mg/L) | 24 | 21 | 27 | 23 | 25 | 20 | 23 | 26 | 21 | 26 | 25 | 28 |

| | | | | | | | | | | | | |
|---------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 六价铬 (mg/L) | 未 | 未 | 未 | 未 | 未 | 未 | 未 | 未 | 未 | 未 | 未 | 未 |
| 铅 (μg/L) | 33.8 | 34.0 | 34.4 | 32.0 | 35.8 | 35.4 | 33.7 | 32.3 | 34.7 | 31.6 | 35.4 | 31.3 |
| 硝酸盐 (mg/L) | 4.11 | 4.03 | 4.10 | 4.15 | 4.10 | 4.09 | 4.23 | 4.16 | 4.02 | 4.06 | 4.16 | 4.15 |
| 亚硝酸盐 (mg/L) | 0.113 | 0.117 | 0.113 | 0.115 | 0.113 | 0.117 | 0.180 | 0.180 | 0.176 | 0.170 | 0.174 | 0.172 |
| 氯化物 (mg/L) | 408 | 418 | 363 | 374 | 360 | 365 | 448 | 458 | 441 | 442 | 457 | 462 |
| (mg/L) | 1.19 | 1.16 | 1.41 | 1.28 | 1.28 | 1.12 | 1.32 | 1.28 | 1.16 | 1.22 | 1.22 | 1.32 |
| 氰化物 (mg/L) | | | 未 | 未 | 未 | 未 | 未 | 未 | 未 | 未 | 未 | 未 |
| 高锰酸盐指数 (mg/L) | 5.4 | 4.8 | 5.6 | 4.9 | 5.4 | 4.7 | 5.5 | 5.3 | | | | |

$$S_{DO_j} = 10 - 9 \frac{DO_j}{DO_s} \quad DO_j < DO_s$$

$$S_{DO_j} \text{ --- DO}$$

$$DO_f \text{ --- mg/L}$$

$$DO_f = 468 / (31.6 + T) \quad T$$

$$DO_j \text{ --- mg/L}$$

$$DO_s \text{ --- mg/L}$$

4

4.5-11

4.5-11

| | 1# | | | | | | 2# | | | | | |
|----|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| | 2022.1.20 | | 2022.1.21 | | 2022.1.23 | | 2022.1.20 | | 2022.1.21 | | 2022.1.22 | |
| pH | 0.05 | 0.05 | 0.10 | 0.10 | 0.10 | 0.15 | 0.05 | 0.10 | 0.05 | 0.15 | 0.15 | 0.15 |
| | 0.80 | 0.70 | 0.90 | 0.77 | 0.83 | 0.67 | 0.77 | 0.87 | 0.70 | 0.87 | 0.83 | 0.93 |
| | 0.83 | 0.70 | 0.87 | 0.77 | 0.87 | 0.73 | 0.87 | 0.90 | 0.77 | 0.80 | 0.83 | 0.77 |
| SS | 0.13 | 0.10 | 0.19 | 0.12 | 0.16 | 0.11 | 0.15 | 0.17 | 0.12 | 0.16 | 0.15 | 0.19 |
| | 0.94 | 0.96 | 0.95 | 0.95 | 0.93 | 0.95 | 0.69 | 0.71 | 0.68 | 0.73 | 0.72 | 0.70 |
| | 1.30 | 1.33 | 1.53 | 1.60 | 1.40 | 1.43 | 1.73 | 1.70 | 1.83 | 1.87 | 1.93 | 1.97 |
| | 0.77 | 0.76 | 0.77 | 0.77 | 0.74 | 0.73 | 0.78 | 0.79 | 0.77 | 0.78 | 0.74 | 0.74 |
| | 0.68 | 0.68 | 0.69 | 0.64 | 0.72 | 0.71 | 0.67 | 0.65 | 0.69 | 0.63 | 0.71 | 0.63 |
| | 0.41 | 0.40 | 0.41 | 0.42 | 0.41 | 0.41 | 0.42 | 0.42 | 0.40 | 0.41 | 0.42 | 0.42 |
| | 1.63 | 1.67 | 1.45 | 1.50 | 1.44 | 1.46 | 1.79 | 1.83 | 1.76 | 1.77 | 1.83 | 1.85 |
| | 0.79 | 0.77 | 0.94 | 0.85 | 0.85 | 0.75 | 0.88 | 0.85 | 0.77 | 0.81 | 0.81 | 0.88 |
| | 0.54 | 0.48 | 0.56 | 0.49 | 0.54 | 0.47 | 0.55 | 0.53 | 0.57 | 0.53 | 0.54 | 0.51 |
| | 0.88 | 0.825 | | | | | | | | | | |

4.5.2.3

2021

2019

2020 5

2020

A²O

4.5.3

4.5.3.1

1

8

4.5-13 **4.5-1**

4.5-13

| | | | m | |
|----|--|----|-----|--|
| 1# | | S | 145 | |
| | | SW | 545 | |
| 2# | | -- | -- | |
| 3# | | -- | -- | |

4#

| | | | | |
|----|--|-------------------------|------------------|-----------|
| 5 | | GB/T 5750.4-2006 7.1 | | 1.0mg/L |
| 6 | | 8.1 | GB/T 5750.4-2006 | / |
| 7 | | | HJ 535-2009 | 0.025mg/L |
| 8 | | | GB/T 11911-1989 | 0.03mg/L |
| 9 | | | | 0.01mg/L |
| 10 | | 4.2 4.1 | GB/T 5750.6-2006 | 5µg/L |
| 11 | | 5.1 | GB/T 5750.6-2006 | 0.05mg/L |
| 12 | | 9.2 9.1 | GB/T 5750.6-2006 | 0.5µg/L |
| 13 | | 11.2 11.1 | GB/T 5750.6-2006 | 2.5µg/L |
| 14 | | 1.1 S | GB/T 5750.6-2006 | 0.008mg/L |
| 15 | | 9.1 4- | GB/T 5750.4-2006 | 0.002mg/L |
| 16 | | | GB/T 7494-1987 | 0.05mg/L |

| | | | | |
|----|-----------------|------|------------------|----------|
| 28 | + | | | 0.5μg/L |
| 29 | | | HJ 601-2011 | 0.05mg/L |
| 30 | Na ⁺ | 22.1 | GB/T 5750.6-2006 | 0.01mg/L |
| 31 | K ⁺ | 22.1 | GB/T 5750.6-2006 | 0.05mg/L |

4.5

mg/L

3.15×10^3

2.62×10^3

2.25×10^3

2.73×10^3

2.71×10^3

K^+Na^+ Ca^+ Mg^+ CO_3^{2-} HCO_3^-

2

GB/T14848-2017

1.5-4

3

$Pi=Ci/Si$

Pi—

Ci— i mg/L

Si— i mg/L

pH

pH 7 $Pi=(7.0-pH)/(7.0-pH_{sd})$

pH>7 $Pi= (pH -7.0)/(pH_{su}-7.0)$

Pi—pH

pH—pH

pH_{sd} — pH

pH_{su} — pH

4

4.5-17

4.5-17

2022.1.24

2022.1.18

| | | | | | |
|--|-------------|-------------|-------------|-------------|-------------|
| | 0.05 | 0.40 | 0.05 | 0.05 | 0.73 |
| | 0.40 | 0.40 | 0.05 | 0.60 | 0.70 |
| | 0.045 | 0.008 | 0.003 | 0.003 | 0.003 |
| | 0.400 | 0.740 | 0.025 | 0.025 | 0.025 |
| | 0.84 | 0.86 | 0.03 | 0.90 | 0.93 |
| | 0.03 | 0.01 | 0.26 | 0.01 | 0.01 |
| | 0.30 | 0.36 | 0.88 | 0.54 | 0.44 |
| | 3.29 | 2.99 | 2.80 | 2.57 | 2.93 |
| | 4.32 | 2.76 | 2.60 | 3.07 | 2.83 |
| | 0.62 | 0.90 | 0.70 | 0.78 | 0.81 |

GB/T14848-2017

3

2022 1 19 -1 20 2

GB3096-2008

4

4.5-19

4.5-19

dB(A)

3

4.5-20

4.5-20

dB(A)

| | | L _{Aeq} | L _b | P | L _{Aeq} | L _b | P |
|-----|----|------------------|----------------|-------|------------------|----------------|-------|
| | 1# | 57.4 | 65 | -7.6 | 47.1 | 55 | -7.9 |
| | 2# | 58.6 | | -6.4 | 47.7 | | -7.3 |
| | 3# | 57.7 | | -7.3 | 47.1 | | -7.9 |
| | 4# | 58.9 | | -6.1 | 47.8 | | -7.2 |
| | 5# | 52.0 | | -13 | 44.0 | | -11 |
| | 6# | 52.7 | | -12.3 | 44.6 | | -10.4 |
| | 7# | 57.1 | | -7.9 | 46.7 | | -8.3 |
| | 8# | 55.4 | | -9.6 | 46.4 | | -8.6 |
| 9# | | 50.6 | 60 | -9.4 | 40.1 | 50 | -9.9 |
| 10# | | 49.9 | | -10.1 | 40.5 | | -9.5 |
| 11# | | 53.4 | | -6.6 | 43.2 | | -6.8 |

4.5-20

GB3096-2008 3

GB3096-2008 2

45.8ID 26/ TJr 1 0.286 v BDC q0.0000088 BDC q0.000008871 0 595.32 841.41.87 0.48 0.48001 re2 Tf 0

5

0.5~1.5m +
1.5~3m

4

4.5-24

4.5-25

| | | | | |
|----|--------|-----|--------------------|------------|
| 1 | pH | pH | HJ 962-2018 | / |
| 2 | | | HJ 680-2013 | 0.01mg/kg |
| 3 | | / | | 0.002mg/kg |
| 4 | | | GB/T 17141-1997 | 0.01mg/kg |
| 5 | | - | HJ 1082-2019 | 0.5mg/kg |
| 6 | | | HJ 491-2019 | 1mg/kg |
| 7 | | | | 10mg/kg |
| 8 | | | HJ 491-2019 | 3mg/kg |
| 9 | | | HJ 605-2011 | 1.0 µg/kg |
| 10 | | | | 1.0 µg/kg |
| 11 | | | | 1.5 µg/kg |
| 12 | -1,2- | | | 1.3 µg/kg |
| 13 | -1,2- | | | 1.4 µg/kg |
| 14 | 1,1- | | | 1.2 µg/kg |
| 15 | | | | 1.1 µg/kg |
| 16 | 1,1,1- | / - | | 1.3 µg/kg |
| 17 | | | | 1.3 µg/kg |
| 18 | | | | 1.9 µg/kg |
| 19 | 1,2- | | | 1.3 µg/kg |
| 20 | | | | 1.2 µg/kg |
| 21 | 1,2- | | | 1.1 µg/kg |

| | | | | |
|----|------------|---|---|------------|
| 24 | 1,1,2- | | | 1.2 µg/kg |
| 25 | | | | 1.4 µg/kg |
| 26 | | | | 1.2 µg/kg |
| 27 | | | | 1.2 µg/kg |
| 28 | + | | | 1.2 µg/kg |
| 29 | | | | 1.2 µg/kg |
| 30 | 1,1,1,2- | | | 1.2 µg/kg |
| 31 | 1,1,2,2- | / | - | 1.2 µg/kg |
| 32 | 1,2- | | | 1.5 µg/kg |
| 33 | 1,4- | | | 1.5 µg/kg |
| 34 | | | | 1.1 µg/kg |
| 35 | 1,2,3- | | | 1.2 µg/kg |
| 36 | | | | 0.057mg/kg |
| 37 | 2- | | | 0.06mg/kg |
| 38 | | | | 0.09mg/kg |
| 39 | | | | 0.09mg/kg |
| 40 | | | | 0.1mg/kg |
| 41 | [a] | | | 0.1mg/kg |
| 42 | [b] | | | 0.2mg/kg |
| 43 | [k] | | | 0.1mg/kg |
| 44 | [a,h] | | | 0.1mg/kg |
| 45 | [1,2,3-cd] | | | 0.1mg/kg |
| 46 | [a] | | | 0.1mg/kg |

5

HJ 964-2018

4.5-23

4.5-23(1)

| | |
|-----------------------|-----------------------|
| | 2022.2.9 |
| | 1# |
| | 0~0.2m |
| | 116.19757 36.84259 |
| | |
| | |
| | 5% |
| | |
| pH | 7.92 |
| cmol ⁺ /kg | 2.8 |
| mV | 466 |
| mm/min | 0.491 |
| g/cm ³ | 1.43 |
| % | 50.5 |

4.5-23(2)

| | | | | | | |
|-----------------------|---------------------------------|----------|--------|---------------------------------|----------|--------|
| | 2022.2.9 | | | 2022.2.9 | | |
| | 3# | | | 7# | | |
| | 0~0.5m | 0.5~1.5m | 1.5~3m | 0~0.5m | 0.5~1.5m | 1.5~3m |
| | 东经: 116.19721° 北纬: 36.84333° | | | 东经: 116.20436° 北纬: 36.84593° | | |
| | | | | | | |
| | | | | | | |
| | 5% | | | 5% | 5% | 5% |
| | | | | | | |
| pH | 7.91 | 7.83 | 8.03 | 7.86 | 8.12 | 8.01 |
| cmol ⁺ /kg | 3.0 | 2.9 | 3.1 | 3.0 | 3.1 | 3.4 |
| mV | 451 | 443 | 448 | 457 | 449 | 468 |
| mm/min | 0.491 | 0.498 | 0.500 | 0.497 | 0.475 | 0.485 |
| g/cm ³ | 1.47 | 1.50 | 1.53 | 1.45 | 1.51 | 1.53 |
| % | 49.1 | 48.8 | 48.2 | 49.3 | 48.9 | 48.5 |

1# 4.5-24 2# 3# 4# 6# 7#

4.5-25 5#

4.5-26

4.5-24 1#

mg/kg

| | | | | | | | |
|----|------|------|----------------------------------|------|----|----|----|
| | pH | | | | | | |
| 1# | 7.92 | 0.42 | 0.150 | 8.85 | 37 | 53 | 23 |
| | | | C ₁₀ -C ₄₀ | | | + | |

1#

| mg/kg | 0.044 | 0.088 | 0.069 | 0.068 | 0.053 | 0.047 |
|----------|-------|-------|-------|-------|-------|-------|
| mg/kg | 20 | 27 | 22 | 23 | 29 | 26 |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| 1,1- | | | | | | |
| 1,2- | | | | | | |
| 1,1- | | | | | | |
| -1,2- | | | | | | |
| -1,2- | | | | | | |
| | | | | | | |
| 1,2- | | | | | | |
| 1,1,1,2- | | | | | | |
| 1,1,2,2- | | | | | | |
| | | | | | | |
| 1,1,1- | | | | | | |
| 1,1,2- | | | | | | |
| | | | | | | |
| 1,2,3- | | | | | | |
| | | | | | | |
| | | | | | | |
| 1,2- | | | | | | |
| 1,4- | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| + | | | | | | |
| | | | | | | |
| | | | | | | |

4.5

4.5-27

4.5-27 1 1#



5

5.1

6950

5.1.1

1

2

3

76dB(A) 110dB(A)

$$L_2 = L_1 - 20 \lg(r_2/r_1)$$

L_2 L_1

r_1 r_2

r_1 r_2

r_1 1

5.1-1

5.1-1

dB(A)

| | | 110 | | | | | | | | |
|---|--|-----|-----|-----|-----|-----|------|------|------|------|
| | | | 20m | 40m | 60m | 80m | 100m | 200m | 300m | 500m |
| 1 | | 110 | 84 | 78 | 74 | 72 | 70 | 64 | 60 | 56 |

| | | | | | | | | | | |
|----|--|-----|----|----|----|----|----|----|----|----|
| 2 | | 97 | 71 | 65 | 61 | 59 | 57 | 51 | 47 | 43 |
| 3 | | 83 | 57 | 51 | 47 | 45 | 43 | 37 | - | - |
| 4 | | 85 | 59 | 53 | 49 | 47 | 45 | 39 | - | - |
| 5 | | 85 | 59 | 53 | 49 | 47 | 45 | 39 | - | - |
| 6 | | 72 | 46 | 40 | 36 | - | - | - | - | - |
| 7 | | 97 | 71 | 64 | 61 | 59 | 57 | 51 | 47 | 43 |
| 8 | | 83 | 57 | 51 | 47 | 45 | 43 | 37 | - | - |
| 9 | | 76 | 50 | 44 | 40 | 38 | 36 | - | - | - |
| 10 | | 90 | 64 | 58 | 54 | 52 | 50 | 44 | 40 | 36 |
| 11 | | 78 | 52 | 46 | 42 | 40 | 38 | - | - | - |
| 12 | | 80 | 54 | 48 | 44 | 42 | 40 | 34 | - | - |
| 13 | | 84 | 58 | 52 | 48 | 46 | 44 | 38 | - | - |
| 14 | | 110 | 84 | 78 | 74 | 72 | 70 | 64 | 60 | 56 |
| 15 | | 105 | 79 | 73 | 69 | 67 | 65 | 59 | 55 | 51 |
| 16 | | 85 | 59 | 53 | 49 | 47 | 45 | 39 | - | - |

4.1-1

100m

70dB(A)

500m

56dB(A)

4.1-2

1~5dB(A)

15dB(A)

100m

145m

5.1-2

dB(A)

| | |
|----|----|
| | |
| 70 | 55 |

5.1.2

5.1.3

5.1.4

5.1.5

5.1.6

5.1.6.1

1

2

3

4

5

5.1.6.2

1

2.5m

1.8m

2

2000 /100

3

4

1 2

5

6

7

8

9

40

10

15

10

11

12

13

5.1.6.3

5.1.6.4

5.1.6.5

5.1.7

5.2

5.2.1

20 2001 2020
+ 4

20 2001 2020
22.0m/s 2005 41.5
2013 -19.2 2001 802.9mm 2009 20
5.2-1 20 5.2-2 5.2-1

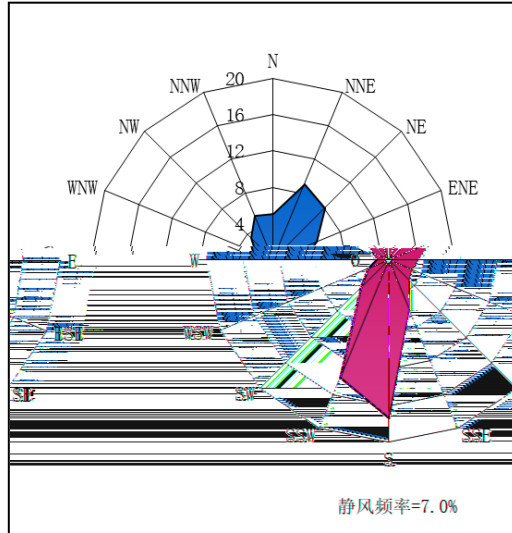
20

5.2-1 20 2001 2020

| | | | | | | | | | | | | | |
|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| | | | | | | | | | | | | | |
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| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| | | | | | | | | | | | | | |

5.2-2 20 2001 2020

| | | | | | | | | | | | | | | | | | |
|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | |



5.2-1 20 2001-2020

5.2.2

HJ2.2-2018 5.3

5.2.2.1

HJ2.2-2018

P_i

P_i

$$P_i = \frac{C_i}{C_{0i}} \times 100\%$$

P_i i %

C_i i mg/m^3

C_{0i} i mg/m^3

AERSCREEN

5.2-3

5.2.-4

5.2-5

5.2-2

5.2-3

| | | |
|---|-----|-------|
| | | |
| / | / | |
| | | 50 |
| | / | 41.5 |
| | / | -19.2 |
| | | |
| | | |
| | /m | 90m |
| | | |
| | /km | / |
| | /° | / |

5.2-4

4.2-4

| | | | /m | /m | /m | / m/s | / | /h | | | / kg/h |
|-------|----------|---------|----|----|-----|-------|----|------|--|------|----------------------------|
| | X | Y | | | | | | | | | |
| DA012 | 116.198E | 36.849N | 29 | 40 | 0.5 | 3.54 | 30 | 8400 | | VOCs | 0.00364kg/h 0.00855kg/h |
| DA022 | 116.196E | 36.849N | 29 | 30 | 0.5 | 4.95 | 30 | 8400 | | VOCs | 0.0276kg/h 0.0 |

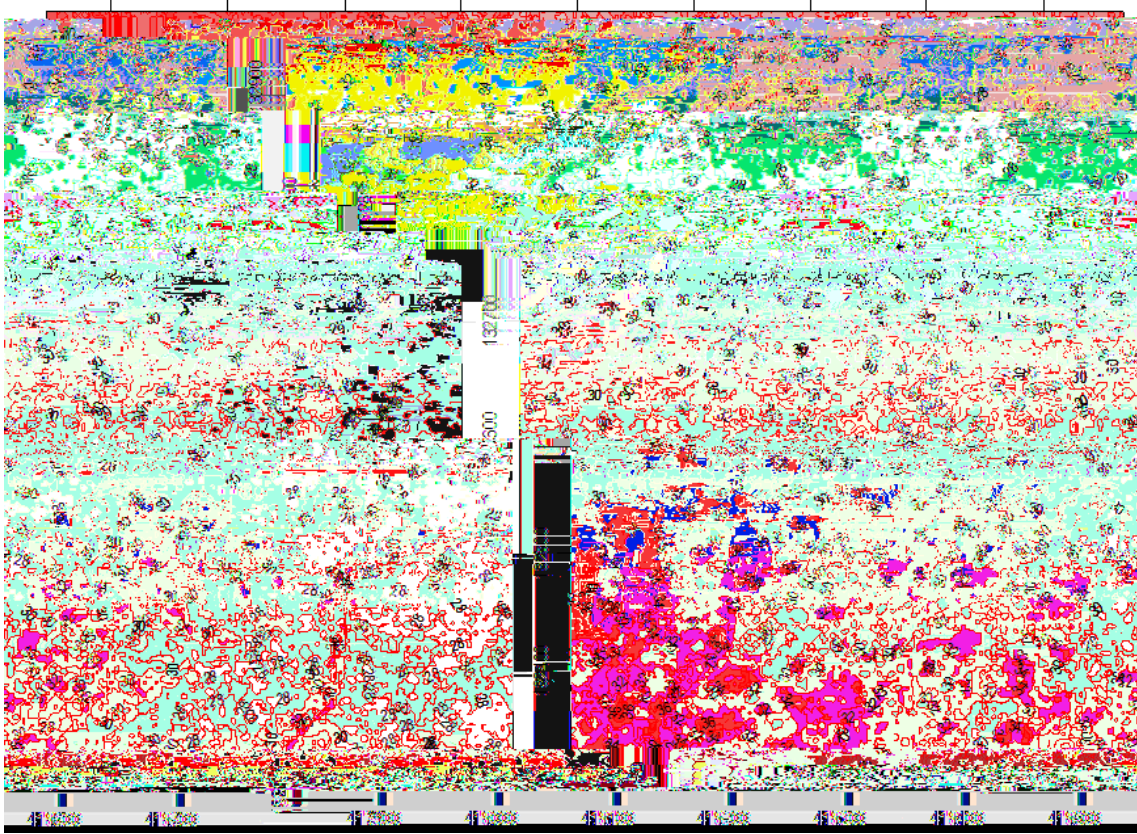
| | | | | | | | | | | |
|-----------|-----------|----------|----|-----|------|-------|----|------|--|---|
| DA020 | 116.200E | 36.849N | 29 | 30 | 0.8 | 1.79 | 20 | 8400 | | 0.00512kg/h VOCs 0.0175kg/h 0.00724kg/h 0.00212kg/h 0.00367kg/h 0.00039kg/h |
| DA016 | 116.199E | 36.849N | 29 | 30 | 0.8 | 3.48 | 20 | 8400 | | VOCs 0.0213kg/h |
| DA021 | 116.200E | 36.849N | 29 | 30 | 0.8 | 3.96 | 20 | 8400 | | VOCs 0.0320kg/h 0.000388kg/h |
| DA031 | 116.196E | 36.848N | 29 | 15 | 0.35 | 25.33 | 20 | 7200 | | 0.0402kg/h |
| DA005 | 116.197E | 36.848N | 29 | 26 | 0.4 | 11.06 | 20 | 2400 | | 0.0254kg/h VOCs 0.00679kg/h 0.000111kg/h |
| DA007 | 116.197E | 36.848N | 29 | 15 | 0.4 | 14.38 | 20 | 2400 | | VOCs 0.049kg/h |
| DA008 | 116.197E | 36.848N | 29 | 15 | 0.4 | 9.95 | 20 | 2400 | | 0.0169kg/h |
| DA025 | 116.196E | 36.847N | 29 | 30 | 0.5 | 4.95 | 30 | 8400 | | 0.01kg/h VOCs 0.0105kg/h |
| DA024 | 116.196E | 36.847N | 29 | 30 | 0.6 | 7.86 | 30 | 8400 | | 0.0191kg/h VOCs 0.0216kg/h |
| DA018 | 116.196E | 36.847N | 29 | 30 | 1.2 | 9.83 | 30 | 8400 | | 0.0108kg/h VOCs 0.207kg/h |
| DA029 | 116.196E | 36.848N | 29 | 30 | 0.80 | 5.53 | 30 | 8400 | | 0.0292kg/h VOCs 0.479kg/h |
| DA001 | 116.190 E | 36.844 N | 30 | 150 | 4 | 4.17 | 40 | 8760 | | SO ₂ 2.393kg/h NO _x 5.63kg/h 0.22kg/h |
| DA002 | 116.186E | 36.844N | 30 | 15 | 0.6 | 10.33 | 20 | 4800 | | 1.41×10 ⁻⁵ kg/h 0.065kg/h |
| P6-1 | 116.199E | 36.845N | 29 | 15 | 0.3 | 9.04 | 20 | 8400 | | 0.0014kg/h 0.00014kg/h 7.02×10 ⁻⁷ kg/h 4.88×10 ⁻⁴ kg/h 1.19×10 ⁻⁵ kg/h |
| P6-2 | 116.199E | 36.845N | 29 | 25 | 0.3 | 21.23 | 20 | 8400 | | 0.039kg/h VOCs0.012kg/h 5.95×10 ⁻⁵ kg/h 8.99×10 ⁻⁵ kg/h 5.58×10 ⁻⁴ kg/h 0.002023kg/h 0.001635kg/h |
| P6-3 P6-4 | 116.199E | 36.845N | 29 | 35 | 2.4 | 1.47 | 20 | 8400 | | 0.259kg/h VOCs0.039kg/h |

| | | | | | | | | | | | |
|------|----------|---------|----|----|-----|------|----|------|--|---|---|
| P6-5 | | | | | | | | | | 0.0009kg/h 0.002688kg/h | 0.001026kg/h 0.0186kg/h 0.00621kg/h |
| P6-6 | 116.199E | 36.845N | 29 | 35 | 0.8 | 4.42 | 20 | 8400 | | VOCs0.0122kg/h 0.000113kg/h 0.00591kg/h | 0.0000595kg/h 0.00109kg/h 0.00224kg/h |
| P6-7 | 116.200E | 36.845N | 29 | 35 | 0.8 | 4.42 | 20 | 8400 | | VOCs0.00925kg/h 0.0000578kg/h | 0.0000595kg/h 0.00159kg/h 0.00486kg/h |
| P6-8 | 116.200E | 36.845N | 29 | 15 | 0.3 | 9.04 | 20 | 8400 | | 0.0147kg/h | 0.000038kg/h |

DA012 A DA022 B DA017 DA026 DA023
 DA028 DA027 DA013 DA019 DA014
 DA015 DA020 DA016 DA021 DA031
 DA005 DA007 DA008 DA025 DA024
 DA018 DA029 DA001 DA002 P6-1
 P6-2 P6-3 P6-4 P6-5 P6-6 P6-7 P6-8

4.2-5

| | | | /m | /m | /m | /° | /m | /h | | / kg/h | | | | | | | |
|--|----------|---------|----|----|----|----|----|------|--|--------|--------|--------|----------------------|--------|-------|--------|--------|
| | X | Y | | | | | | | | VOCs | | | | | | | |
| | 116.199E | 36.845N | 57 | 90 | 20 | 0 | 40 | 8400 | | 0.0119 | 0.0672 | 0.0119 | 3.6×10 ⁻⁶ | 0.0013 | 0.006 | 0.0144 | 0.0013 |



5.2-2

5.2.2.2

5.2-6

| | | mg/m ³ | m | D _{10%} | mg/m ³ | % P _{max} |
|------|------|-------------------|-----|------------------|-------------------|-----------------------|
| P1-1 | | 0.004342 | 258 | | 0.45 | 0.96 |
| | VOCs | 0.005265 | 258 | | 2 | 0.26 |
| P1-2 | | 0.005697 | 258 | | 0.45 | 1.27 |
| | VOCs | 0.002116 | 258 | | | |

| | | | | | | |
|------|-----------------|-------------------|-----|--|------|---------------------|
| | | 0.000015 | 139 | | 0.2 | 0.01 |
| | | $2 \cdot 10^{-7}$ | 139 | | 0.2 | 0.0001 |
| P2-1 | | 0.000703 | 139 | | 0.45 | 0.16 |
| | SO ₂ | 0.000762 | 139 | | 0.5 | 0.15 |
| | NO _x | 0.003135 | 139 | | 0.20 | 1.25 |
| | VOCs | 0.003135 | 139 | | 2 | 0.16 |
| | | 0.000227 | 139 | | 0.2 | 0.11 |
| | | 0.000026 | 139 | | 0.05 | 0.05 |
| | | $3 \cdot 10^{-9}$ | 139 | | 0.11 | $2.7 \cdot 10^{-6}$ |
| | | 0.000015 | 139 | | 0.2 | 0.01 |
| | | $2 \cdot 10^{-7}$ | 139 | | 0.2 | 0.0001 |
| P2-2 | | 0.000703 | 139 | | 0.45 | 0.16 |
| | SO ₂ | 0.000762 | 139 | | 0.5 | 0.15 |
| | NO _x | 0.003135 | 139 | | 0.20 | 1.25 |
| | VOCs | 0.003135 | 139 | | 2 | 0.16 |
| | | 0.000227 | 139 | | 0.2 | 0.11 |
| | | 0.000026 | 139 | | 0.05 | 0.05 |
| | | $3 \cdot 10^{-9}$ | 139 | | 0.11 | $2.7 \cdot 10^{-6}$ |
| | | 0.000015 | 139 | | 0.2 | 0.01 |
| | | $2 \cdot 10^{-7}$ | 139 | | 0.2 | 0.0001 |
| | | 0.006556 | 72 | | 0.9 | 0.73 |
| | VOCs | 0.002462 | 72 | | 2 | 0.12 |
| | | 0.001281 | 46 | | 0.9 | 0.14 |
| | VOCs | 0.005487 | 46 | | 2 | 0.27 |
| | | 0.005711 | 46 | | 0.2 | 2.86 |
| | | 0.000659 | 46 | | 0.05 | 1.32 |
| | | 0.000083 | 46 | | 0.11 | 0.08 |
| | | 0.00004 | 46 | | 0.2 | 0.02 |
| | | 0.000004 | 46 | | 0.2 | 0.002 |
| | | 0.00219 | 42 | | 0.9 | 0.24 |
| | VOCs | 0.009381 | 42 | | 2 | 0.47 |

| | | | | | | |
|--|--|----------|----|--|------|------|
| | | | | | | |
| | | 0.009764 | 42 | | 0.2 | 4.88 |
| | | 0.001127 | 42 | | 0.05 | 2.25 |
| | | 0.000142 | 42 | | 0.11 | 0.13 |
| | | 0.000068 | 42 | | 0.2 | 0.03 |
| | | 0.000007 | 42 | | | |

| | | | | | | | |
|---|------|------|-----|-------|--------|----|------|
| | | | | | | | |
| | | | 3.5 | 0.105 | 0.882 | 10 | 23 |
| 2 | P1-2 | VOCs | 1.3 | 0.039 | 0.326 | 60 | 3.0 |
| | | | 4.8 | 0.144 | 1.2095 | 10 | 45.3 |

P1-3 P2-1
3 P2-3

| | | | | | | |
|--|--|--|------|-----------------|------|----------------------------|
| | | | | | | 0.15 |
| | | | | | 0.08 | 0.025 0.05 0.075 |
| | | | | GB14554-1993 | 1 | 1.5 |
| | | | VOCs | | | 0.433 0.866 1.299 |
| | | | | | 2.0 | 0.416 0.832 1.248 |
| | | | | 6 | | 0.0063kg/a |
| | | | | DB37/801.6-2018 | 3 | 0.0126kg/a |
| | | | | | | 0.0189kg/a |
| | | | | | 0.2 | 0.003 0.006 0.009 |
| | | | | | 0.2 | 0.0003 0.0006 0.0009 |

| | | | | | | | | | | |
|--------------|-----------------|--------|-----------------------|--------|-----------------------|----|------|--|--|--|
| P2-1 P2-2 | SO ₂ | 5.2 | 0.156 | 5.2 | 0.156 | 50 | | | | |
| | NO _x | 21.4 | 0.642 | 21.4 | 0.642 | 50 | | | | |
| | VOCs | 14.9 | 0.446 | 14.9 | 0.446 | 60 | 3.0 | | | |
| | | 15.5 | 0.464 | 15.5 | 0.464 | | 41 | | | |
| | | 1.8 | 0.054 | 1.8 | 0.054 | 5 | | | | |
| | | 0.9 | 0.027 | 0.9 | 0.027 | 15 | | | | |
| | | 0.0002 | 6.75 10 ⁻⁶ | 0.0002 | 6.75 10 ⁻⁶ | 2 | 0.15 | | | |
| | | 0.10 | 0.003 | 0.10 | 0.003 | 5 | 0.3 | | | |
| | | 0.013 | 0.0004 | 0.013 | 0.0004 | 8 | 0.3 | | | |

5.2.6

5.2.7

5.2-10

5.2-10

| | | | | |
|----------------------------------|---|---------------------------------|-----|-----|
| | | | | |
| | | =5 ㉔ | # ㉔ | # ㉔ |
| SO ₂ +NO _x | G | G | G | |
| | | SO ₂ NO _x | | |
| | | | | |
| | | 2019 | | |
| | | | | |
| | | | | |

| | AERMO | ADMS | AUSTAL200 | EDMS/ + : | CALPUF , | | |
|----|------------------------------|------|---------------------------------|--------------|-------------|-------------------|--|
| | Q | | | Q | # Q | | |
| | | | | 63 63 | | | |
| | C | | | C >10 | | | |
| | | C | | C | | | |
| | | C | | C | | | |
| lh | h | | C | C | | | |
| | C | | | C | | | |
| | Q - | | | k>- | | | |
| | VOCs | | SO ₂ NO _x | | | | |
| | | | | | | | |
| | | | | | | | |
| |) m | | | | | | |
| | SO ₂ :(3.936)t/a | | NO _x :(16.179)t/a | :(4.3005)t/a | | VOCs:(2.267)t/a | |

5.3

5.3.1

5.3-2

5.3-1

5.3-3

5.3-1

| | | | | | | | | | | |
|---|--|---------------------------------------|--|--|----|--|--|-------|--|--|
| | | | | | | | | | | |
| | | | | | | | | | | |
| 1 | | COD _{Cr} BOD ₅ | | | T1 | | | DW001 | | |

2A

| | | | | | | | | | | |
|--|--|--|--|--|--|--|--|--|--|----|
| | | | | | | | | | | 70 |
| | | | | | GB18918-2002 A COD _{Cr} S M2 NH ₃ -4 S M2 | | | | | 5 |

4.3-3

| | | | | / mg/L |
|---|-------|-------------------|----------------------|--------|
| 1 | DW001 | COD _{Cr} | GB/T31962-2015 1A | 500 |
| | | BOD ₅ | | 350 |
| | | | | 45 |
| | | | | 70 |
| | | | 5 | |
| | | COD _{Cr} | | 300 |
| | | | | 20 |
| | | BOD ₅ | | 150 |

5.3.2

(HJ2.3-2018)

B

5.3.3

GB/T31962-2015 1A

(GB18918-2002) A

[2017]5

COD_{Cr} S M2 NH₃-4 S M226477.5m³/aCOD_{Cr}BOD₅ 29.6mg/L 18mg/L 8.06mg/L

13mg/L 0.78t/a 0.48t/a 0.214t/a 0.34t/a

26477.5m³/a COD_{Cr} BOD₅ 0.51t/a 0.26t/a

0.007t/a 0.23t/a

5.3.4

5.3.4.1

2004

8 4 m³/d

2007 9

8 m³/d 4 m³/d

1 A 2009

5 8

16km

3.4-3 3.4.2.3

5.3.4.2

8 m³/d 2021.1-12
 3.66 m³/d 75.65m³/d
 0.17%
) 5 I S M2 BOD₅ S M2 S M2
) 5 I S M2
 BOD₅ S M2 S M2

5.3.5

26477.5m³/a
 COD_{Cr} 0.51t/a NH₃-N
 0.007t/a COD 40mg/L

5.3.6

5.3-4

5.3-4

| | | | |
|--|--|-----|-----|
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | pH |
| | | | |
| | | (| |
| | | | |
| | | | |
| | | | |
| | | | |
| | | 40% | 40% |
| | | | |

| | | | | |
|--|--|----|--|---|
| | | | | |
| | | | pH SS COD _{Cr} BOD ₅ | |
| | | | | 2 |
| | | km | km ² | |
| | | pH | SS COD _{Cr} BOD ₅ | |
| | | | | |
| | | | | |
| | | | | |
| | | km | km ² | |
| | | | | |
| | | | | |

4.5



| | | | | | pH | COD _{cr} | TP | TN | BOD ₅ |
|--|--|--|--|--|----|-------------------|----|----|------------------|
| | | | | | | | | | |
| | | | | | | | | | |

5.4

5.4.1

5.4.1.1

| | | | | | |
|---|---|---|---|--|---|
| 2 | | | 1 | | 2 |
| | 2 | | 1 | | 2 |
| | 1 | | 3 | | 7 |
| | | 1 | 2 | | 3 |
| | 4 | 5 | 6 | | 7 |

1

2

6

4 5

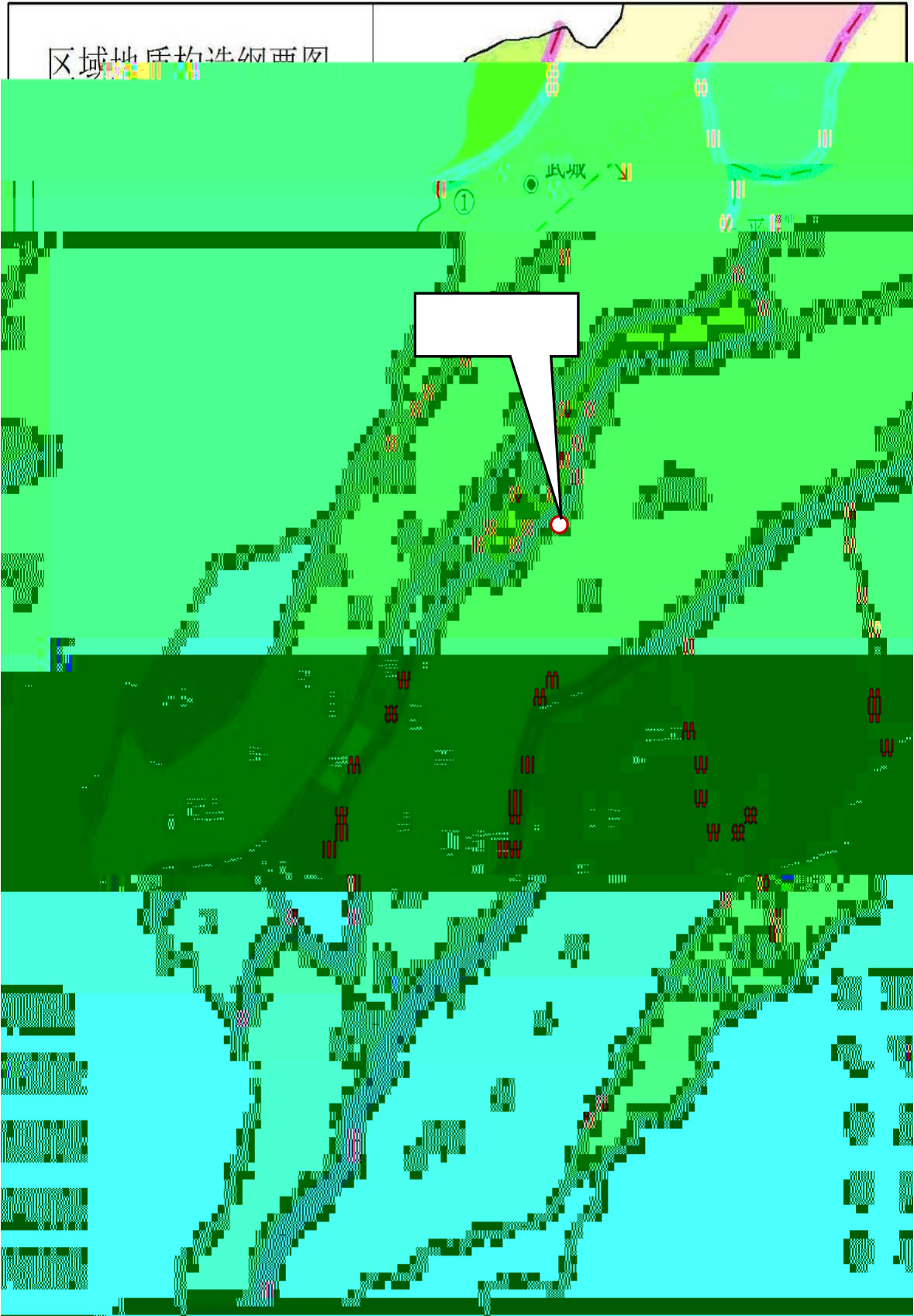
3

GB50011-2001

7

0.15g

5.4-1



5.4-1

5.4.1.2

-

- -

(50m) (2g/L)

(50-120m)(2-5g/L)

120-140m (2g/L)

5.4.2

90m

8

1 :

| | | | | |
|--|-------------|-------|---------------|--------|
| | :0.80~1.50m | 1.06m | :-1.40~-0.70m | -0.96m |
| | 0.80~1.50m | 1.06m | | |

2 :

| | | | | |
|--------------|--------|------------|-------|--|
| | | 2.60~3.50m | 3.10m | |
| -4.40~-3.70m | -4.06m | 3.80~4.50m | 4.16m | |

3

| | | | | |
|--------------|--------|------------|-------|--|
| | | 2.00~3.00m | 2.51m | |
| -6.90~-6.30m | -6.57m | 6.40~7.00m | 6.67m | |

4

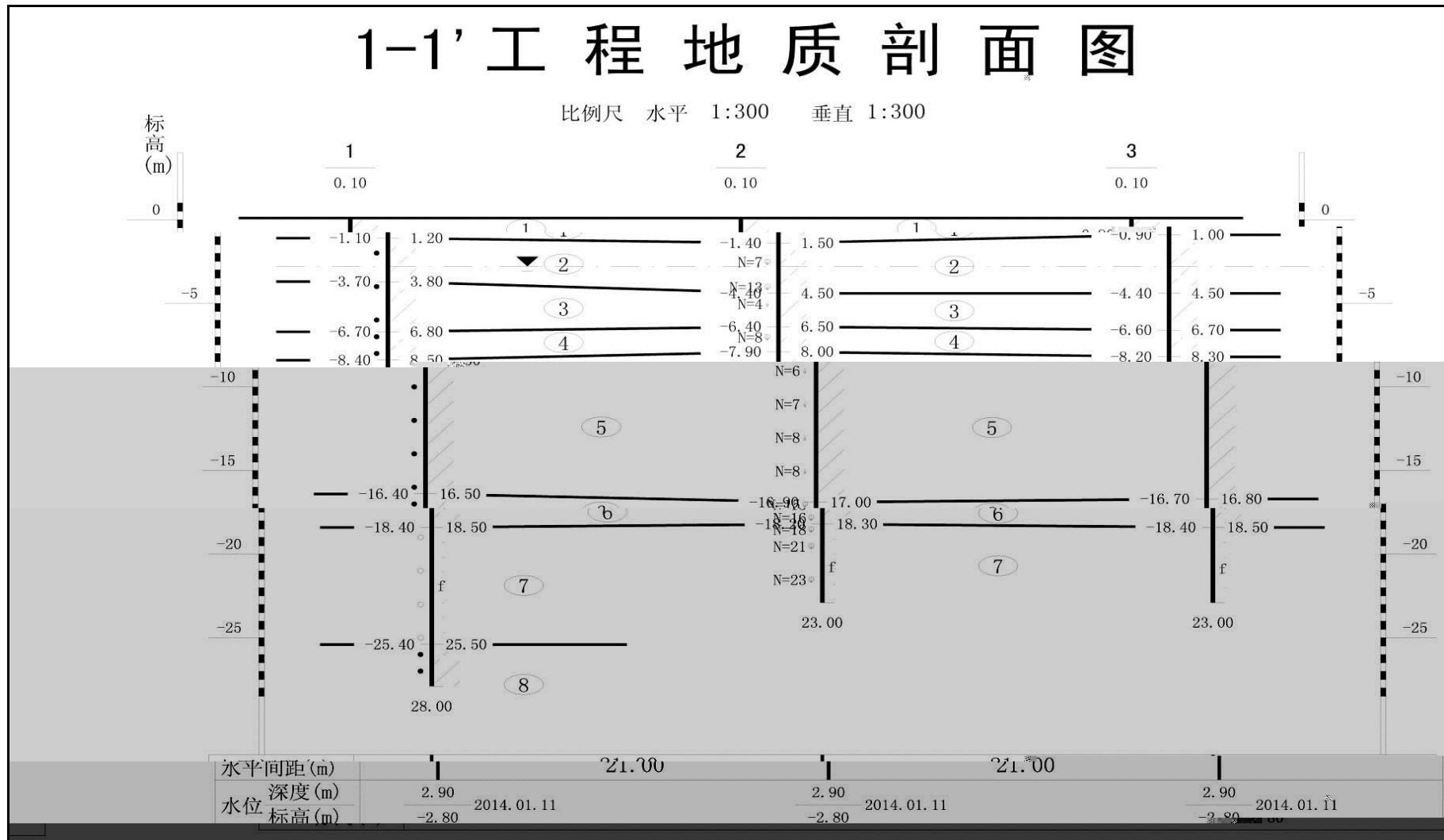
| | | | | |
|--------------|--------|------------|-------|--|
| | | 1.00~2.30m | 1.78m | |
| -8.70~-7.90m | -8.35m | 8.00~8.80m | 8.45m | |

5 -

| | | | | |
|--|--|------------|-------|--|
| | | 7.60~9.00m | 8.32m | |
|--|--|------------|-------|--|

| | | | | |
|---|----------------|--------------|--------------|----------------|
| | -17.00~-16.20m | -16.67m | 16.30~17.10m | 16.77m |
| 6 | | - | | |
| | | | 1.30~2.50m | 1.78m |
| | -18.80~-18.20m | -18.44m | 18.30~18.90m | 18.54m |
| 7 | | | | |
| | | 6.10~7.10m | 6.68m | -25.40~-24.70m |
| | -25.08m | 24.80~25.50m | 25.18m | |
| 8 | | | | |

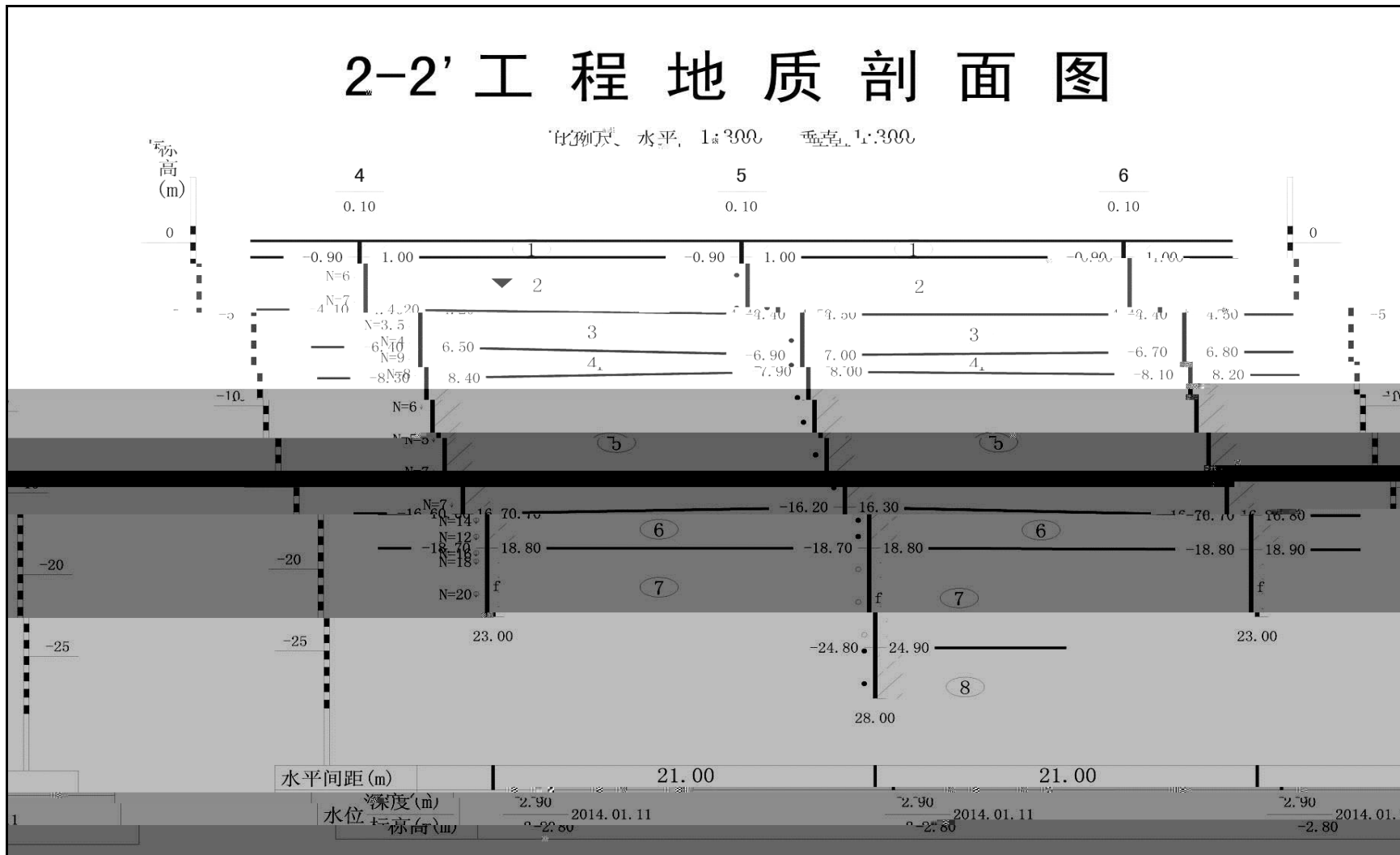
5.4-2~5.4-5

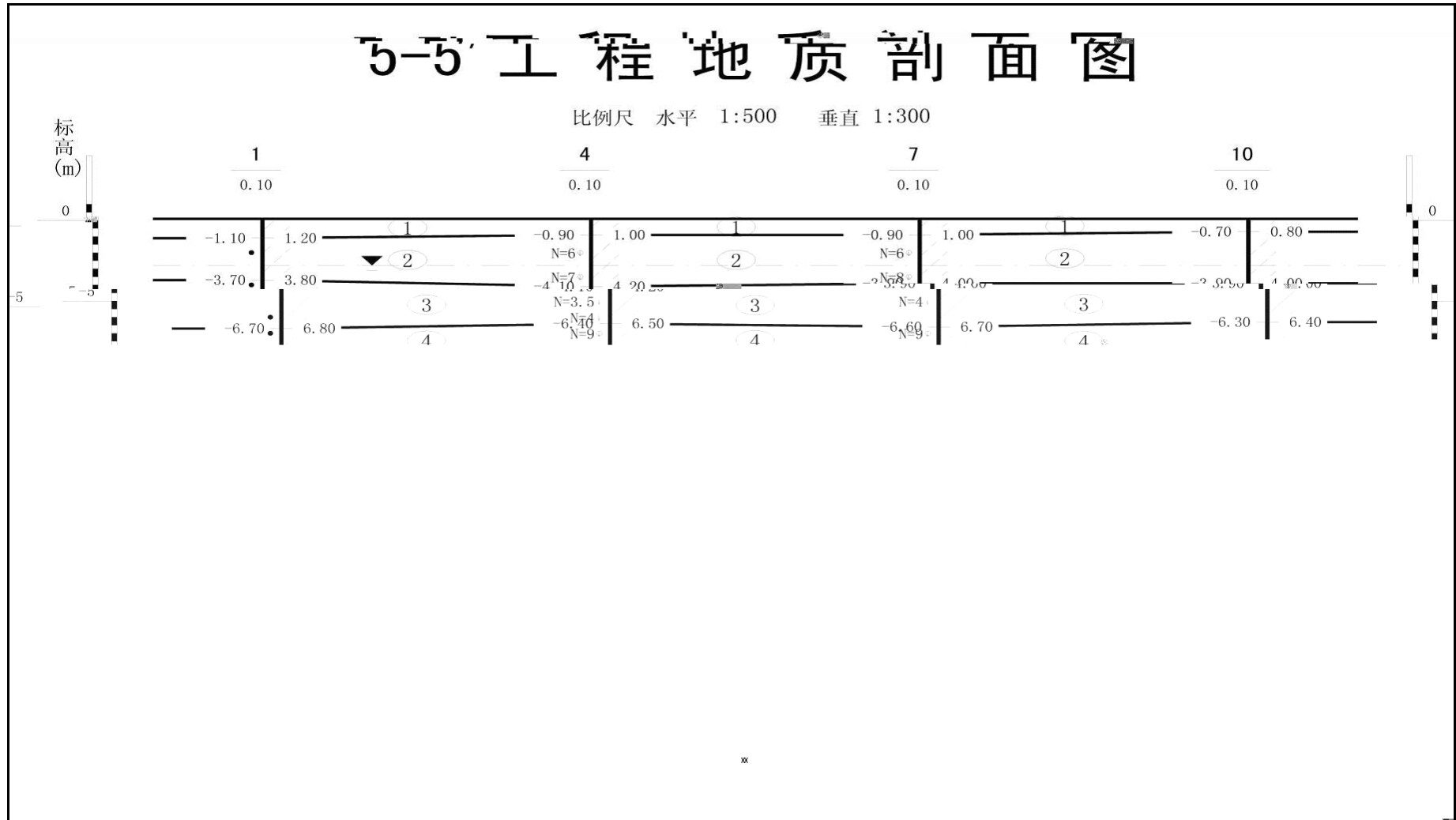


5.4-2

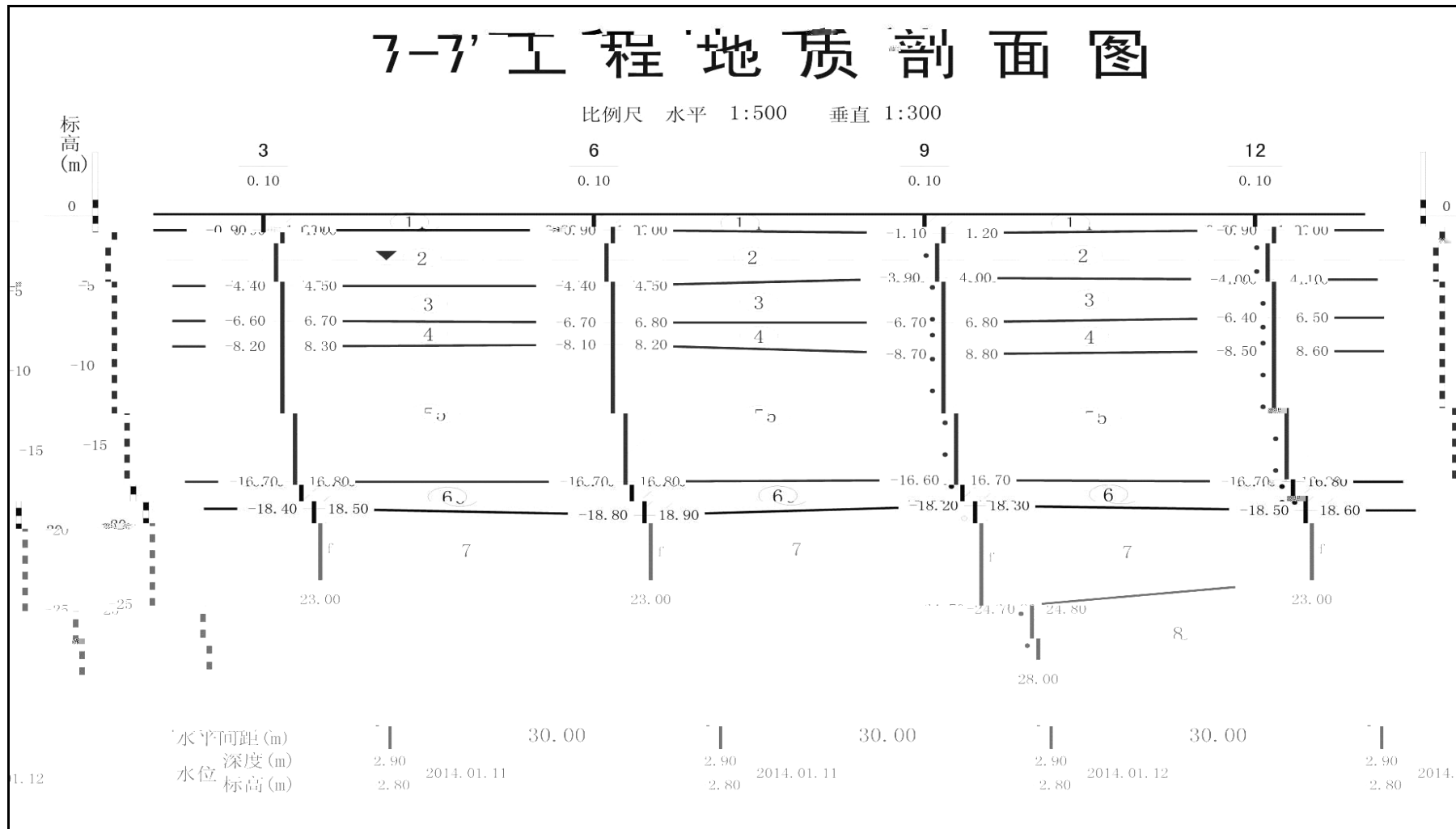
2-2' 工程地质剖面图

比例尺：水平 1:300 垂直 1:300





5.4-4



5.4-5

5.4.3

5.4.3.1

1

HJ610-2016

HJ610-2016

A

O

119

4.4-1

| | |
|--|--|
| | |
| | |
| | |
| | |

2

HJ610-2016

4.4-2

| | | |
|--|--|--|
| | | |
| | | |
| | | |
| | | |

4.4.3.2

HJ610-2016

Q8²

4.4-3

| | | |
|--|-----------------|--|
| | km ² | |
| | | |
| | 6-20 | |
| | | |

2000m

1000m

1000m

6km²

5.4.4

5.4.4.1

1

GB/T31962-2015 1A

2

5.4.4.3

100km²

5.4-6

2km

5.4.4.4

1

2

3

4

6m

$1.0 \times 10^{-7} \text{cm/s}$

1.5m

$1.0 \times 10^{-7} \text{cm/s}$

5.4-4

5.4-7

5.4-4

| | | | |
|--|--|--------------|--|
| | | | |
| | | 300 C30 | 600 3:7 6.0m 1.0×10 ⁻⁷ cm/s |
| | | C10 ±0.00 | 100 20 C35 1.5m 1.0×10 ⁻⁷ cm/s |
| | | 3:7 300 | -- |

C30

P8

250mm

150mm

1.0mm

2mm

100m

2

1m

⁻⁷cm/s

2mm

2mm

⁻¹⁰cm/s

1.5m

1×10⁻⁷cm/s

C25

P6

100mm

P6

1.0mm

0.3%

HDPE

4.4.4.5

1

5.4-5

5.4-5

| | | | | | |
|--|--|----------|----------|----|-----------------------------------|
| | | | | | |
| | | 300mm | 400mmC30 | P8 | 6.0m 1.0×10 ⁻⁷ cm/s |
| | | 300mm3:7 | 200mmC30 | P6 | |
| | | 2500mm | 350mmC30 | P8 | |

100 C10

20

±0.00

C35

5.4.4.6

1

5.4-7

5.4-6

5.4-7

| | W1 | W2 | W3 | W | |
|--------|-------------|--------------|-------------|-------------|-------------|
| | 10 20 | 11 06 | 10 20 | 10 20 | |
| pH () | 7.6 20.7 | 7.9 19.5 | 7.8 20.3 | 7.7 19.8 | H |
| (µg/L) | ND | ND | ND | ND | |
| (µg/L) | ND | 0 | ND | ND | 500 |
| (mg/L) | 0.018 | ND | ND | 0.046 | 1 |
| (mg/L) | ND | ND | ND | ND | 0.05 |
| (µg/L) | ND | ND | ND | ND | 2.0 |
| (Bq/L) | 0.054 | 0.025 | 0.026 | 0.050 | 0.5 |
| (Bq/L) | 0.037 | 0.005 | 0.006 | 0.012 | 1.0 |
| (mg/L) | ND | ND | ND | ND | 0.05 |
| (µg/L) | ND | ND | ND | ND | 0.01 |
| (mg/L) | 849 | 387 | 378 | 1260 | 450 |
| (mg/L) | 0.0013 | 0.0016 | 0.0018 | 0.0010 | 0.002 |
| (mg/L) | 0.82 | 0.92 | 0.66 | 0.53 | 1.0 |
| (mg/L) | 0.379 | 0.526 | 0.138 | 0.046 | 0.5 |
| (mg/L) | 872 | 257 | 221 | 776 | 250 |
| (µg/L) | ND | 0.09 | ND | ND | 0.001 |
| (NTU) | ND | ND | ND | ND | 3 |
| (mg/L) | 2750 | 1930 | 1260 | 2530 | 1000 |
| (µg/L) | ND | ND | ND | ND | 700 |
| (mg/L) | ND | ND | ND | ND | |
| (mg/L) | 0.29 | 0.13 | 0.27 | 0.29 | |
| (µg/L) | 0.6 | 3.1 | 2.0 | ND | 10 |
| (mg/L) | 6.14 | 0.04 | 0.18 | 4.48 | 20 |
| (mg/L) | ND | ND | ND | ND | 0.02 |
| (mg/L) | 307 | 328 | 250 | 516 | 250 |
| (mg/L) | ND | ND | ND | ND | 0.08 |
| (mg/L) | 2.48 | 1.80 | 1.44 | 1.84 | 3.0 |
| | | | | | |
| | | | | | |
| () | ND | ND | ND | ND | 15 |
| (µg/L) | ND | ND | ND | ND | 10 |
| (mg/L) | 606 | 662 | 334 | 443 | 200 |

| | | | | | |
|---------------------|-------|-------|-------|-------|------|
| ($\mu\text{g/L}$) | 4.52 | ND | 1.40 | 2.94 | 300 |
| ($\mu\text{g/L}$) | 0.76 | ND | ND | 0.12 | 10 |
| ($\mu\text{g/L}$) | 16.7 | 53.5 | 0.44 | 0.56 | 1000 |
| (mg/L) | 0.048 | 0.036 | 0.024 | 0.044 | 0.20 |
| (mg/L) | 0.014 | 0.014 | 0.015 | ND | 1.00 |
| ($\mu\text{g/L}$) | 79.0 | 74.5 | 286 | 392 | 100 |
| ($\mu\text{g/L}$) | 0.08 | ND | ND | ND | 5 |
| (mg/L) | ND | ND | ND | ND | 0.3 |
| | ， ， | ， ， | ， ， | ， ， | |

GB/T14848-2017

5.4.4.7

5.4.5

5.5

80~90dB(A)

5.5.1

5.5-1

5.5-2

5.5-1

dB(A)

| | | | | | dB(A) 1m | dB(A) |
|--|--|----|--|--|-------------|-------|
| | | 1 | | | 80 | 55 |
| | | 1 | | | 95 | 70 |
| | | 31 | | | 95 | 70 |
| | | 1 | | | 80 | 55 |
| | | 1 | | | 80 | 55 |
| | | 1 | | | 85 | 65 |
| | | 2 | | | 85 | 60 |
| | | 1 | | | 85 | 60 |
| | | 26 | | | 85 | 60 |
| | | 36 | | | 85 | 60 |
| | | 6 | | | 85 | 60 |
| | | 25 | | | 90 | 65 |
| | | 10 | | | 85 | 60 |
| | | 50 | | | | 90 |

| | | | | | | |
|--|--|----|--|--|----|----|
| | | 20 | | | 85 | 60 |
| | | 36 | | | 85 | 60 |
| | | 20 | | | 85 | 60 |

5.5-2

| | | m | | | |
|--|--|-----|----|-----|-----|
| | | 1# | 2# | 3# | 4# |
| | | 370 | 30 | 100 | 390 |
| | | 310 | 40 | 100 | 325 |
| | | 335 | 35 | 130 | 370 |
| | | 365 | 40 | 105 | 380 |
| | | 365 | 35 | 105 | 385 |
| | | 360 | 50 | 110 | 370 |
| | | 310 | 30 | 100 | 330 |
| | | 330 | 45 | 135 | 365 |
| | | 125 | 20 | 160 | 305 |
| | | 30 | 70 | 350 | 300 |
| | | 30 | 70 | 350 | 300 |
| | | 40 | 30 | 110 | 330 |
| | | 50 | 40 | 110 | 320 |
| | | | 35 | 30 | 230 |
| | | 75 | 10 | 230 | 230 |
| | | 10 | 10 | 195 | 200 |
| | | 20 | 20 | 235 | 275 |

5.5.2

4

5.5.2.1

HJ2.4-2009

A

4.5

4

Agr

5

Amisc

5.5.2.3

5.5-3

5.5-4

4.5-3

| | | | | | | | | |
|-----|--|-------|--------|----|--------|--------|----|--------|
| | | | | | | | | |
| 1# | | | 36.66 | 65 | -28.34 | 36.66 | 55 | -10.99 |
| 2# | | 44.01 | -20.99 | | 44.01 | -21.03 | | |
| 3# | | 33.97 | -31.03 | | 33.97 | -30.44 | | |
| 4# | | 24.56 | -40.44 | | 24.56 | -13.16 | | |
| 5# | | | 41.84 | 65 | -23.16 | 41.84 | 55 | -10.85 |
| 6# | | 44.15 | -20.85 | | 44.15 | -34.16 | | |
| 7# | | 20.84 | -44.16 | | 20.84 | -34.98 | | |
| 8# | | 20.02 | -44.98 | | 20.02 | -31.52 | | |
| 9# | | | 23.48 | 60 | -36.52 | 23.48 | 50 | -26.52 |
| 10# | | 25.67 | -34.33 | | 25.67 | -24.33 | | |
| 11# | | 22.34 | -37.66 | | 22.34 | -27.66 | | |

4.5-4

dB A

| | | | | | | | | | | | | | |
|----|--|------|------|-------|-------|----|-------|------|------|-------|-------|----|-------|
| | | | | | | | | | | | | | |
| 1# | | 57.4 | 36.7 | 36.66 | 57.47 | 65 | -7.53 | 47.1 | 36.7 | 36.66 | 47.82 | 55 | -7.18 |
| 2# | | 58.6 | 42.0 | 44.01 | 58.84 | | -6.16 | 47.7 | 42.0 | 44.01 | 50.00 | | -5 |
| 3# | | 57.7 | 19.5 | 33.97 | 57.72 | | -7.28 | 47.1 | 19.5 | 33.97 | 47.31 | | -7.69 |

| | | | | | | | | | | |
|----|------|------|-------|-------|------|------|------|-------|-------|-------|
| 4# | 58.9 | 19.1 | 24.56 | 58.90 | -6.1 | 47.8 | 19.1 | 24.56 | 47.83 | -7.17 |
|----|------|------|-------|-------|------|------|------|-------|-------|-------|

4.5

4.6-2

4.6-2

| | |
|--|--|
| | |
| | |
| | |
| | |

40m

1000m

4

HJ964-2018

4.6-3

4.6-3

| | | | | | | | | | |
|--|--|--|--|--|--|--|--|---|---|
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | - |
| | | | | | | | | - | - |

4.6.1.2

1

HJ964-2018 8.2

1.0km

2

50

3

4

5

9#T Is-Ls-Rs / pb×A×D

9 g/kg

Is g

17.01g/a 7500g/a

900g/a 73100g/a

Ls g 0

Rs g 0

pb kg/m³ 14896kg/m³

A m²

200m 4400000m²

D 0.2m

n a

E

9#9H 9

Sb g/kg

S g/kg

6

n

5.6-4

5.6-4 1

| | 9 mg/kg | S mg/kg | 9 mg/kg | S mg/kg | 9 mg/kg | S mg/kg | 9 mg/kg | S mg/kg |
|----|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|---------|
| 10 | 1.29763 E-05 | 1.39263 E-05 | 5.72149 E-05 | 5.78649 E-05 | 0.00068 6578 | 0.00068 7178 | 0.05576 5428 | |

| | | | | | | | | |
|----|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|--|
| | | | | | | | | |
| 20 | 2.59527 E-05 | 2.69027 E-05 | 0.00011 443 | 0.00011 508 | 0.00137 3157 | 0.00137 3757 | 0.111530 856 | |
| 30 | 3.8929E -05 | 3.9879E -05 | 0.00017 1645 | 0.00017 2295 | 0.00205 9735 | 0.00206 0335 | 0.16729 6285 | |
| 40 | 5.19053 E-05 | 5.28553 E-05 | 0.00022 8859 | 0.00022 9509 | 0.00274 6314 | 0.00274 6914 | 0.22306 1713 | |

50

5.6.1.4

5.6-5

5.6-5

| | | | | |
|--|--|--|--------------|---|
| | | | | |
| | | | GB15618-2018 | 1 |
| | | | | |

5.6.1.5

5.6-6

5.6-6

| | | | | | |
|--|--|--------|-----------------|---------------------|------------------------------|
| | | | | | |
| | | | | | |
| | | | | | |
| | | | W | 40m | |
| | | VOCs | SO ₂ | NO _x TSP | |
| | | | | + | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | a | b | c | d |
| | | 4.5-23 | | | |
| | | | 8 | 2 | 0~0.2m |
| | | | 6 | 0 | 0~0.5m 0.5~1.5m 1.5~3m |
| | | pH | | | |

| | | | | | |
|--|--|----------|----------|--------|------------|
| | | | 1,1- | 1,2- | 1,1- |
| | | -1,2- | -1,2- | | 1,2- |
| | | 1,1,1,2- | 1,1,2,2- | | 1,1,1- |
| | | 1,1,2- | | 1,2,3- | |
| | | 1,2- | 1,4- | | + |
| | | | | 2- | [a] |
| | | [b] | [k] | [a h] | [a] |
| | | | | | [1,2,3-cd] |

5.6-7

| | | | | | | | | | | | | |
|--|--|----|--------|--------|--|--|--|---|--|----------------------|------|--|
| | | | | | | | | | | | | |
| | | -- | 2 | 3.5 | | | | | | HW49 (900-041-49) | T/In | |
| | | | 1t/4a | | | | | 4 | | HW08 (900-249-08) | T I | |
| | | | 2524.7 | 1269.8 | | | | | | | | |
| | | | 3.1 | 3.5 | | | | | | | | |

5.6.3

5.6.3.1

5.6.3.2

2021

5.6.3.3

5.6.4

5.6.4.1

GB18599-2020

1

2

$1 \times 10^{-7} \text{cm/s}$

3

GB1556.2-1995

4

5.6.4.2

1

2

GB18597-2001 2013

a.

b.

c.

d.

1/5

e.

f.

100mm

3

4

\tilde{A}
130t

5 130t/h 5

2 24MW

SO₂ NO_x

2015

-

VOCs

16cm

1.5km

30m³

24kg

5.7-2

5.7-2

| | | t/a | t/a | | | | |
|--|--|--------|---------------------------|----------------------|-------------------|---|--|
| | | 31000 | 885 | | | | |
| | | 0.218 | 0.49 | 800L/ | | | |
| | | - | 1/4a | 1 | | | |
| | | | 70 | 6 | | | |
| | | 37% | 105 | 2.54 0.94 | 3.9m ³ | 1 | |
| | | 20-25% | 75 | 2.84 | 3.9m ³ | 1 | |
| | | | 1.1 | 0.04 | | | |
| | | | 656.04 m ³ | 0.024 | | | |
| | | | 0.038 | 4.5 10 ⁻⁶ | | | |
| | | | 525 | 0.063 | | | |
| | | | 6.75 10 ⁻⁶ | | | | |
| | | | 0.003 | | | | |
| | | | 0.0004 | | | | |
| | | | 0.027 | | | | |
| | | VOCs | | 0.646 | | | |
| | | 140 | 4 | | | | |
| | | 210 | 2.54 0.94 | | | | |
| | | 20-25% | 150 | 2.84 | 3.9m ³ | 1 | |
| | | | 2.2 | 0.06 | 3.9m ³ | 1 | |
| | | | 1312.08 m ³ | 0.024 | | | |

| | | | | | | |
|--|--|------|--|-----------------------|--|--|
| | | | | 1.35 10 ⁻⁵ | | |
| | | | | 0.006 | | |
| | | | | 0.0008 | | |
| | | | | 0.054 | | |
| | | VOCs | | 0.892 | | |

4.7.2.2

4.7.2.3

MSDS

5.7-3~ 5.7-16

5.7-3 MSDS

| | | | | Caprolactam | | |
|--------|--------------------------------------|------------|--------|-------------|-------------|----------|
| | | | | | | |
| | C ₆ H ₁₁ NO | | 113.18 | | 375 | 110 |
| | 68~70 | | 270 | | 0.67kPa 122 | |
| | =1 | 1.05(70%) | | (kJ/mol) | | |
| | =1 | | | | | |
| (vol%) | 1.4% 8.0% | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | LD ₅₀ 1155mg/kg() 70g() | | | | | |
| | | | | UN | CAS NO. | 105-60-2 |
| | | | | Z01 | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

5.7-4 - MSDS

| | | | | | | | |
|--------|-----------|-----|-----|----------|----------------------------|---------|-------|
| | - | | | | Diphenyl and diphenl ether | | |
| | | | | | | | |
| | | | | | | | 123.9 |
| | 12.3 | | 258 | | | | |
| | =1 | | | (kJ/mol) | | | |
| | =1 | | | | | | |
| (vol%) | 0.6 | 121 | 6.2 | 160 | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | 500mg/24h | | | | | | |
| | | | | UN | | CAS NO. | |
| | | | | | Z01 | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
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| | | | | | | | |

5.7-5 MSDS

| | | | | | | |
|--------|---|--|--------|--------------------|--------|-----|
| | | | | m-Dihydroxybenzene | | |
| | | | | | | |
| | C ₆ H ₄ (OH) ₂ | | 110.11 | | 608 | 127 |
| | 110.7 | | 276.8 | | | |
| | =1 | | 1.28 | (kJ/mol) | 2847.8 | |
| | =1 | | 3.79 | | | |
| (vol%) | | | | | | |
| | | | | | | |
| | 6.1 | | | | | |

5.7-6 MSDS

| | | | | | | | |
|--|--|--|--|--|--|--|--|
| | | | | | | | |
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| | | | | | | | |

5.7-7 MSDS

| | | | | | | |
|--------|--|------|-------|--------------|---------------------|-----------------|
| | | | | formaldehyde | | |
| | | | | | | |
| | CH ₂ O | | 30.03 | | 430 | 50 (37%) |
| | -92 | | -19.4 | | 13.33kPa(-57.3)() | |
| | =1 | 0.82 | | (kJ/mol) | 2345 | |
| | =1 | 1.07 | | | 137.2 | |
| (vol%) | 7.0 7.3 | | | | | |
| | 8.3 | | | | | |
| | | | | | | |
| | LD50 800mg/kg() 270mg/kg() LC50 590mg/m ³ () | | | | | |
| | | | | UN | 1198 | CAS NO. 50-00-0 |
| | 83012 | | | | O53 | 8 |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | 15 | |
| | | | | | | |
| | | | | | | |

5.7-8 MSDS

| | | | | | |
|--------|-------|------|-------|--------------------|---------------|
| | | | | Ammonium hydroxide | Ammonia water |
| | | | | | |
| | NH4OH | | 35.05 | | |
| | | | | 1.59kPa(20) | |
| | =1 | 0.91 | | (kJ/mol) | |
| | =1 | | | -- | |
| (vol%) | | | | | |
| | | | | | |
| | 8.2 | | | | |
| | | | | | |
| | | | | UN | 2672 |

5.7-9

MSDS

| | | | | | | |
|--------|--------------|------|-------|-------------------------------|------|-------------------|
| | | | | Sodiun hydroxide Caustic soda | | |
| | NaOH | | 40.01 | | - | - |
| | 318.4 | | 1390 | 0.13kPa(739) | | |
| | =1 | 2.12 | | (kJ/mol) | - | |
| | =1 | - | | | - | |
| (vol%) | - | | | | | |
| | - | MAC | 2 | | | |
| | 8.2 | | | | | |
| | LD50 LC50 | | | | | |
| | | | | UN | 1823 | CAS NO. 1310-73-2 |
| | 82001 | | | | | - |
| | | | | | | |
| | | | | | | |
| | | | | | 15 | 15 |
| | | | | | | |
| | | | | | () | |

5.7-10 MSDS

| | | | | | | |
|--------|------------------|------------------|--------|----------|---------------------|------------------|
| | | | | hydrogen | | |
| | | | | | | |
| | H ₂ | | 2.01 | | 400 | |
| | -259.2 | | -252.8 | | 13.33 Kpa (-257.9) | |
| | =1 | 0.07(-252) | | (kJ/mol) | 241.0 | |
| | =1 | 0.07 | | | -240 | |
| (vol%) | 4.1 | | 74.1 | | | |
| | 2.1 | | | | | |
| | | | | | | |
| | LD ₅₀ | LC ₅₀ | | | | |
| | | | | UN | 1049 | CAS NO. 133-74-0 |
| | | 21001 | | | 052 | |
| | | | | | | |
| | | | | | | |
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5.7-11 MSDS

| | | | | | | | |
|--|----------------|--|--------|--|-------------------|--|--|
| | | | | | Nitrogen | | |
| | | | | | | | |
| | N ₂ | | 28.01 | | | | |
| | -209.8 | | -195.6 | | 1026.42Kpa(-173) | | |

5.7-12 MSDS

| | | | | | | |
|--|-------------------------------|---------|-------|----------|---------------|-----|
| | | | | benzene | | |
| | | | | | | |
| | C ₆ H ₆ | | 78.11 | | 560 | -11 |
| | 5.5 | | 80.1 | | 13.33kpa 26.1 | |
| | =1 | 0.88 | | (kJ/mol) | 3264.4 | |
| | =1 | 2.77 | | | 289.5 | |
| | | 1.2-8.0 | | | | |

1%)

5.7-13 MSDS

| | | | | Methylbenzene | | |
|--------|--------------------------------|-------|-------------------|---------------|------------|------------------|
| | C_7H_8 | | 92.14 | | 535 | 4 |
| | -94.4 | | 110.6 | | 4.89kPa/30 | |
| | =1 | 0.87 | | (kJ/mol) | 3905.0 | |
| | =1 | 3.14 | | | 318.6 | |
| (vol%) | 1.2-7.0 | | | | | |
| | | | | | | |
| | | | | | | |
| | LD ₅₀ 5000mg/kg() | | | | | |
| | LC ₅₀ 12124mg/kg() | | | | | |
| | 71.4g/m ³ | | 3g/m ³ | | | |
| | 1 8 | | 0.2 | | | |
| | 0.3g/m ³ | 8 | | | | |
| | | | | UN | 1294 | CAS NO. 108-88-3 |
| | | 32052 | | | O52 | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

5.7-15

| | | | | | | |
|--|-----------------|---------|-------|-------------------------|-------------------|-----------------|
| | | | | Natural gas dehydration | | |
| | | | | | | |
| | CH ₄ | | 16.05 | | 537 | -218 |
| | -182.6 | | -160 | | 53.32kPa(-168.8) | |
| | =1 | 0.45() | | | 890.8kJ/mol | |
| | =1 | 0.6 | | | -82.25 | |
| | 5 15(vol%) | | | | | |
| | 2.1 | | | | | |
| | | | | | | |
| | - | | | | | |
| | | | | UN | 1971 | CAS NO. 74-82-8 |
| | 21007 | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | () | | | | () | () |
| |) | | | | | |

5.7-16 MSDS

| | | | |
|---|------|--|--|
| | | | |
| 1 | | | <p>-OH</p> <p>48</p> <p>20</p> <p>50%</p> <p>(7 : 3)</p> <p>10</p> |
| 2 | VOCs | | <p>VOC</p> <p>VOC</p> |

5.7.3

5.7.3.1

1 P

1 Q

Q B

Q

Q

C.1

Q

$Q = q_1/Q_1 + q_2/Q_2$ n/Q_n C.1
 q_1 q_2 q_n t
 Q_1 Q_2 Q_n t

Q 1

7 Q 7 10 7 100 7
(HJ 169-2018) B

4.7-10

4.7-10

| | CAS | t | t | q ₁ /Q ₁ | Q |
|--------|-----------|-------------------------|-----|--------------------------------|-------------|
| | 105-60-2 | 885 | 5 | 177 | Q=180.8470 |
| | 7664-41-7 | 0.49 | 5 | 0.08 | |
| - | 92-52-4 | 1 | 2.5 | 0.4 | |
| | 108-46-3 | 6 | 5 | 1.2 | |
| 37% | 50-00-0 | 2.54 0.94 | 0.5 | 1.88 | |
| 20-25% | 1336-21-6 | 2.84 | 10 | 0.284 | |
| | 74-82-8 | 0.024 | 10 | 0.0024 | |
| | 71-43-2 | 6.75 × 10 ⁻⁶ | 10 | 6.75 × 10 ⁻⁷ | |
| | 108-88-3 | 0.003 | 10 | 0.0003 | |
| | 1330-20-7 | 0.0004 | 10 | 0.00004 | |
| | 108-46-3 | 4 | 5 | 0.8 | 7# 97 10 |
| | 50-00-0 | 2.54 0.94 | 0.5 | 1.88 | |
| 20-25% | 1336-21-6 | 2.84 | 10 | 0.284 | |
| | 74-82-8 | 0.024 | 10 | 0.0024 | |
| | 71-43-2 | 1.35 × 10 ⁻⁵ | 10 | 1.35 × 10 ⁻⁶ | |
| | 108-88-3 | 0.006 | 10 | 0.0006 | |
| | 1330-20-7 | 0.0008 | 10 | 0.00008 | |

2 M

(HJ 169-2018)C.1

M M 20 10 M 20 5 3 M=5
M1 M2 M3 M4 M 4.7-11
4.7-11 M

| | | | | | |
|--|--|--|--|---|---|
| | | | | / | M |
|--|--|--|--|---|---|

1

2

| | | | | | |
|---|--|--|--|---|---|
| | | | | | |
| M | | | | 1 | 5 |

M=10

M3

M=5

M4

3

P

Q

M

4.7-4

P

P1

P2

P3

P4

4.7-12

P

| Q | M | | | |
|-----------|----|----|-----------|-----------|
| | M1 | M2 | M3 | M4 |
| 7 | P1 | P1 | P2 | P3 |
| 7 100 | P1 | P2 | P3 | P4 |
| 10 | P2 | P3 | P4 | P4 |

7

M3

7

10

M4

4.7-12

P2

P4

2

E

1

E1

E2

E3

4.7-13

4.7-13

| | | | | | |
|----|----------|------|--------------|------|-------------|
| E1 | 5km 5 | | 200m | 500m | 1000 200 |
| E2 | 5km 1 | 5 | 500m 200m | 500 | 1000 100 |
| E3 | 5km 1 | 500m | | 500 | 200m 100 |

500m

1000

E1

2

E1

E2

E3

4.7-14

4.7-15

4.7-16

4.7-14

| | F1 | F2 | F3 |
|----|----|----|----|
| S1 | E1 | E1 | E2 |
| S2 | E1 | E2 | E3 |
| S3 | E1 | E2 | E3 |

4.7-15

| | |
|----|-----|
| F1 | 24h |
| F2 | 24h |
| F3 | |

IV

F3

4.7-16

| | |
|----|------|
| S1 | 10km |
|----|------|

| | |
|----|---|
| | a |
| G3 | |
| a | |

G3

4.7-19

| | |
|----|---|
| | |
| D3 | 3 H S 1 $\times 10^{-6}$ cm/s |
| D2 | S 3 H 1.0m 1 $\times 10^{-6}$ cm/s 3 H S 1.0×10^{-6} cm/s 1 $\times 10^{-4}$ cm/s |
| D1 | |
| Mb | K |

3.1

3.47×10^{-5} cm/s

D2

D2

G3

4.7-9

E3

3

4.7-20

4.7-20

| | | | | | | |
|--|--|------|--|-------|--|--------|
| | | | | (m) | | |
| | | 5km | | 1.6-1 | | |
| | | 500m | | | | 2223 |
| | | 500m | | | | 2412 |
| | | 5km | | | | 144072 |
| | | 5km | | | | 131433 |
| | | E | | | | E1 |
| | | | | | | 24h |
| | | | | | | /km |

| | | | | |
|---|---|--|--|-----------------------|
| | 1 | | | 6.72 |
| | 2 | | | |
| | 3 | | | |
| | | | | |
| E | | | | E3 F3 S3 |
| | | | | |
| | 1 | | | 10^{-6} 10^4 cm/s |
| | E | | | |

4

/ +

4.7-21

4.7-21

| E | P | | | |
|----|----|----|----|----|
| | P1 | P2 | P3 | P4 |
| E1 | + | | | |
| E2 | | | | |
| E3 | | | | |
| + | | | | |

P2

P4

E1

E3

5.7.3.2

HJ 169-2018 1

4.7-22

| | | | | |
|--|---|--|--|--|
| | + | | | |
| | | | | |
| | | | | |

P2

E1

E3

5km

6km²

1.6-1

1.6-1

1.6-2

5.7.4

HJ 169-2018

/

(CXLWA&S(APÄ

(HJ 169-2018)

E

10

5.7-26

5.7-26

| | | |
|--|-------|-------------------------|
| | | |
| | 10mm | $1.00 \times 10^{-4}/a$ |
| | 10min | $5.00 \times 10^{-6}/a$ |
| | | $5.00 \times 10^{-6}/a$ |

10% 50mm

1

800L 400kg

Q_G

$$= \frac{Y C_d A P \sqrt{\frac{M \gamma}{2 T} \left(\frac{2}{\gamma - 1} \right)^{\frac{\gamma + 1}{\gamma - 1}}}}{\dots} Q_G$$

Q_G kg/s

P Pa

C_d 1.00 0.95

0.90 1.00

M kg/mol

R J/ mol K

T_G K

A m²

Y Y=1.0



1.307

15S

5.7-27

5.7-27

| | P Pa | C_d | M kg/mol | R J/ mol K | T_G K | A m ² |
|--|---------|-------|----------|------------|---------|------------------|
| | 1401325 | 1.00 | 17 | 8.3145 | 298 | 0.0000785 |

0.175kg/s

30min

315kg

2

3.9m³

0.10m

QL

$$Q_L = C_d A \rho \sqrt{\frac{2(P - P_0)}{\rho} + 2gh}$$

Q_L kg/s
 P Pa
 P_0 Pa
 ρ kg/m³
 g 9.81m/s²
 h m
 C_d 0.65
 A m²
 30min 4.7-27
 4.7-27

| | P Pa | P ₀ Pa | kg/m ³ | h m | A m ² | Q _L kg/s |
|--|--------|-------------------|-------------------|------|------------------|---------------------|
| | 101325 | 101325 | 815 | 1.76 | 0.0000785 | 0.244 |

2

HJ/T169-2018

37%

HJ/T169-2018 F.1.4.3

(2-n) (4+n)



Q_3 kg/s
 P Pa

R 8.314J/ mol K

T₀ 298K

M 0.03kg/mol

u m/s

r m

n 4.7-28

4.7-28

| | n | |
|-----|------|------------------------|
| A B | 0.2 | 3.846×10^{-3} |
| D | 0.25 | 4.685×10^{-3} |
| E F | 0.3 | 5.285×10^{-3} |

HJ/T169-2018

F 1.5m/s 25 50%

4.7-29

4.7-29

| | n | | P Pa | u m/s | m ² | r m | min | Q ₃ kg/s |
|---|-----|------------------------|------|-------|----------------|------|-----|------------------------|
| F | 0.3 | 5.285×10^{-3} | 194 | 1.5 | 73.5 | 4.84 | 30 | 0.00032 |

0.00032kg/s

30min

439.2kg

0.576kg

5.7.6.2

1

HJ16-2018

3

1

HJ/T169-2018

F 1.5m/s 25

50% 2020 D 3.18m/s

31.64 65%

2

HJ/T169-2018 H CAS 7664-41-7 1

770mg/m³ 2 110mg/m³ CAS 50-00-0 1

69mg/m³ 2 17mg/m³

3

30min

4

HJ/T169-2018 G

AFTOX

5

F 1.5m/s 25 50%

5.7-30 5.7-2

5.7-3 5.7-4

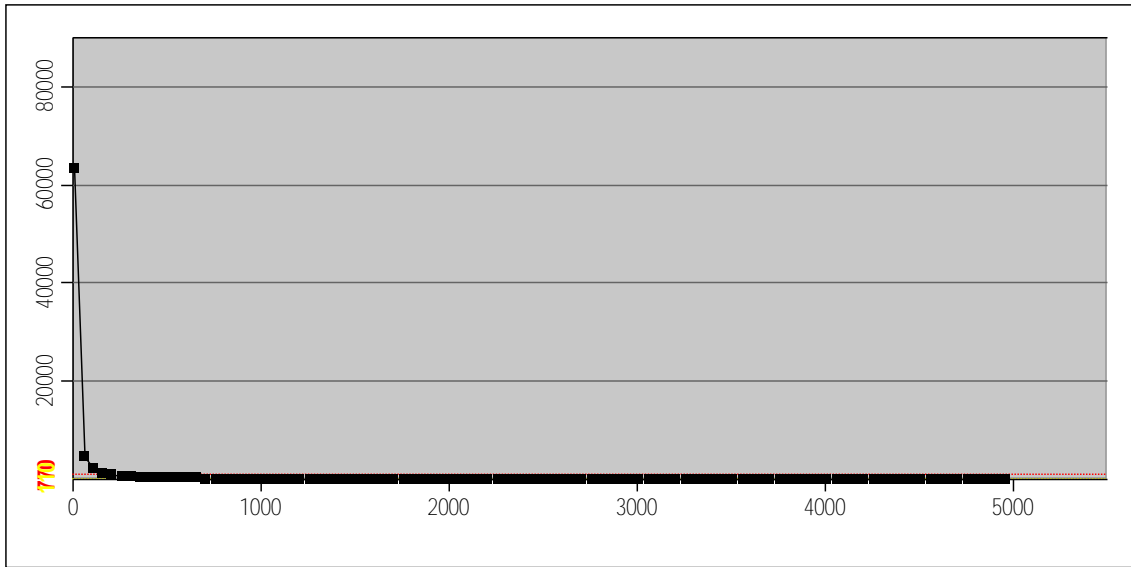
5.7-30

| | (m) | min | (mg/m ³) |
|---|-----|------|----------------------|
| 1 | 10 | 0.11 | 63133.00 |
| 2 | 60 | 0.67 | 4533.40 |
| 3 | 110 | 1.22 | 2161.50 |

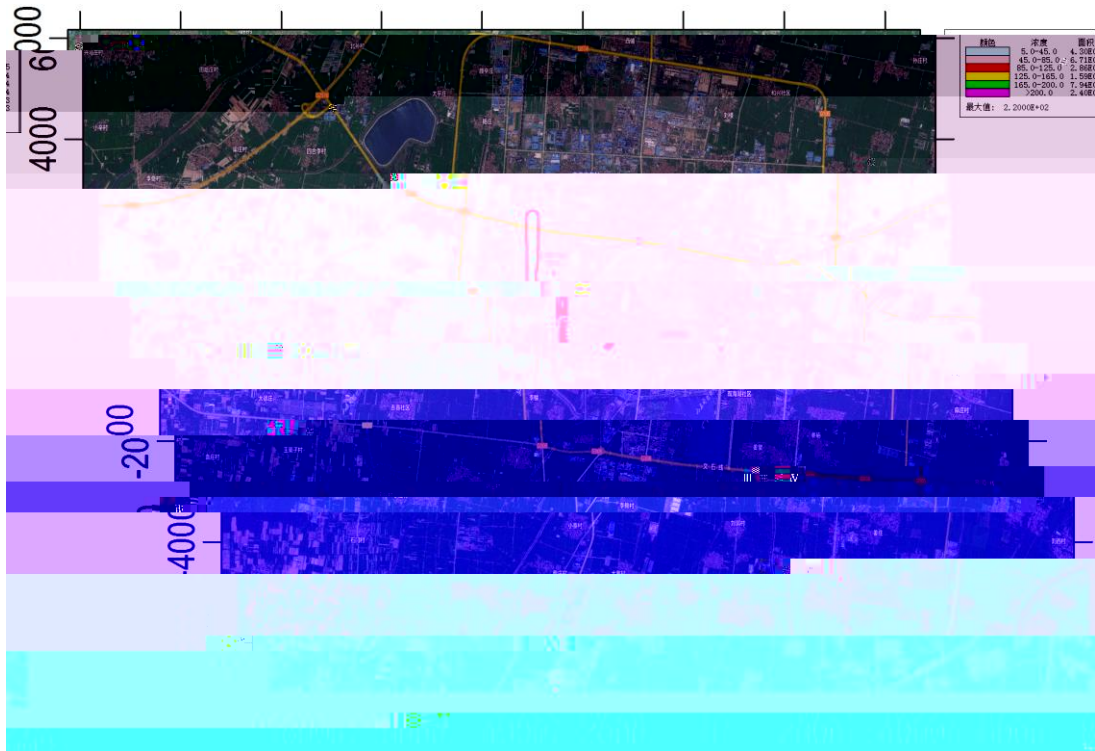
| | | | |
|----|------|-------|--------|
| 10 | 460 | 5.11 | 273.07 |
| 11 | 510 | 5.67 | 231.40 |
| 12 | 560 | 6.22 | 198.97 |
| 13 | 610 | 6.78 | 173.19 |
| 14 | 660 | 7.33 | 152.33 |
| 15 | 710 | 7.89 | 135.20 |
| 16 | 760 | 8.44 | 120.93 |
| 17 | 810 | 9.00 | 108.91 |
| 18 | 860 | 9.56 | 98.69 |
| 19 | 910 | 10.11 | 89.91 |
| 20 | 960 | 10.67 | 82.31 |
| 21 | 1010 | 11.22 | 75.69 |
| 22 | 1060 | 11.78 | 69.87 |
| 23 | 1110 | 12.33 | 64.73 |
| 24 | 1160 | 12.89 | 60.17 |
| 25 | 1210 | 13.44 | 56.10 |
| 26 | 1260 | 14.00 | 52.45 |
| 27 | 1310 | 14.56 | 49.17 |
| 28 | 1360 | 15.11 | 46.20 |
| 29 | 1410 | 15.67 | 43.25 |
| 30 | 1460 | 16.22 | 41.30 |
| 31 | 1510 | 16.78 | 39.49 |
| 32 | 1560 | 17.33 | 37.82 |
| 33 | 1610 | 17.89 | 36.27 |
| 34 | 1660 | 18.44 | 34.83 |
| 35 | 1710 | 19.00 | 33.48 |
| 36 | 1760 | 19.56 | 32.23 |
| 37 | 1810 | 20.11 | 31.05 |
| 38 | 1860 | 20.67 | 29.95 |
| 39 | 1910 | 21.22 | 28.91 |
| 40 | 1960 | 21.78 | 27.93 |
| 41 | 2010 | 22.33 | 27.01 |
| 42 | 2060 | 22.89 | 26.15 |
| 43 | 2110 | 23.44 | 25.33 |
| 44 | 2160 | 24.00 | 24.55 |
| 45 | 2210 | 24.56 | 23.81 |
| 46 | 2260 | 25.11 | 23.12 |
| 47 | 2310 | 25.67 | 22.45 |
| 48 | 2360 | 26.22 | 21.82 |
| 49 | 2410 | 26.78 | 21.22 |
| 50 | 2460 | 27.33 | 20.65 |
| 51 | 2510 | 27.89 | 20.11 |

| | | | |
|----|------|-------|-------|
| 52 | 2560 | 28.44 | 19.59 |
| 53 | 2610 | 29.00 | 19.09 |
| 54 | 2660 | 29.56 | 18.61 |
| 55 | 2710 | 34.11 | 18.16 |
| 56 | 2760 | 34.67 | 17.72 |
| 57 | 2810 | 35.22 | 17.30 |
| 58 | 2860 | 35.78 | 16.90 |
| 59 | 2910 | 36.33 | 16.51 |
| 60 | 2960 | 36.89 | 16.14 |
| 61 | 3010 | 37.44 | 15.79 |
| 62 | 3060 | 38.00 | 15.44 |
| 63 | 3110 | 38.56 | 15.11 |
| 64 | 3160 | 39.11 | 14.80 |
| 65 | 3210 | 39.67 | 14.49 |
| 66 | 3260 | 40.22 | 14.20 |
| 67 | 3310 | 40.78 | 13.91 |
| 68 | 3360 | 41.33 | 13.64 |
| 69 | 3410 | 41.89 | 13.37 |
| | 3460 | 42.44 | 13.11 |
| 71 | 3510 | 43.00 | 12.86 |
| 72 | 3560 | 43.56 | 12.62 |
| 73 | 3610 | 44.11 | 12.39 |
| 74 | 3660 | 45.67 | 12.17 |
| 78 | 3710 | 46.22 | 11.95 |
| 76 | 3760 | 46.78 | 11.74 |
| 77 | 3810 | 47.33 | 11.53 |
| 78 | 3860 | 47.89 | 11.33 |
| 79 | 3910 | 48.44 | 11.14 |
| 80 | 3960 | 49.00 | 10.95 |

| | | | |
|-----|------|-------|------|
| 94 | 4660 | 57.78 | 8.82 |
| 95 | 4710 | 58.33 | 8.69 |
| 96 | 4760 | 58.89 | 8.57 |
| 97 | 4810 | 59.45 | 8.45 |
| 98 | 4860 | 60.00 | 8.34 |
| 99 | 4910 | 60.56 | 8.22 |
| 100 | 4960 | 61.11 | 8.11 |



5.7-2

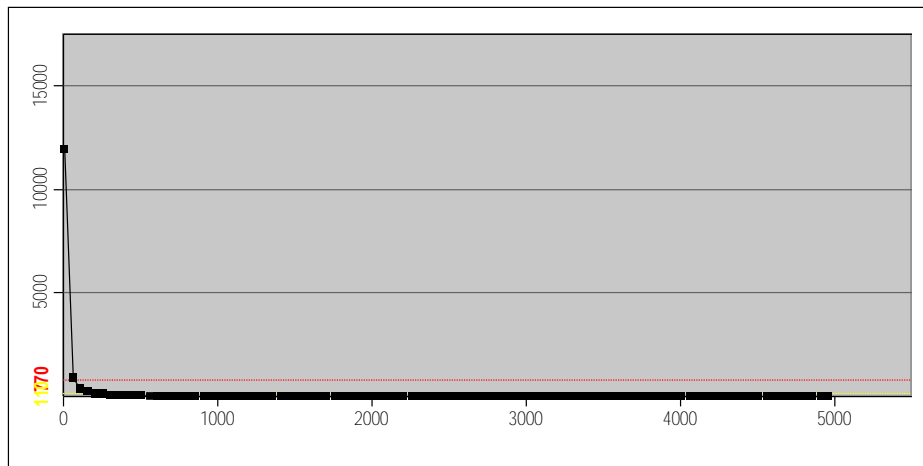


5.7-3

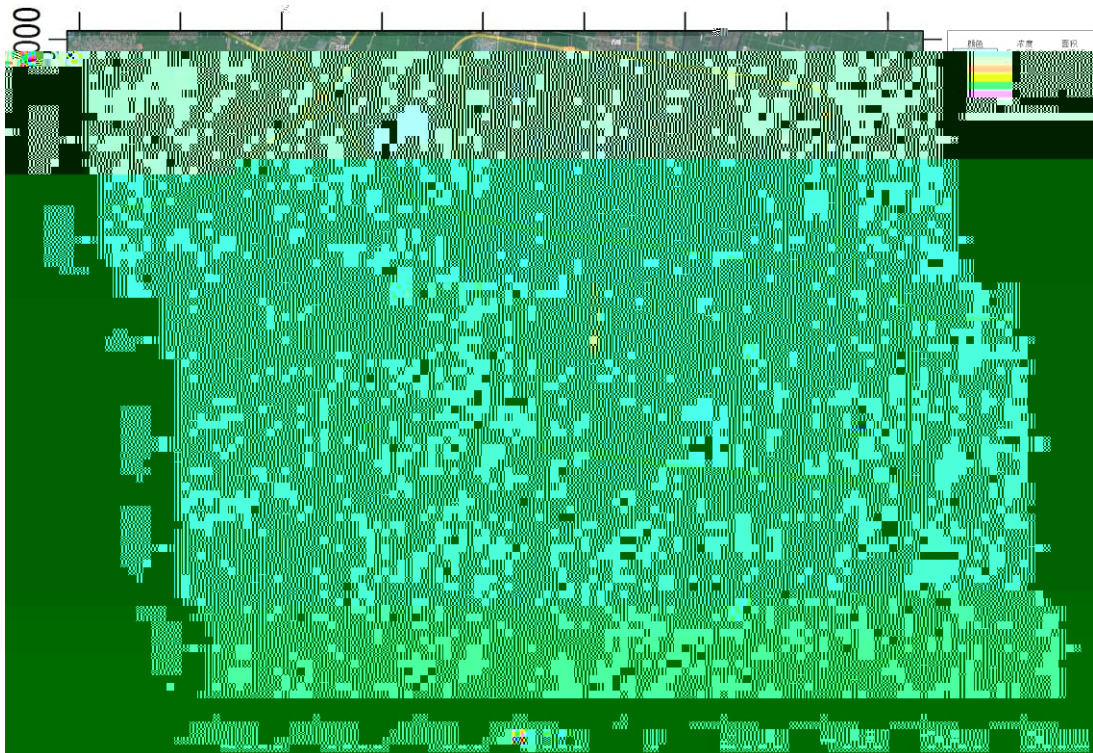
| | | | |
|----|------|-------|-------|
| 8 | 360 | 1.89 | 54.32 |
| 9 | 410 | 2.15 | 43.52 |
| 10 | 460 | 2.41 | 35.74 |
| 11 | 510 | 2.67 | 29.94 |
| 12 | 560 | 2.94 | 25.49 |
| 13 | 610 | 3.20 | 22.00 |
| 14 | 660 | 3.46 | 19.20 |
| 15 | 710 | 3.72 | 16.93 |
| 16 | 760 | 3.98 | 15.05 |
| 17 | 810 | 4.25 | 13.48 |
| 18 | 860 | 4.51 | 12.15 |
| 19 | 910 | 4.77 | 11.02 |
| 20 | 960 | 5.03 | 10.05 |
| 21 | 1010 | 5.29 | 9.20 |
| 22 | 1060 | 5.56 | 8.46 |
| 23 | 1110 | 5.82 | 7.77 |
| 24 | 1160 | 6.08 | 7.28 |
| 25 | 1210 | 6.34 | 6.84 |
| 26 | 1260 | 6.60 | 6.44 |
| 27 | 1310 | 6.87 | 6.08 |
| 28 | 1360 | 7.13 | 5.75 |
| 29 | 1410 | 7.39 | 5.46 |
| 30 | 1460 | 7.65 | 5.18 |
| 31 | 1510 | 7.91 | 4.93 |
| 32 | 1560 | 8.18 | 4.70 |
| 33 | 1610 | 8.44 | 4.48 |
| 34 | 1660 | 8.70 | 4.29 |
| 35 | 1710 | 8.96 | 4.10 |
| 36 | 1760 | 9.22 | 3.93 |
| 37 | 1810 | 9.49 | 3.77 |
| 38 | 1860 | 9.75 | 3.62 |
| 39 | 1910 | 10.01 | 3.48 |
| 40 | 1960 | 10.27 | 3.35 |
| 41 | 2010 | 10.54 | 3.23 |
| 42 | 2060 | 10.80 | 3.12 |
| 43 | 2110 | 11.06 | 3.01 |
| 44 | 2160 | 11.32 | 2.90 |
| 45 | 2210 | 11.58 | 2.81 |
| 46 | 2260 | 11.85 | 2.72 |
| 47 | 2310 | 12.11 | 2.63 |
| 48 | 2360 | 12.37 | 2.55 |
| 49 | 2410 | 12.63 | 2.47 |

| | | | |
|----|------|-------|------|
| 50 | 2460 | 12.89 | 2.40 |
| 51 | 2510 | 13.16 | 2.33 |
| 52 | 2560 | 13.42 | 2.26 |
| 53 | 2610 | 13.68 | 2.20 |
| 54 | 2660 | 13.94 | 2.14 |

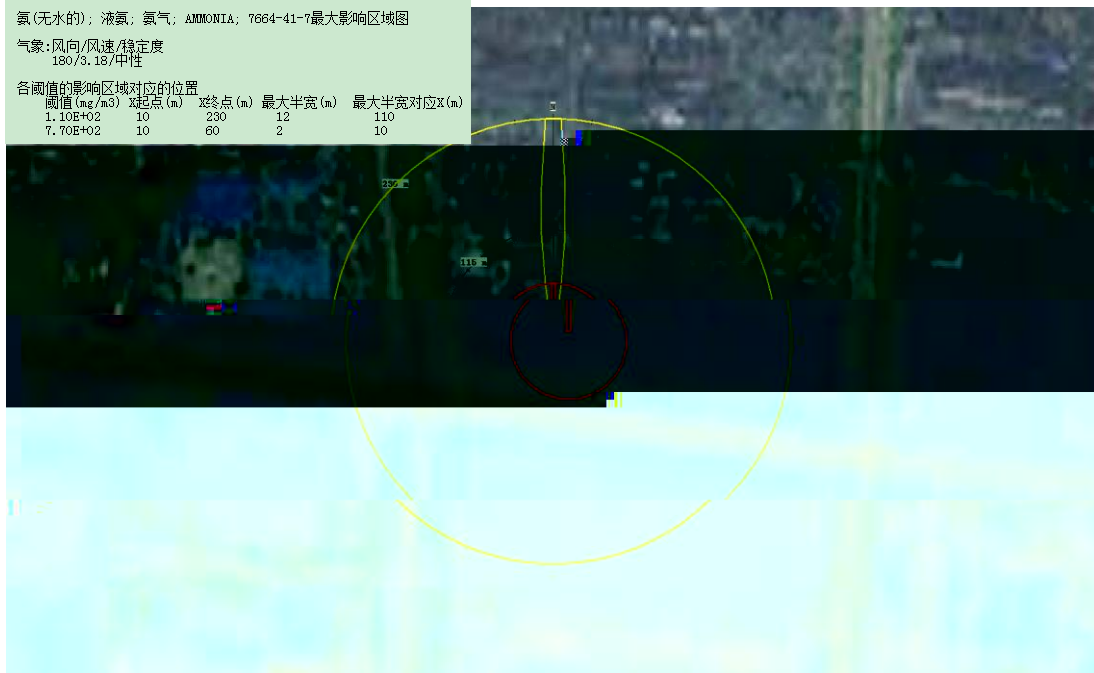
| | | | |
|-----|------|-------|------|
| 92 | 4560 | 23.90 | 0.96 |
| 93 | 4610 | 24.16 | 0.95 |
| 94 | 4660 | 24.42 | 0.93 |
| 95 | 4710 | 24.69 | 0.92 |
| 96 | 4760 | 24.95 | 0.90 |
| 97 | 4810 | 25.21 | 0.89 |
| 98 | 4860 | 25.47 | 0.88 |
| 99 | 4910 | 25.73 | 0.86 |
| 100 | 4960 | 26.00 | 0.85 |



5.7-5 2020



5.7-6 2020



5.7-7 2020

110mg/m³ 230m 2min
 770mg/m³ 60m 1min

F 1.5m/s 25 50%

5.7-32

5.7-8

5.7-9

5.7-10

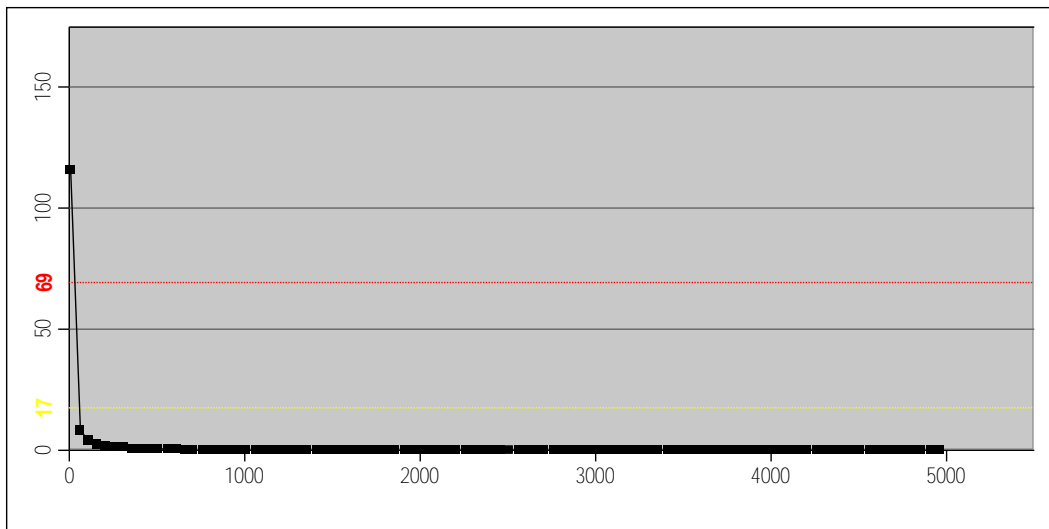
5.7-32

| | (m) | min | (mg/m ³) |
|---|-----|------|----------------------|
| 1 | 10 | 0.11 | 115.44 |
| 2 | 60 | 0.67 | 8.29 |
| 3 | 110 | 1.22 | 3.95 |
| 4 | 160 | 1.78 | 2.43 |
| 5 | 210 | 2.33 | 1.66 |
| 6 | 260 | 2.89 | 1.21 |
| 7 | 310 | 3.44 | 0.93 |

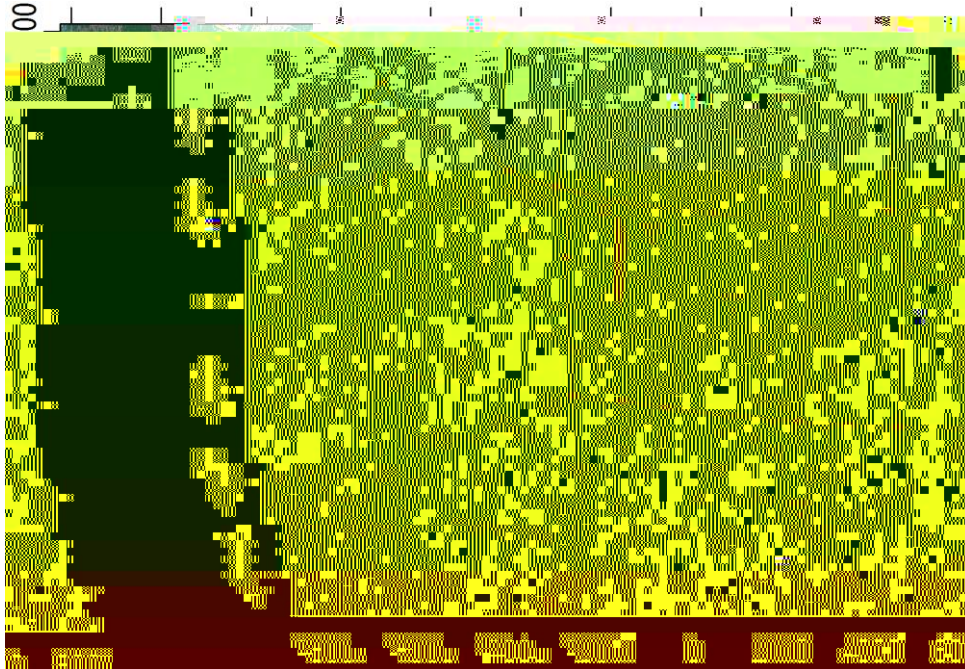
| | | | |
|----|------|-------|------|
| 8 | 360 | 4.00 | 0.74 |
| 9 | 410 | 4.56 | 0.60 |
| 10 | 460 | 5.11 | 0.50 |
| 11 | 510 | 5.67 | 0.42 |
| 12 | 560 | 6.22 | 0.36 |
| 13 | 610 | 6.78 | 0.32 |
| 14 | 660 | 7.33 | 0.28 |
| 15 | 710 | 7.89 | 0.25 |
| 16 | 760 | 8.44 | 0.22 |
| 17 | 810 | 9.00 | 0.20 |
| 18 | 860 | 9.56 | 0.18 |
| 19 | 910 | 10.11 | 0.16 |
| 20 | 960 | 10.67 | 0.15 |
| 21 | 1010 | 11.22 | 0.14 |
| 22 | 1060 | 11.78 | 0.13 |
| 23 | 1110 | 12.33 | 0.12 |
| 24 | 1160 | 12.89 | 0.11 |
| 25 | 1210 | 13.44 | 0.10 |
| 26 | 1260 | 14.00 | 0.10 |
| 27 | 1310 | 14.56 | 0.09 |
| 28 | 1360 | 15.11 | 0.08 |
| 29 | 1410 | 15.67 | 0.08 |
| 30 | 1460 | 16.22 | 0.08 |
| 31 | 1510 | 16.78 | 0.07 |
| 32 | 1560 | 17.33 | 0.07 |
| 33 | 1610 | 17.89 | 0.07 |
| 34 | 1660 | 18.44 | 0.06 |
| 35 | 1710 | 19.00 | 0.06 |
| 36 | 1760 | 19.56 | 0.06 |
| 37 | 1810 | 20.11 | 0.06 |
| 38 | 1860 | 20.67 | 0.05 |
| 39 | 1910 | 21.22 | 0.05 |
| 40 | 1960 | 21.78 | 0.05 |
| 41 | 2010 | 22.33 | 0.05 |
| 42 | 2060 | 22.89 | 0.05 |
| 43 | 2110 | 23.44 | 0.05 |
| 44 | 2160 | 24.00 | 0.04 |
| 45 | 2210 | 24.56 | 0.04 |
| 46 | 2260 | 25.11 | 0.04 |
| 47 | 2310 | 25.67 | 0.04 |

| | | | |
|----|------|-------|------|
| 50 | 2460 | 27.33 | 0.04 |
| 51 | 2510 | 27.89 | 0.04 |
| 52 | 2560 | 28.44 | 0.04 |
| 53 | 2610 | 29.00 | 0.03 |
| 54 | 2660 | 29.56 | 0.03 |
| 55 | 2710 | 34.11 | 0.03 |
| 56 | 2760 | 34.67 | 0.03 |
| 57 | 2810 | 35.22 | 0.03 |
| 58 | 2860 | 35.78 | 0.03 |
| 59 | 2910 | 36.33 | 0.03 |
| 60 | 2960 | 36.89 | 0.03 |
| 61 | 3010 | 37.44 | 0.03 |
| 62 | 3060 | 38.00 | 0.03 |
| 63 | 3110 | 38.56 | 0.03 |
| 64 | 3160 | 39.11 | 0.03 |
| 65 | 3210 | 39.67 | 0.03 |
| 66 | 3260 | 40.22 | 0.03 |
| 67 | 3310 | 40.78 | 0.03 |
| 68 | 3360 | 41.33 | 0.02 |
| 69 | 3410 | 41.89 | 0.02 |
| 70 | 3460 | 42.44 | 0.02 |
| 71 | 3510 | 43.00 | 0.02 |
| 72 | 3560 | 43.56 | 0.02 |
| 73 | 3610 | 44.11 | 0.02 |
| 74 | 3660 | 45.67 | 0.02 |
| 78 | 3710 | 46.22 | 0.02 |
| 76 | 3760 | 46.78 | 0.02 |
| 77 | 3810 | 47.33 | 0.02 |
| 78 | 3860 | 47.89 | 0.02 |
| 79 | 3910 | 48.44 | 0.02 |
| 80 | 3960 | 49.00 | 0.02 |
| 81 | 4010 | 49.56 | 0.02 |
| 82 | 4060 | 50.11 | 0.02 |
| 83 | 4110 | 50.67 | 0.02 |
| 84 | 4160 | 51.22 | 0.02 |
| 85 | 4210 | 51.78 | 0.02 |
| 86 | 4260 | 52.33 | 0.02 |
| 87 | 4310 | 52.89 | 0.02 |
| 88 | 4360 | 53.44 | 0.02 |
| 89 | 4410 | 54.00 | 0.02 |
| 90 | 4460 | 54.56 | 0.02 |
| 91 | 4510 | 55.11 | 0.02 |

| | | | |
|-----|------|-------|------|
| 92 | 4560 | 55.67 | 0.02 |
| 93 | 4610 | 56.22 | 0.02 |
| 94 | 4660 | 57.78 | 0.02 |
| 95 | 4710 | 58.33 | 0.02 |
| 96 | 4760 | 58.89 | 0.02 |
| 97 | 4810 | 59.45 | 0.02 |
| 98 | 4860 | 60.00 | 0.02 |
| 99 | 4910 | 60.56 | 0.02 |
| 100 | 4960 | 61.11 | 0.01 |



5.7-8



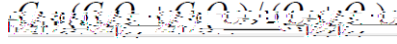
5.7-9

| | | | | | |
|--|--|----|------|------|-------------------|
| | | -1 | 110 | 760 | 9 |
| | | -2 | 770 | 230 | 3 |
| | | | /min | /min | / |
| | | | 0.11 | 9 | mg/m ³ |
| | | | 5 | 25 | 63133.00 |

1

HJ2.3-2018

E E.2.1



C mg/L
 C_p mg/L
 Q_p m³/s
 C_h mg/L
 Q_h m³/s

2**3**

5.7-34

2022 1 20-23

5.9-24

| | | m ³ /h | mg/L | CODcr mg/L |
|---|--|-------------------|-------|------------|
| 1 | | 1.857 | 2.5 | 190 |
| 2 | | 0.06 | 0.025 | 23.3 |

4

2.42mg/L

pH COD SS

5.7-35

| | | | | | |
|--------|---------------------------|------|-----------------------|------|--------------------------|
| | | | | | |
| | | | | | |
| | | | | | |
| | | / | 25 | /Mpa | 0.101325 |
| | CODcr | /kg | 0.0023 CODcr 0.176 | /mm | |
| / kg/s | 0.000077 CODcr 0.00588 | /min | 30 | /kg | 0.0023 CODcr 0.176 |
| /m | 0 | /kg | / | | 1.00×10 ⁻⁴ /a |
| | | | | | |
| | | | | | |
| | CODcr | | /m | | /h |
| | | | 12680 | | 745882 |
| | | | /h | /h | /h |
| | / | / | / | / | |

3

5.7.7

5.7.7.1

1

1

2

RTO

2

1

2

3

4

5.7.7.2

1

1

2

3

2

2.1m×2m×2m

17.5m×4.2m×1.2m

760m³

300m³

19m 8m 5m

$$V = V_1 + V_2 + V_{\max} - V_3$$

$$V_1 = 3.9 \text{m}^3$$

$$V_2 = 180 \text{m}^3$$

$$V_3 = 88.2 \text{m}^3$$

$$V = 10qF$$

$$q = \frac{q_a}{n}$$

$$F = 3.6276 \text{hm}^2$$

$$V_5 = 307.62 \text{m}^3$$

$$V_5 = 111.66 \text{m}^3$$

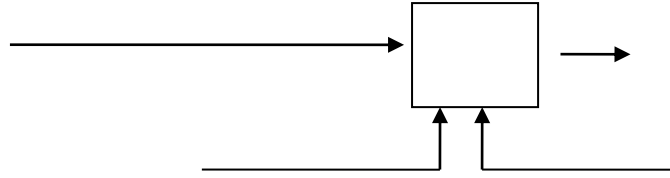
$$V = 3.9 + 180 - 88.2 + 307.62 = 403.32 \text{m}^3$$

$$760 \text{m}^3$$

$$V = 3.9 + 180 - 88.2 + 111.66 = 207.36 \text{m}^3$$

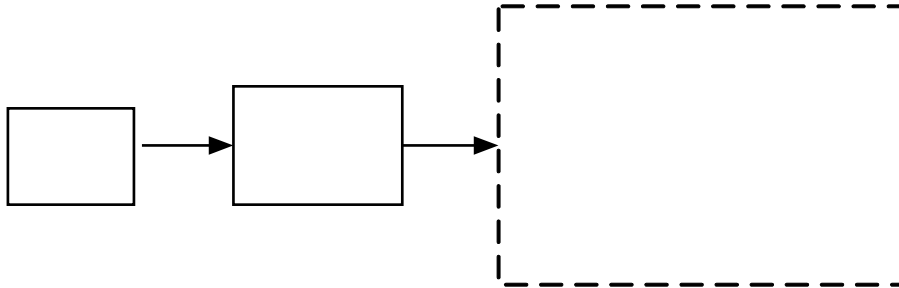
230m³

5.7-11



5.7-11

5.7-12



5.7-12

5.7.7.3

-

VOCs

1

2

-

()

3

4

5.7.7.4

1

2

3

4

5

6

7

8

5.7.7.5

1

2

3

5.7.7.6

1

2

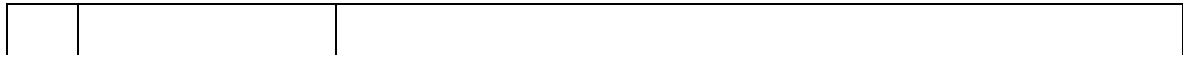
3

4

5

5.7-33

5.7-33



1

2

1

5

| | | |
|---|--|---------------------------------------|
| | | 230m ³ |
| 3 | | |
| 4 | | |
| 5 | | |
| 6 | | 760m ³ / 230m ³ |

5.7.8

4.7.8.1

2020 12 30

371526-2021-004-L

4.7.8.2

1

4.7-31

4.7-31

| | | |
|--|--------------------------------|---|
| | | |
| | 200m 500m 1000m 1500m 2000m | |
| | 2 | NO _x SO ₂ VOCs |
| | | |

pH BOD₅

COD SS

2

5.7-32

5.7-32

| | |
|--|----------------------------|
| | |
| | pH BOD ₅ COD SS |
| | |

2

3

(5)

5.7.9

-

VOCs

5.7-33

5.7-33

| | | | | | | | |
|--|----|-----|------|---|---|--|------|
| | | | | | | | |
| | | | | - | | | 37% |
| | /t | 885 | 0.49 | 1 | 6 | | 2.54 |

4.5

| | |
|--|--|
| | |
|--|--|

5.7-33

| | |
|--|--|
| | |
|--|--|

6

6.1

6.1.1

26477.5t/a COD_{Cr}

5.31t/a 0.29t/a

6.1.2

6.1.2.1

1000m³/d + + +

2.2-16

24664.5m³/a 70.47m³/d

1956m³/d

2500m³/d

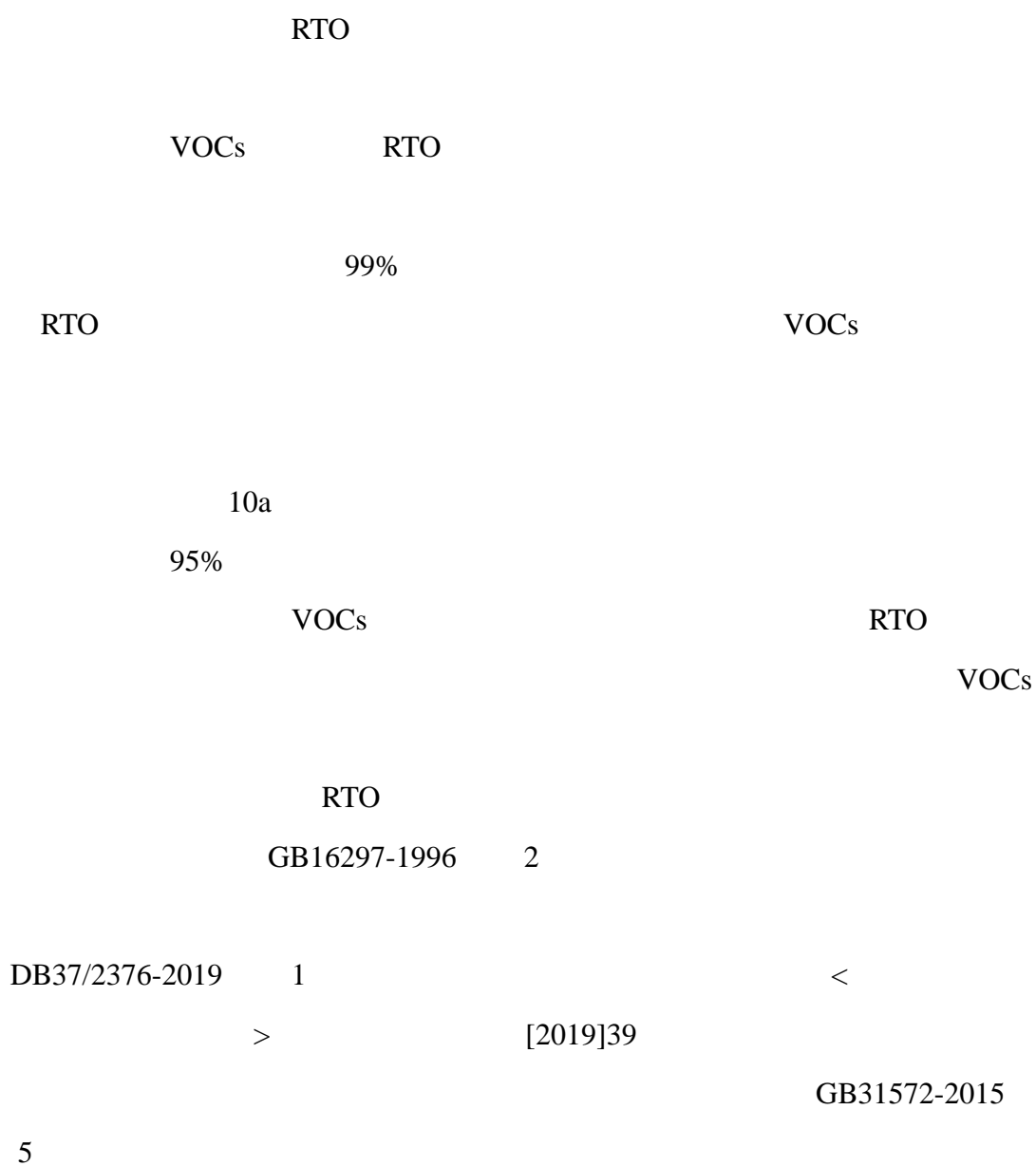
544m³/d

70.47m³/d

GB/T31962-2015 1A

| | | | | |
|--------------|------|--------------------------|-------------------|----------------|
| | | GB18918-2002 | A | |
| | | 26477.5m ³ /a | COD _{Cr} | 0.51t/a |
| 0.007t/a | | | | |
| 6.1.3 | | | | |
| | | 10 | | 100000 |
| 0.01% | | | | |
| 6.2 | | | | |
| 6.2.1 | | | | |
| 30m | P1-1 | | | |
| 30m | P1-2 | | | |
| | | RTO | 43 | P1-3 P2-1 P2-2 |
| 6.2.2 | | | | |

20~25



RTO

HJ1093-2020

6.1-1

6.1-1 RTO

HJ1093

| | HJ1093 | | | |
|-----|--------|---------|-----------------------|--|
| 6.1 | | 105% | 105% | |
| | 95% | 98% | RTO 98% 90% | |
| | 90% | | RTO 95% | |
| | | GB50051 | 0.8m 43m | |
| 6.2 | | RTO | | |
| 6.3 | | | DN200 RTO | |
| | | | | |
| | | 760 | RTO 760 750 850 | |
| 6.4 | | | | |
| 6.5 | | 25% | RTO | |

6.2.3

500

45000

1.11%

6.4

6.4.1

-

6.4.2

6.4.2.1

6.4.2.2

2021

HW08

900-249-08

FDY

HW49

900-041-49

6.4.3

6.5

6.5-1

6.5-1

"

"

| | | | | |
|--|--|---------------|--|--|
| | | | | |
| | | 1 30m P1-1 | GB16297-1996 2 2 DB37/2376-2013 VOCs 6 DB37/801.6-2018 1 | |
| | | 30m P1-2 | VOCs 6 DB37/801.6-2018 1 | |

| | | | |
|--|--------------|-----------|------------------------|
| | P1-3 P2-2 | P2-1 6 | DB37/801.6-2018 1 |
| | | | 2 GB14554-93 41kg/h |
| | | | GB16297-1996 2 |
| | | | GB14554-93 1 |
| | | | VOCs |
| | | | 6 |
| | | | DB37/801.6-2018 3 |
| | | | GB14554-1993 1 |

GB/T31962-2015 1A

| | | | | 1m $L_{Aeq}(A)$ 65dB(A) 55dB(A) |
|--|--|--|--|--|
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |

6.6

7 环境影响经济损益分析

7.1 经济效益分析

7.1-1

表 7.1-1 工程主要经济指标一览表

| | | | |
|--|--|---|-----------|
| | | | |
| | | | 45000 |
| | | / | 132750 |
| | | / | 114272.08 |
| | | / | 15000.83 |
| | | / | 3750.21 |
| | | / | 11250.62 |
| | | % | 33.34 |
| | | % | 25.49 |
| | | | 31592.78 |
| | | | 3.9 |
| | | % | 31.97 |

25.49%

3.9

9.0

31.97%

7.2 环保投资及效益分析

7.2.1

772

45000

1.72%

7.2-1

表 7.2-1 工程环保投资估算表

| | | | | | | |
|---|--|--|---|----|--|--|
| | | | | | | |
| 1 | | | 2 | 20 | | |
| 2 | | | 4 | 20 | | |
| | | | 6 | 90 | | |
| | | | 2 | 30 | | |
| | | | 2 | 40 | | |

| | | | | | | |
|---|--|-----|---|-----|--|--|
| | | RTO | 3 | 500 | | |
| | | | 5 | 30 | | |
| 3 | | | | 20 | | |
| 4 | | | | 2 | | |
| 5 | | | | 20 | | |
| | | | | 772 | | |

7.2.2

7.3 社会效益分析

2

1

2

a

b

c

d

a

b

c

d

8.2

8.2-1

8.2-1

| | | | | | | | | t/a | | |
|--|--|----------------------------------|-------------|----------------------------------|----------------|---|-----------|-----|-----|--|
| | | VOCs | 30m P1-1 | 2.8mg/m ³ | GB16297-1996 | 2 | 0.672t/a | -- | 30m | |
| | | | | VOCs 3.2 mg/m ³ | DB37/2376-2013 | 2 | 0.816t/a | | | |
| | | VOCs | 30m P1-2 | 3.5mg/m ³ | GB16297-1996 | 2 | 0.882t/a | -- | 30m | |
| | | | | VOCs 1.3mg/m ³ | DB37/2376-2013 | 2 | 0.326t/a | | | |
| | | SO ₂ NOx VOCs +RTO | | 4.8 mg/m ³ | GB16297-1996 | 2 | 1.2095t/a | -- | 43m | |

| | | | | | | | | | | |
|------|----|----|----|----------------------------------|----------------------------------|------------------------|-----------------------------------|--|--|-----------------|
| | | | | | VOCs 1.5 mg/m ³ | DB37/2376-2013 2 | VOCs 0.375t/a | | | |
| | | | | | 1.55mg/m ³ | GB31572-2015 5 | 0.3898t/a | | | |
| | | | | | 0.18mg/m ³ | | 0.0454t/a | | | |
| | | | | RTO 43 P1-3 P2-1 P2-2 3 | 0.09mg/m ³ | 6 DB37/801.6-2018 1 | 0.0227t/a | | | |
| | | | | | 0.00002mg/m ³ | GB14554-93 2 | 5.67× 10 ⁻⁶ t/a | | | |
| | | | | | 0.01mg/m ³ | | 0.0025t/a | | | |
| | | | | | 0.0013mg/m ³ | | 0.0003t/a | | | |
| VOCs | -- | -- | -- | -- | -- | GB16297-1996 2 | 1.2481t/a VOCs | | | VOCs |
| | | | | | | GB14554-1993 1 | 0.603t/a | | | SO ₂ |
| | | | | | | VOCs 6 | 0.433t/a | | | NO _x |
| | | | | | | DB37/801.6-2018 3 | 0.05t/a 0.025t/a 0.0063kg/a | | | |

| | | | | | | | | | | |
|--|--|---|--|--|-----------------------------------|-------------------|--|----|--|--|
| | | | | | | | 0.003t/a 0.0003t/a 0.1942t/a VOCs 0.832t/a 0.866t/a 0.1t/a 0.05t/a 0.0126kg/a 0.006t/a 0.0006t/a | | | |
| | | pH COD _{Cr} NH ₃ -N | | | | | | | | |
| | | pH COD _{Cr} NH ₃ -N | | | | | | | | |
| | | pH COD _{Cr} NH ₃ -N SS | | | COD _{Cr} 50mg/L 5mg/L | GB/T31962-2015 1A | COD _{Cr} 0.51t/a 0.26t/a | -- | | |

pH COD_{Cr}
NH₃-N

8.3

8.3.1

HJ 1102-2020

HJ 1139-2020

()

8.3-1

8.3-1

| | | | | |
|--|-----------|---------------------------------|--|--|
| | | | | |
| | P1-1 | VOCs | | |
| | P1-2 | VOCs | | |
| | P1-3 | VOCs | | |
| | P2-1 P2-2 | SO ₂ NO _x | | |
| | | VOCs | | |
| | | SO ₂ NO _x | | |
| | | pH COD _{Cr} | | |
| | | BOD ₅ SS | | |
| | | A | | |
| | | pH | | |
| | | | | |

| | | | | |
|--|--|--|--|--|
| | | | | |
|--|--|--|--|--|

8.3-2

8.3-2

| | | | |
|--|--|----|---|
| | | | |
| | | pH | + |
| | | | |
| | | pH | + |

8.3.2

8.3-2

8.3-2

| | | | |
|----|-----|---------|---|
| | | | |
| 1 | | JDC-109 | 1 |
| 2 | | GC-14C | 1 |
| 3 | | GC-2010 | 1 |
| 4 | | AA7002 | 1 |
| 5 | COD | JH-12 | 1 |
| 6 | | PHS-3C | 1 |
| 7 | COD | -- | 2 |
| 8 | | HS5660A | 1 |
| 9 | | 2020 | 1 |
| 10 | | DIS30 | 1 |
| 11 | | -- | 1 |
| 12 | | -- | 1 |
| 13 | | -- | |

8.4

8.4.1

1

2

3

8.4.2

1

[1996]470

2

DB37/T 2463-2014

3

DB37/T3535-2019

0.5m

1.2m

100mm× 2mm

100mm

10mm

4

8.4.3

1

600mm

300mm

2m

2

GB15562.1

[2003]95

3

**

4

8.5

8.5.1

8.5.1.1

" "

" "

8.5.1.2

" " " "

| | | | |
|--|-----------------|--------------------|-----------------|
| | SO ₂ | | NO _x |
| | COD | NH ₃ -N | |

8.5.2

| | | | |
|----------|--------------------------|-------------------|---------|
| | 26477.5m ³ /a | COD _{Cr} | 0.51t/a |
| 0.007t/a | COD _{Cr} | | |

COD_{Cr}

1.787t/a

2018

45000t/a 6 /

VOCs

2018 6 20 21

- / -

HJ 734-2014

45000t/a 6 /

C2821

2018 10

23

6

DB 37/

2801.6-2018

VOCs

HJ 38-2017

VOCs

HJ 38-2017

6

DB 37/ 2801.6-2018

VOCs

45000t/a

6 /

20500t/a 6

VOCs

4.43t/a

20000t/a

VOCs

4.322t/a

VOCs

8.5-1

8.5-1

| | | | | | | | |
|--|------|-----|-----|------|------|------|------|
| | VOCs | | | | | | VOCs |
| | t/a | t/a | t/a | kg/a | kg/a | kg/a | t/a |

| | | | | | | | |
|-----------------|--------|-------|------|-------|-------|------|--------|
| 45000t/a 6 / | 8.897 | 0.137 | 0.36 | 0.078 | 36.70 | 4.99 | 9.436 |
| | 0.15 | — | — | — | — | — | 0.15 |
| | 7.638 | — | — | — | 0.27 | — | 7.638 |
| | — | — | — | — | — | — | 4.322 |
| | 16.685 | 0.137 | 0.36 | 0.078 | 36.97 | 4.99 | 21.546 |

VOCs 2.267t/a
 0.1392t/a 0.0731t/a 0.01701kg/a 7.5kg/a
 0.9kg/a SO₂ 3.936t/a NO_x 16.179t/a
 5.1825t/a
 VOCs
 2.4877t/a
 VOCs24.0337t/a SO₂ 3.936t/a
 NO_x 16.179t/a 5.1825t/a

[2019]132

9

9.1

9.1.1

2019

29

| | | |
|--|--|---|
| | <p>28%</p> <p>90%</p> <p>14%</p> <p>PM_{2.5}</p> <p>48ug/m³</p> <p>70%</p> <p>2020</p> <p>92%</p> | <p>RTO</p> <p>GB3838-2002</p> <p>GB3096-2008</p> <p>3</p> |
| | | |
| | | |

| | | |
|--|--|---|
| | <p>1</p> <p>316</p> <p>-</p> <p>322</p> <p>20m</p> <p>2</p> <p>VOCs</p> <p>3</p> <p>(</p> <p>4</p> <p>)</p> <p>5</p> | <p>SO₂ NO_x</p> <p>RTO</p> |
| | <p>2</p> | <p>VOCs</p> <p>VOCs</p> <p>+RTO</p> |
| | <p>4</p> | |

| | | | |
|--|----|------|------|
| | | VOCs | |
| | 6 | VOCs | VOCs |
| | 10 | | |
| | 11 | | |
| | 1 | | |
| | + | | |
| | 2 | | |

| | | | |
|--|--|-----------------|--|
| | | 36575-2018 4 | |
| | | 5 | |

9.1.3

2021 58

9.1-2

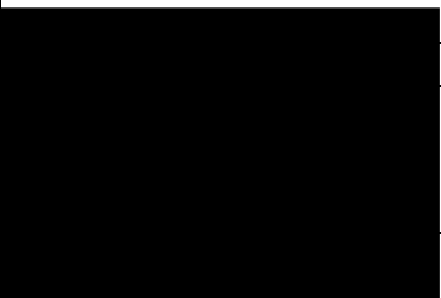
9.1-2

| | | | |
|--|------|------|--|
| | | | |
| | 2019 | 2019 | |
| | | | |
| | | | |

| | | | |
|--|--|--------------------------------------|--|
| | | VOCs SO ₂ NO _x | |
| | | | |

9.1.4

9.1-3



| | | |
|--|--|--|
| | | |
| | | |
| | | |
| | | |

9.1-3

9.1.5

2021 2023

9.1-4

9.1-4

| | |
|---------|--|
| [2021]3 | |
|---------|--|

| | | |
|--|--|--|
| | | |
| | | |
| | <p>2023</p> <p>39600</p> <p>4400</p> <p>6%</p> <p>5</p> | |
| | <p>2023</p> <p>10%</p> <p>150</p> <p>2023</p> <p>2021</p> <p>90%</p> <p>150</p> <p>150</p> | |

| | | |
|--|--|--|
| | | |
|--|--|--|

9.1.7 2021 2025

[2021]30

2021 2025

[2021]30 9.1-6

9.1-6

2021 2025

[2021]30

| | | | |
|------|------|----------------|---------|
| | | 2021 2025 | |
| | | | 8 |
| VOCs | VOCs | VOCs | VOCs |
| | 2025 | 30 | 20 15 |
| | VOCs | 20% 2021 | VOCs |
| | | | VOCs |
| VOCs | 2025 | | 2022 |
| | 2025 | 80% | VOC RTO |
| | LDAR | | LDAR |
| | LDAR | O ₃ | LDAR |
| | | 2023 | |
| | | LDAR | |
| | | 2023 | |

| | | |
|-----|--|--|
| NOx | | |
|-----|--|--|

2021 2025

[2021]30

9.2

9.2.1

2003-2020

9.2.2

2003-2020

9.2.3

40m

100m

9.2.4

9.2.5

9.2.6

1

2

3

2

4

9.3

10

10.1

10.1.1

4.5

45000

1

1

6

3

t

6

4.5

t

10.1.2

10.1.3

100m

40m

10.1.3

45000t/a

6

/

10.1.4.1

GB16297-1996 2

DB37/2376-2013

GB14554-93 2

VOCs

6

DB37/801.6-2018 1

GB31572-2015 5

GB16297-1996 2

GB16297-1996 2

GB14554-93

1

VOCs

6

DB37/801.6-2018 3

10.1.4.2

GB/T31962-2015 1A

10.1.4.3

10.1.4.4

GB12348-2008 3

10.1.5

10.1.5.1

| | | | | | |
|------|-----------------|-----------------|----------------|----------|------|
| | | | P1-3 | | |
| | | | GB16297-1996 | 2 | |
| | | DB37/2376-2019 | 1 | | < |
| | | | > | [2019]39 | |
| | GB31572-2015 | 5 | | | |
| 6 | | VOCs | | | |
| | | | | 6 | |
| | DB37/801.6-2018 | 1 | | | |
| | GB14554-93 | 2 | | | |
| 2 | | | | | |
| | | | | | P2-1 |
| P2-2 | | | | | |
| | GB16297-1996 | 2 | | | |
| | | | DB37/2376-2019 | 1 | |
| | | | < | | > |
| | [2019]39 | | | | |
| | | GB31572-2015 | 5 | | |
| | | 6 | | VOCs | |
| 6 | | DB37/801.6-2018 | 1 | | |
| | | GB14554-93 | 2 | | |
| 2 | | | | | |

GB14554-93 1

GB16297-1996 2

VOCs

6

DB37/801.6-2018 3

10.1.5.2

26477.5m³/a COD_{Cr}

0.78t/a 0.214t/a

26477.5 m³/a

COD_{Cr}

19.4mg/L 0.253mg/L

0.51t/a 0.23t/a

10.1.5.3

2

10.1.5.4

10.1.6

10.1.6.1

PM₁₀ SO₂ NO₂ CO

GB3095-2012

PM₁₀ PM_{2.5} O₃

GB3095-2012

PM₁₀ PM_{2.5}

(HJ2.2-2018) D TSP

GB3095-2012

p244

10.1.6.2

1# 2#

GB3838-2002

GB3838-2002

GB18918-2002

A

GB3838-2002

10.1.6.3

5

GB/T14848-2017

10.1.6.4

GB12348-2008 3

GB3096-2008 2

10.1.7

10.1.7.1

10.1.7.2

26477.5m³/a

COD_{Cr}

0.78t/a 0.214t/a

26477.5 m³/a

COD_{Cr}

19.4mg/L 0.253mg/L

0.51t/a 0.23t/a

10.1.7.3

10.1.7.4

GB12348-2008 3

GB3096-2008 3

10.1.7.5

10.1.8

10.1.9

COD_{Cr}

COD_{Cr}

VOCs

VOCs

21.546t/a

VOCs

2.4877t/a

VOCs

24.0337t/a

SO₂

3.936t/a NOx

16.179t/a

5.1825t/a

[2019]132

2

10.1.10

10.1.11

2022 1 4

2022 1 41

2022 5 15 5 25

2022 5 20 23

10.1.12

10.1.13

4.5

10.2

10.2.1

10.2-1

10.2-1

| | | | |
|--|--|-------------|---|
| | | | |
| | | 30m P1-1 | GB16297-1996 2 DB37/2376-2013 2 VOCs 6 DB37/801.6-2018 1 |
| | | P1-2 30m | GB16297-1996 2 DB37/2376-2013 2 VOCs 6 DB37/801.6-2018 1 |

| | | | | |
|--|--|--|--|------------------|
| | | | | GB12348-2008 3 4 |
| | | | | |
| | | | | |
| | | | | |

10.2.2

1

2

3

4

5